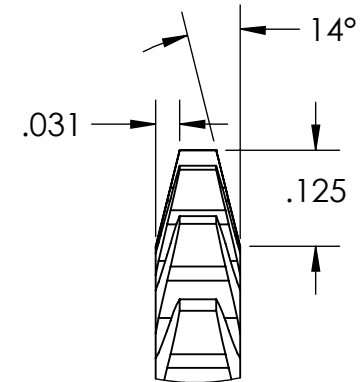
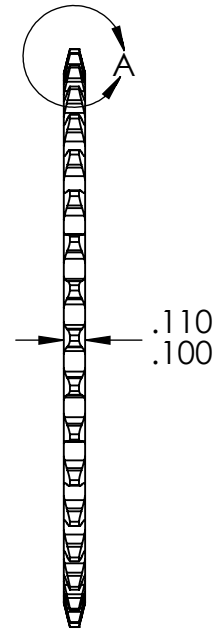
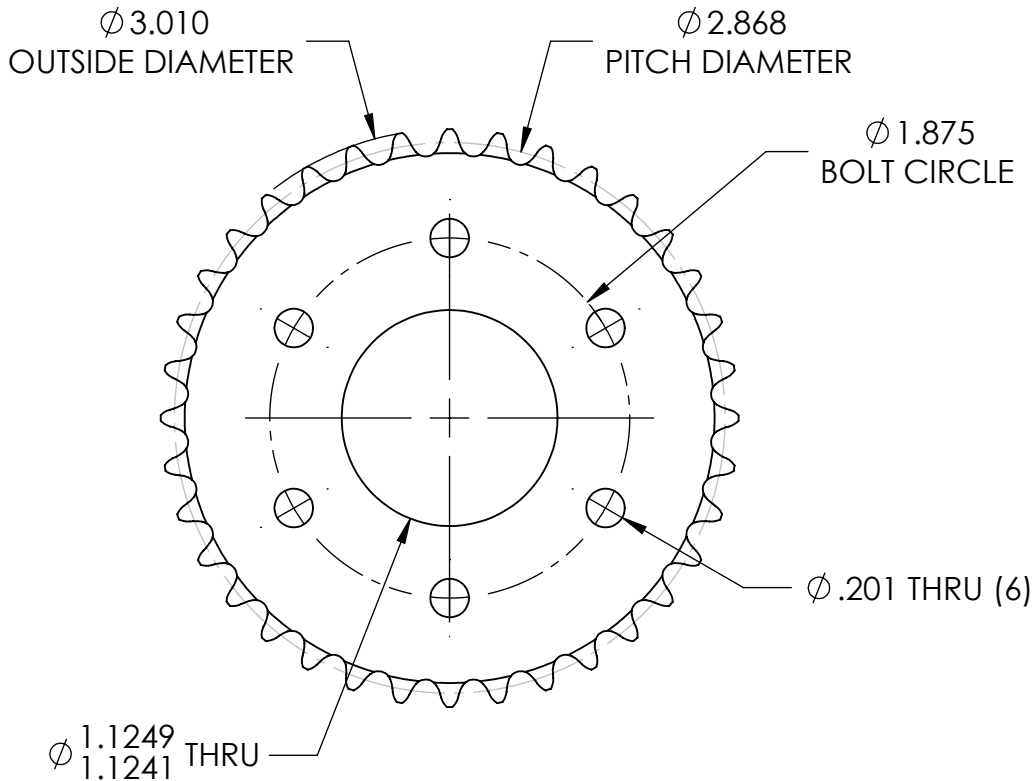



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	10/3/2008	A. BAKER
2	CHAMFER REMOVED, THICKNESS TO 0.090	10/5/2015	D. BLAU
3	CHAMFER ADDED, UPDATED TO AMDS-1	7/16/2018	A. MILLS



DETAIL A
SCALE 4 : 1

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:						
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.						TITLE: 36T 25 CHAIN BEARING BORE SPROCKET
TOLERANCES:		BREAK ALL SHARP EDGES			SIZE	DWG. NO.	REV	
FRACTIONAL	±1/16				A	am-0234	3	
ANGULAR: MACH	±1°							
ANGULAR: BEND	±5°							
ONE PLACE DECIMAL	±0.1							
TWO PLACE DECIMAL	±0.01	MATERIAL 6061-T6 ALUMINUM			CHECKED	NAME NM	DATE 7/16/18	
THREE PLACE DECIMAL	±0.005	FINISH TUMBLER			ENG APPR.			
FOUR PLACE DECIMAL	±0.0005	DO NOT SCALE DRAWING			MFG APPR.			
		Q.A.			SCALE: 1:1		WEIGHT:	SHEET 1 OF 1