

AndyMark- Mounting a Servo Shifter onto a Super Shifter

August 2011



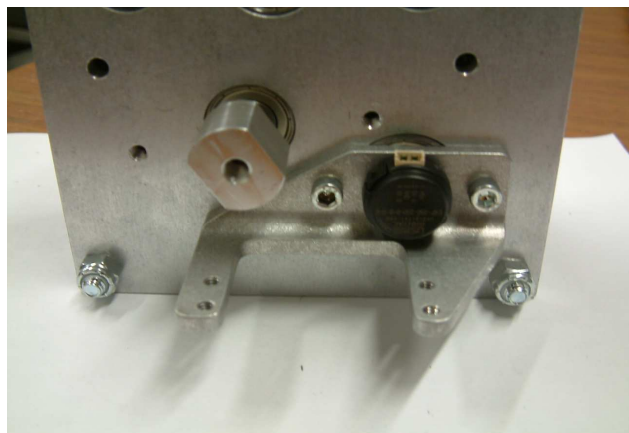
Parts Needed:

Components	Qty.	Part #
Servo Post Assembly	1	am-0074
Shift Block	1	am-0124
SS Servo Arm (mounted to servo)	1	am-0135
8-32 x 1/2" SHCS ZP	4	am-1037
Hi-Tec Servo, model HS-422HD	1	am-0010

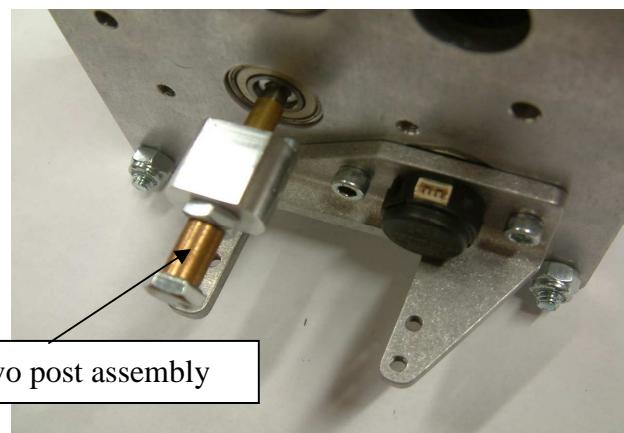
Tools needed:

7/16 Wrench
5/8 Wrench
9/64 Allen Wrench

Step 1: Remove the cylinder plate and spacers, so that the super shifter is as shown in the picture below.



Step 2: Screw the servo post assembly into the shift block. Use a 7/16 wrench to tighten the servo post assembly while holding the shift block with the 5/8 wrench.



Step 3: Insert the servo arm over the post and onto the servo bracket as shown.



Step 4: Using four 8-32 x 1/2" screws, mount the servo onto the bracket.

