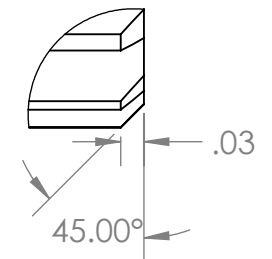
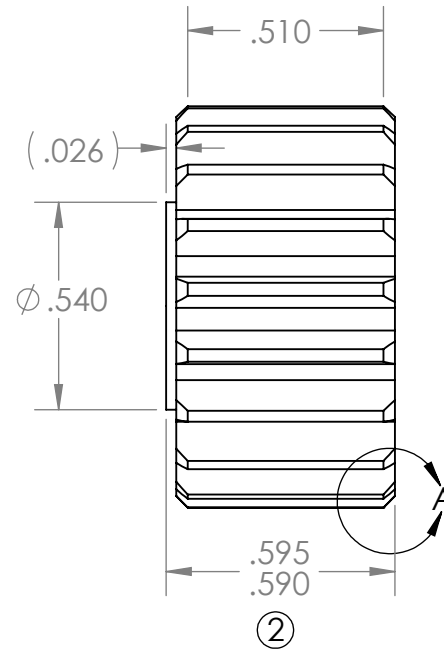
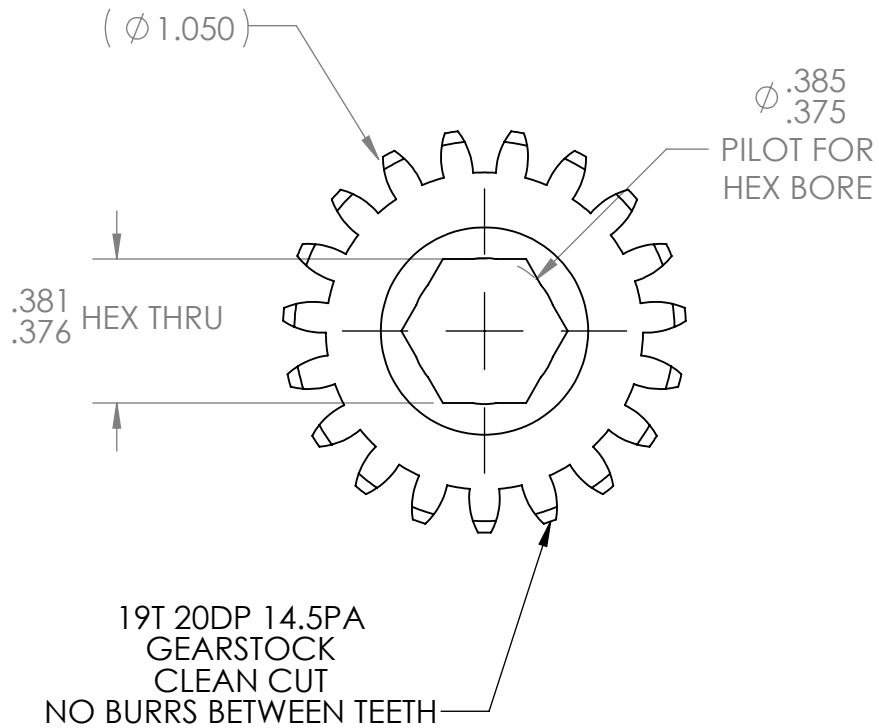
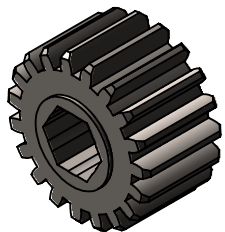



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	5/05/2009	A. BAKER
2	UPDATED DWG TEMPLATE, THICKNESS TOL.	2/15/2018	N. LAWRENCE
2	UPDATED TO AMDS-1	6/12/2018	A. MILLS



DETAIL A
SCALE 4 : 1

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:		 TITLE: 19T 20DP 14.5PA 375IN HEX BORE GEAR		
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:						
FRACTIONAL	$\pm 1/16$					
ANGULAR: MACH	$\pm 1^\circ$					
ANGULAR: BEND	$\pm 5^\circ$					
ONE PLACE DECIMAL	± 0.1					
TWO PLACE DECIMAL	± 0.01					
THREE PLACE DECIMAL	± 0.005					
FOUR PLACE DECIMAL	± 0.0005					
MATERIAL		NAME	DATE	SIZE	DWG. NO.	REV
4140 STEEL		CHECKED	NL	6/6/2018	A	am-0176
FINISH		ENG APPR.				2
ZINC PLATED		MFG APPR.				
DO NOT SCALE DRAWING		Q.A.			SCALE: 2:1	WEIGHT:
						SHEET 1 OF 1