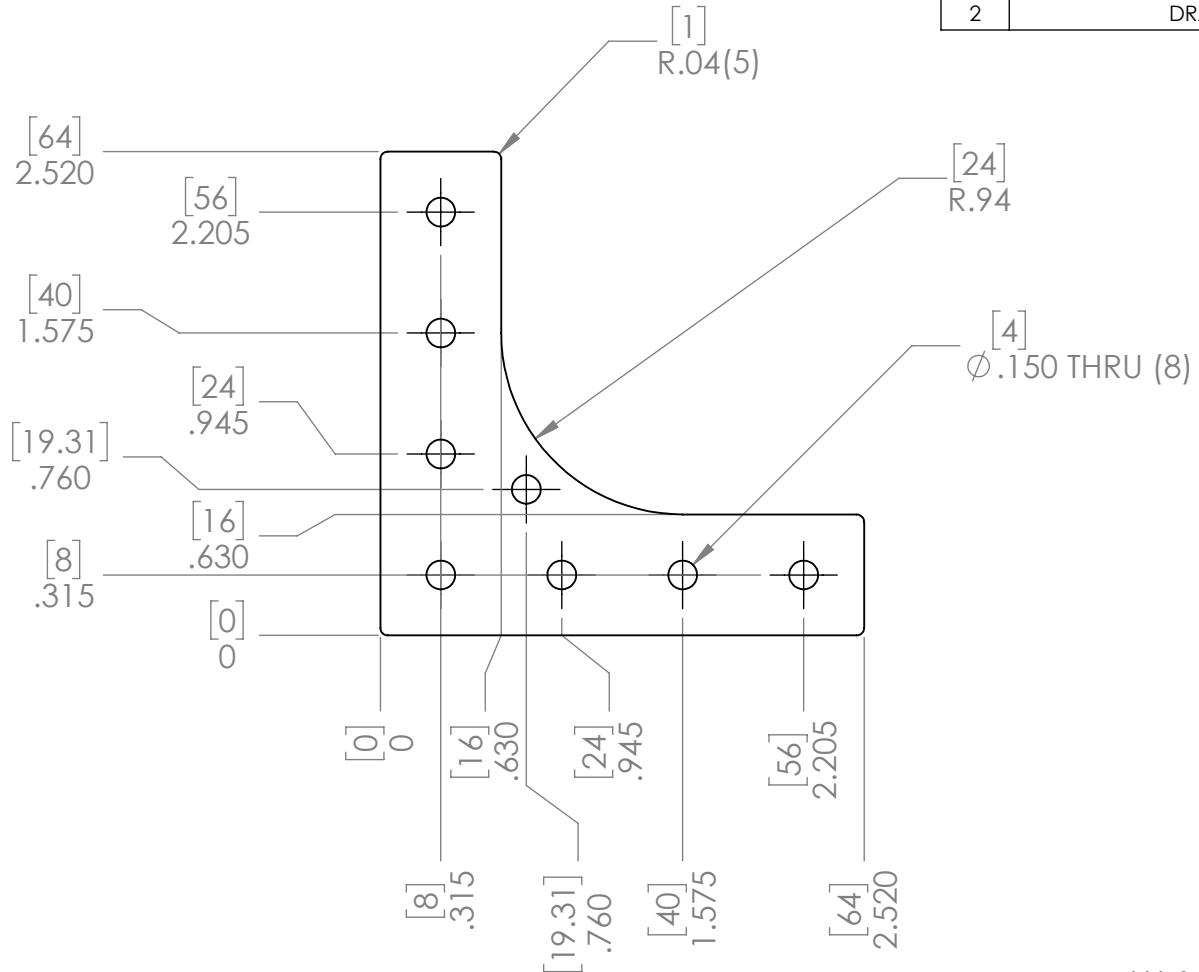



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	5/30/2017	B. HODSON
2	DRAWN TO MEET AMDS-1	5/11/2018	B. HODSON



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.					
TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° ANGULAR: BEND ±5° ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005		BREAK ALL SHARP EDGES.		TITLE: 90 DEGREE GUSSET (S3 TUBE)			
MATERIAL 5052 ALUMINUM		CHECKED	NAME NL	DATE 5/15/18	SIZE A	DWG. NO. am-3602	REV 2
FINISH TUMBLLED		MFG APPR.		SCALE: 1:1		SHEET 1 OF 1	
DO NOT SCALE DRAWING		Q.A.					