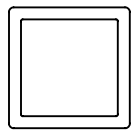
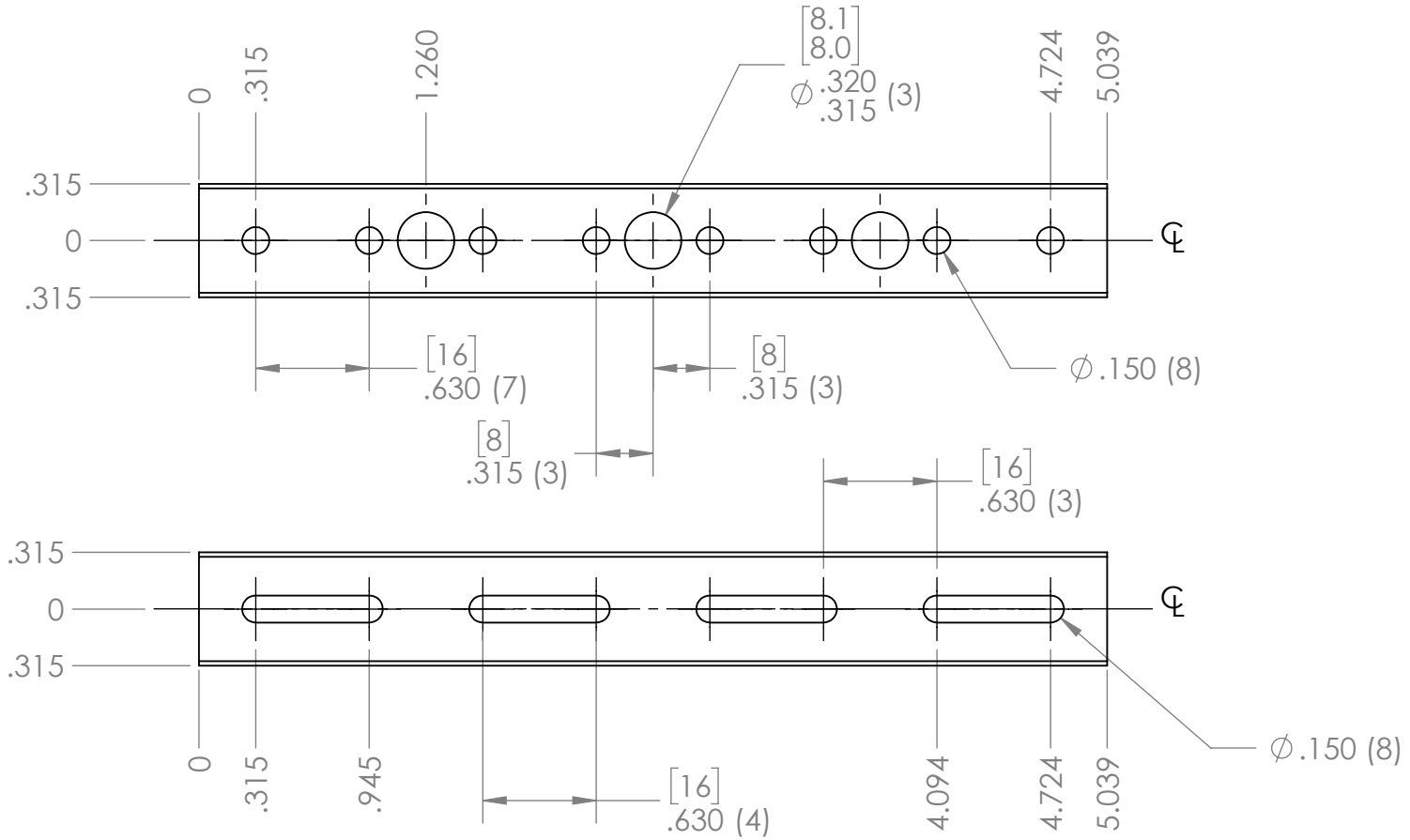



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	10/27/2016	D. BLAU
2	DRAWN TO MEET AMDS-1	5/14/2018	B. HODSON



ex-3594

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES		TITLE:		
FRACTIONAL	±1/16			<p style="text-align: center; font-size: 24pt; font-weight: bold;">S3 TUBE - 128MM</p>		
ANGULAR: MACH	±1°					
ANGULAR: BEND	±5°					
ONE PLACE DECIMAL	±0.1					
TWO PLACE DECIMAL	±0.01			SIZE	DWG. NO.	
THREE PLACE DECIMAL	±0.005			A	am-3594-128	
FOUR PLACE DECIMAL	±0.0005					REV
MATERIAL	6061-T6 ALUMINUM	CHECKED	NL	DATE	5/15/18	
FINISH	DEBURRED	ENG APPR.				
		MFG APPR.				
	DO NOT SCALE DRAWING	Q.A.				
				SCALE: 1:1	WEIGHT:	SHEET 1 OF 1