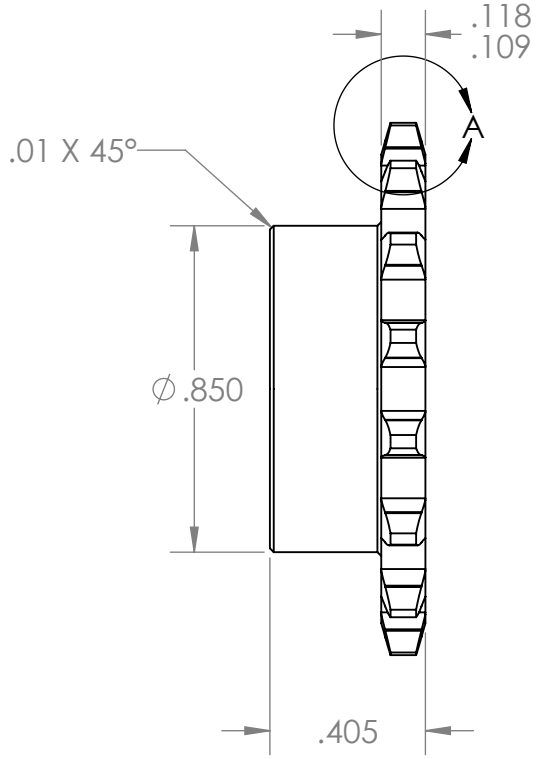
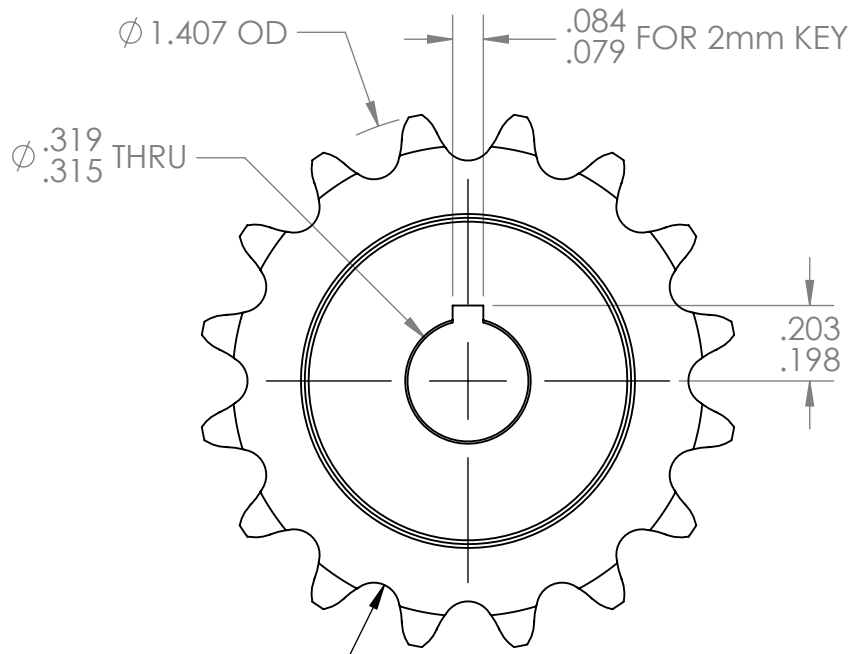
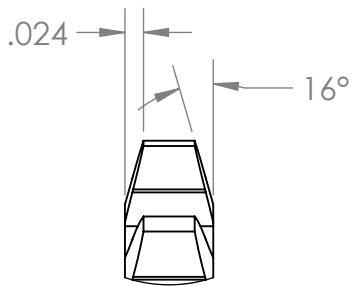


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	N/A	A. BAKER
2	ADDED PART LENGTH, UPDATED TO AM STANDARD	9/5/2017	N. LAWRENCE

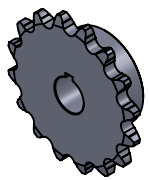



25 SERIES, 16 TOOTH ANSI ROLLER SPROCKET FOR PROFILE GEOMETRY SEE CAD GEOMETRY



DETAIL A
SCALE 4 : 1

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:	
FRACTIONAL	±1/16			S25-16H-313K	
ANGULAR: MACH	±1°			SPROCKET	
ANGULAR: BEND	±5°			SIZE	DWG. NO.
ONE PLACE DECIMAL	±0.1			A	am-0497
TWO PLACE DECIMAL	±0.01			SCALE: 2:1	SHEET 1 OF 1
THREE PLACE DECIMAL	±0.005				
FOUR PLACE DECIMAL	±0.0005				
MATERIAL	7075 AL	CHECKED	NAME	DATE	REV
FINISH	TUMBLLED	ENG APPR.			2
DO NOT SCALE DRAWING		MFG APPR.			
		Q.A.			