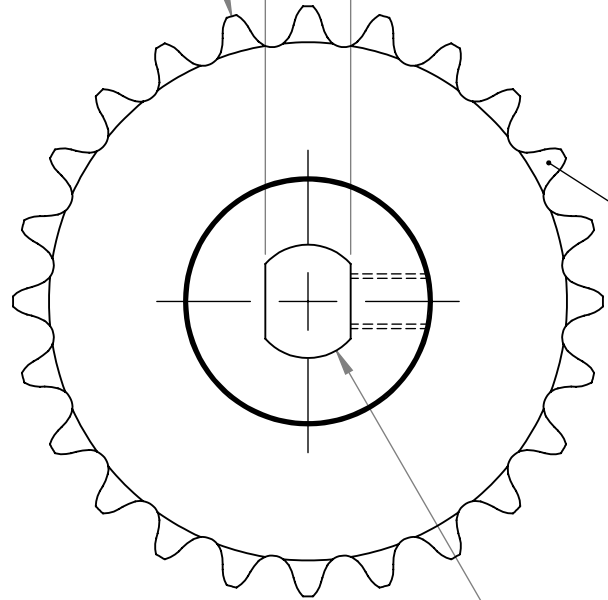


Ø 2.049
OUTSIDE DIA.

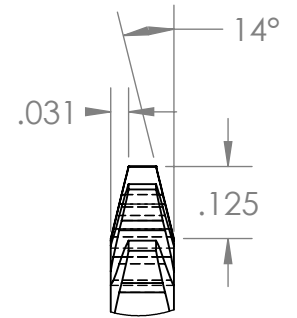
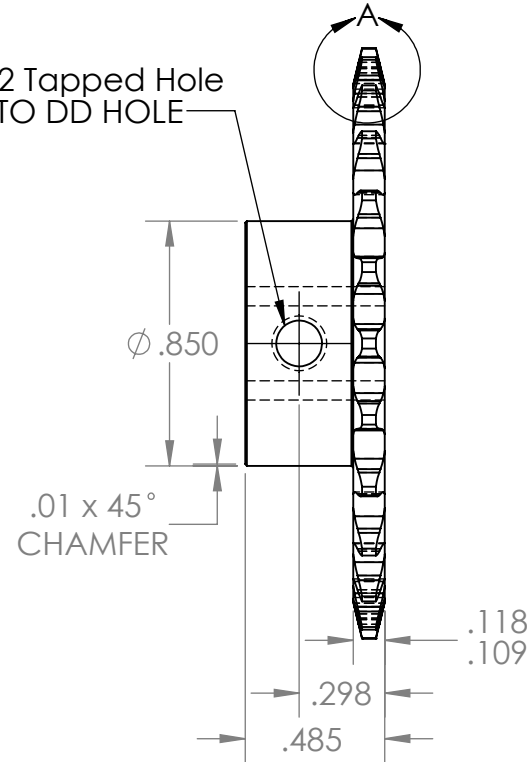
.2975
.2935
DD BROACH WIDTH



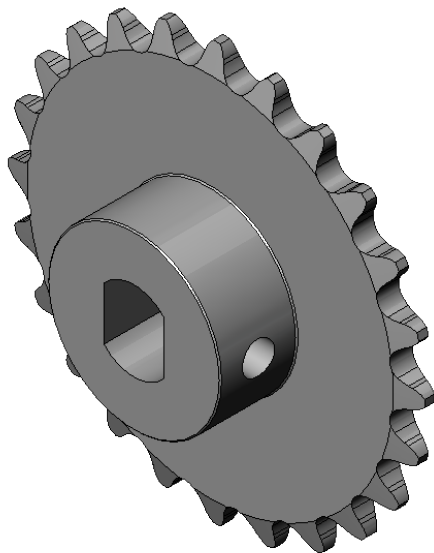
25 Series,
24 Tooth,
Roller Sprocket

Ø .3937
Ø .3915
DD BROACH O.D.

#10-32 Tapped Hole
THRU TO DD HOLE



DETAIL A
SCALE 3 : 1



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR: MACH ± 1° BEND ± 5°
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.01
THREE PLACE DECIMAL ± 0.005

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL
7075-T6 ALUMINUM

FINISH
TUMBLER

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	MH	6/13/17
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:
DUAL DIMENSIONS ARE IN MILLIMETERS.



TITLE:
**S25-24HA-10mm_DD
Sprocket**

SIZE	DWG. NO.	REV
A	am-3635	1

SCALE: 3:2 WEIGHT: SHEET 1 OF 1