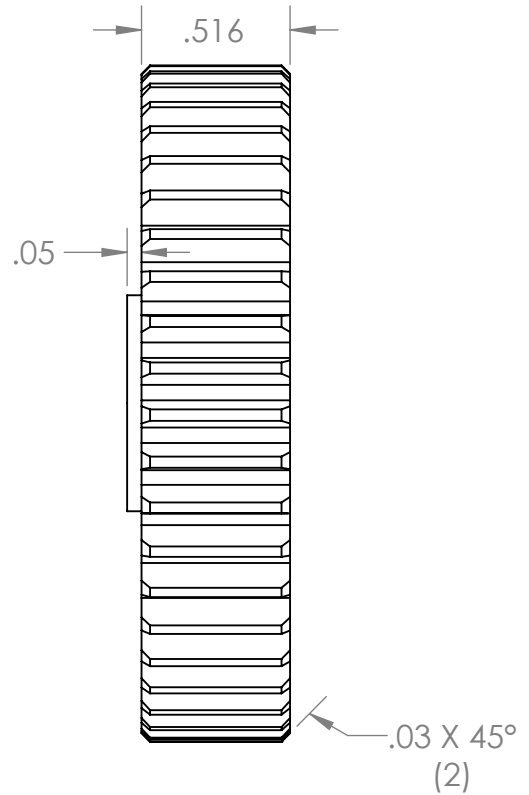
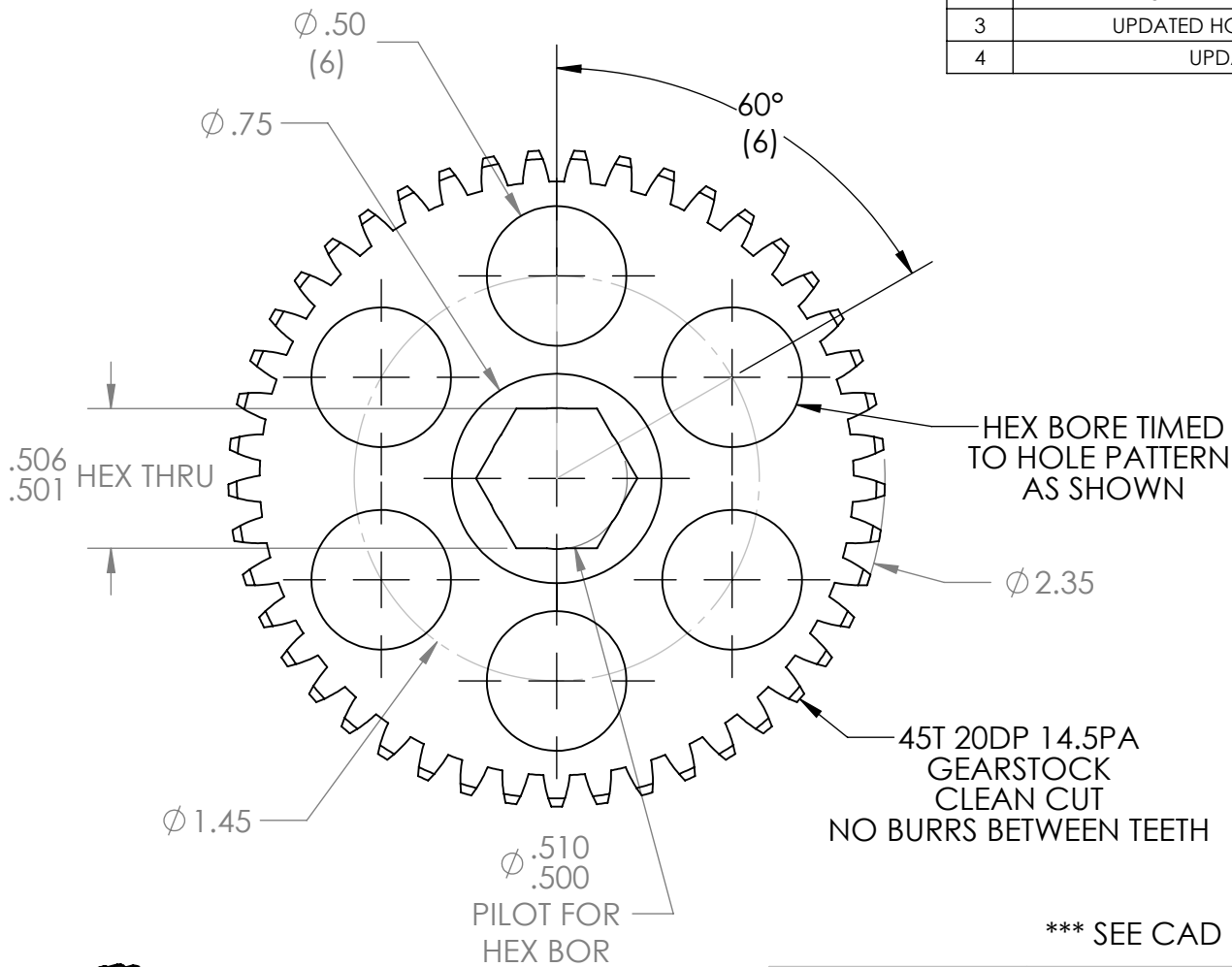


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	5/05/2009	A. BAKER
2	UPDATED TO NEW STANDARD	7/29/2014	R. BAKER
3	UPDATED HOLE DIAMETERS TO 1.45IN	01/16/2017	N. LAWRENCE
4	UPDATED TO AMDS-1	6/15/2018	A. MILLS



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:	
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.	
TOLERANCES:		BREAK ALL SHARP EDGES	
FRACTIONAL	±1/16		
ANGULAR: MACH	±1°		
ANGULAR: BEND	±5°		
ONE PLACE DECIMAL	±0.1		
TWO PLACE DECIMAL	±0.01		
THREE PLACE DECIMAL	±0.005		
FOUR PLACE DECIMAL	±0.0005		
MATERIAL	4140 STEEL	NAME	DATE
FINISH	ZINC PLATED	CHECKED	NL 6/15/2018
DO NOT SCALE DRAWING		ENG APPR.	
		MFG APPR.	
		Q.A.	



TITLE:
 45T 20DP 14.5PA
 500IN HEX BORE

SIZE	DWG. NO.	REV
A	am-0185	4

SCALE: 1:1 WEIGHT: SHEET 1 OF 1

