



DRILL & TAP 1/2" DEEP FOR 1/4-20 SCREW

Part Number	Material
am-0397	7570 Aluminum
am-0802	4140 Steel

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES		DRAWN	DB	
TOLERANCES:		CHECKED		TITLE: HEX OUTPUT SHAFT
FRACTIONAL ±		ENG APPR.		
ANGULAR: MACH ± BEND ± 5°		MFG APPR.		
TWO PLACE DECIMAL ± 0.010		Q.A.		SIZE DWG. NO. REV A am-0802 or am-0397 1
THREE PLACE DECIMAL ± 0.005		COMMENTS:		
INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:1
MATERIAL				WEIGHT:
FINISH				SHEET 1 OF 1
DEBURRED				
DO NOT SCALE DRAWING				