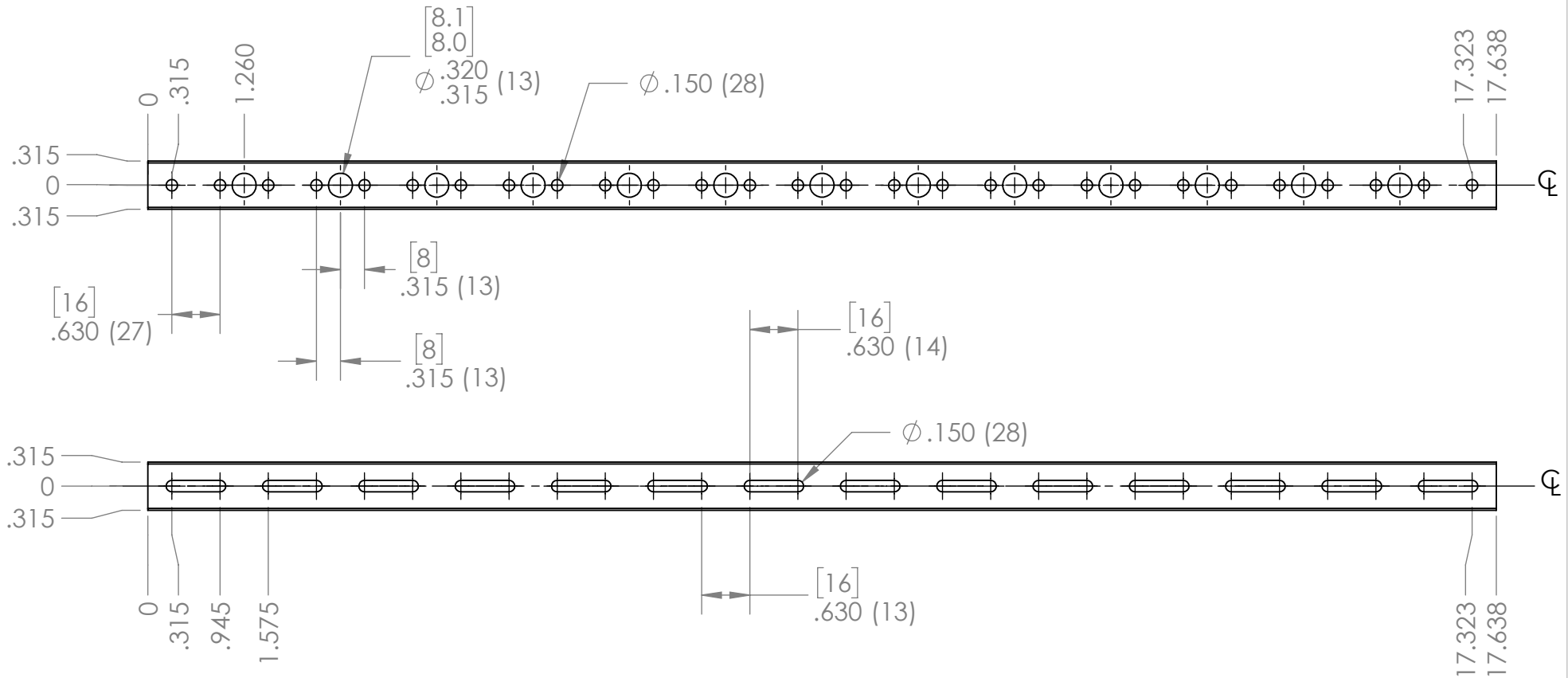



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	10/27/2016	D. BLAU
2	DRAWN TO MEET AMDS-1	5/14/2018	B. HODSON



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



ex-3594

UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° ANGULAR: BEND ±5° ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005		BREAK ALL SHARP EDGES		TITLE: S3 TUBE - 448MM	
MATERIAL 6061-T6 ALUMINUM		CHECKED	NAME NL	DATE 5/15/18	SIZE A
FINISH DEBURRED		ENG APPR.		DWG. NO. am-3594-448	
DO NOT SCALE DRAWING		MFG APPR.		REV 2	
		Q.A.		SCALE: 1:2 WEIGHT: SHEET 1 OF 1	