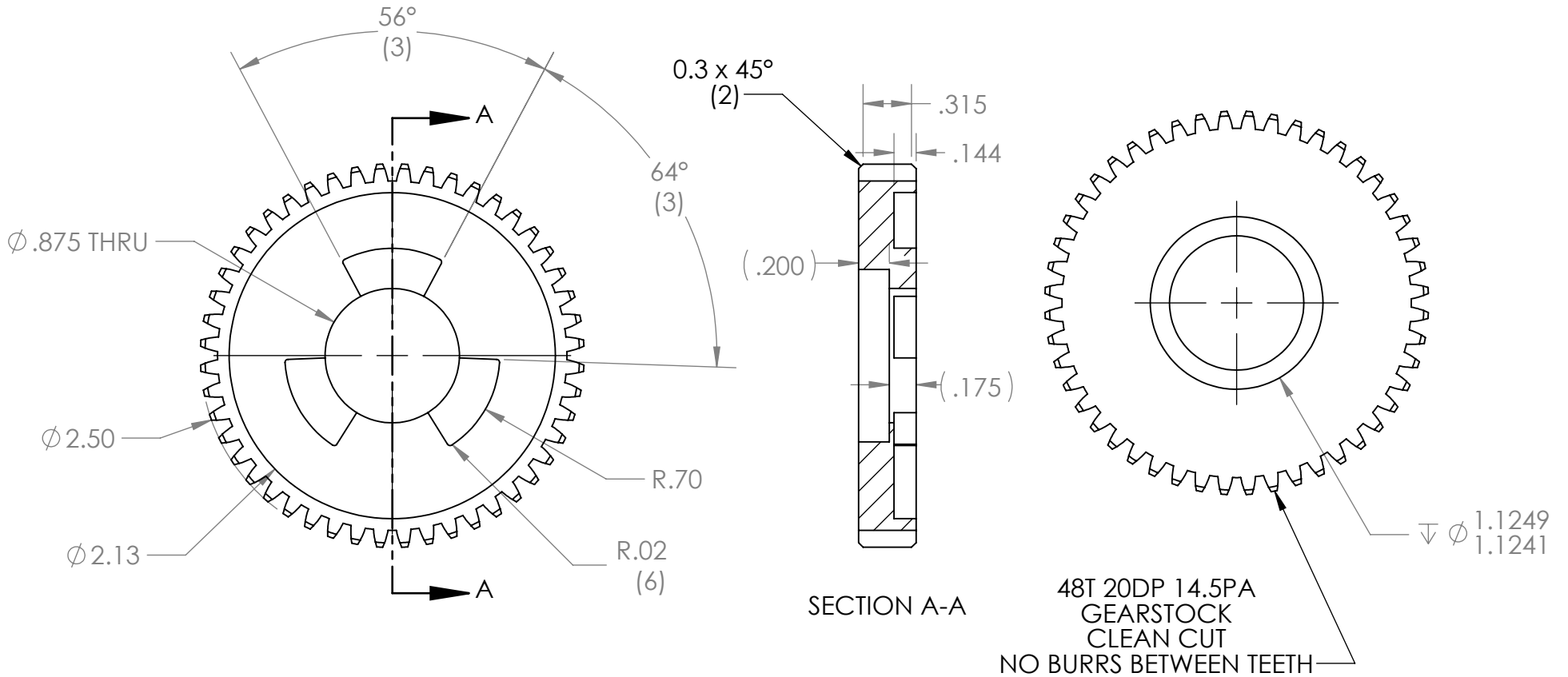
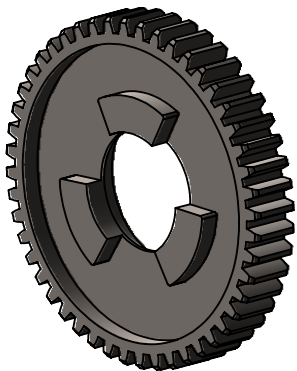


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN
1	ORIGINAL PRINT	8/30/2005	A. BAKER
2	UPDATED TO AMDS-1	6/18/2018	A. MILLS



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES:		BREAK ALL SHARP EDGES		TITLE:	
FRACTIONAL	$\pm 1/16$			48T 20DP 14.5PA 1125IN	
ANGULAR: MACH	$\pm 1^\circ$			3 TOOTH DOG GEAR	
ANGULAR: BEND	$\pm 5^\circ$			SIZE	DWG. NO.
ONE PLACE DECIMAL	± 0.1			A	am-0022
TWO PLACE DECIMAL	± 0.01			SCALE: 1:1	WEIGHT:
THREE PLACE DECIMAL	± 0.005			SHEET 1 OF 1	
FOUR PLACE DECIMAL	± 0.0005				
MATERIAL		NAME	DATE		
4140 STEEL		NL	6/6/2018		
FINISH		CHECKED			
ZINC PLATED		ENG APPR.			
		MFG APPR.			
DO NOT SCALE DRAWING		Q.A.			