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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	AB	5/09
		TOLERANCES:	CHECKED		
		FRACTIONAL $\pm 0.01$	ENG APPR.		
		ANGULAR: $\pm 0.1$	MFG APPR.		
		TWO PLACE DECIMAL $\pm 0.01$	Q.A.		
		THREE PLACE DECIMAL $\pm 0.005$	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		4140 Steel			
NEXT ASSY	USED ON	FINISH			
		Zinc Plated			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:  
**28 Tooth Med Cluster Gear**

SIZE <b>A</b>	DWG. NO. <b>am-0025</b>	REV <b>2</b>
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SCALE:	WEIGHT:	SHEET 1 OF 1
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