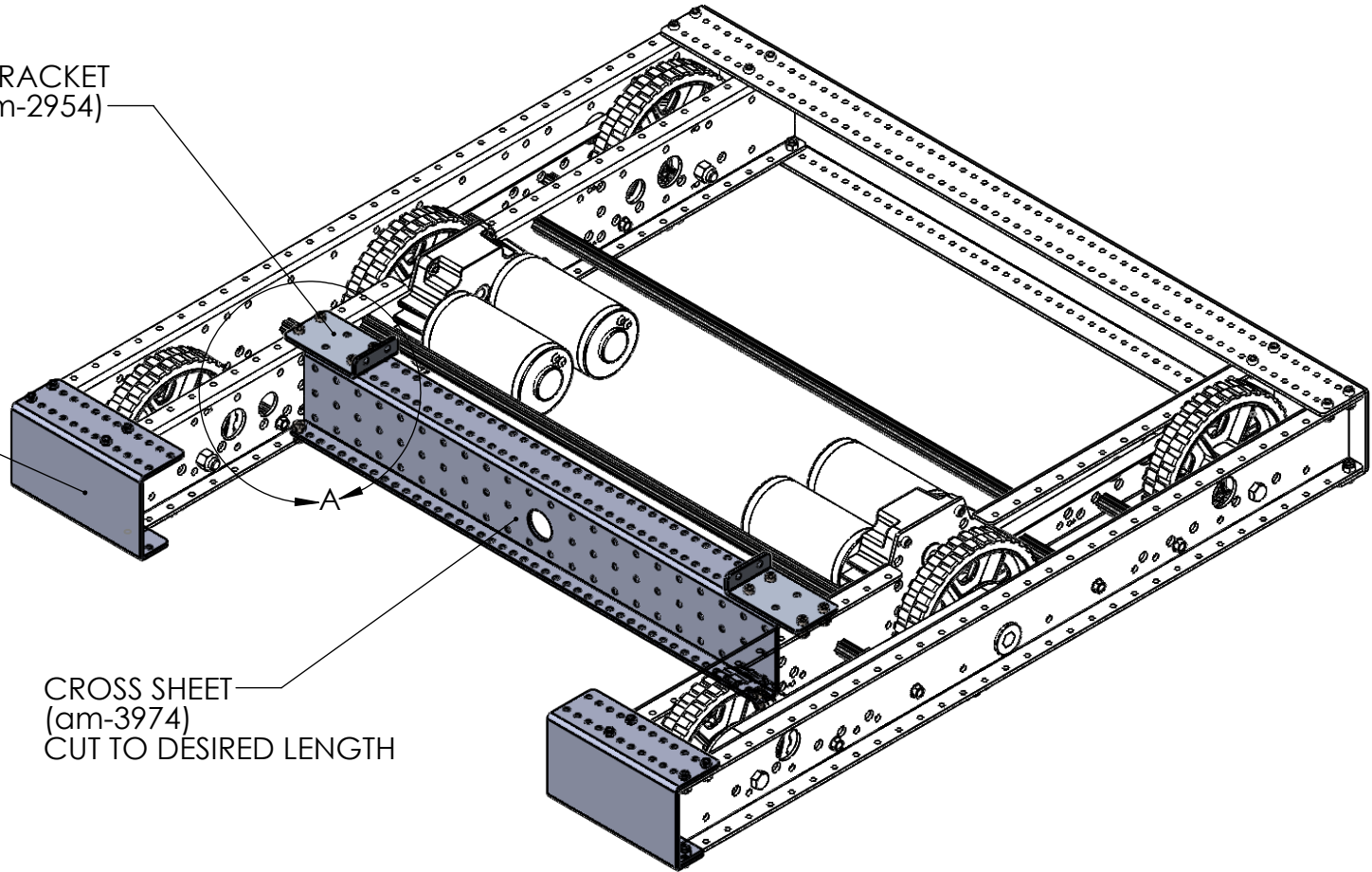


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	1/3/2019	DANNY B

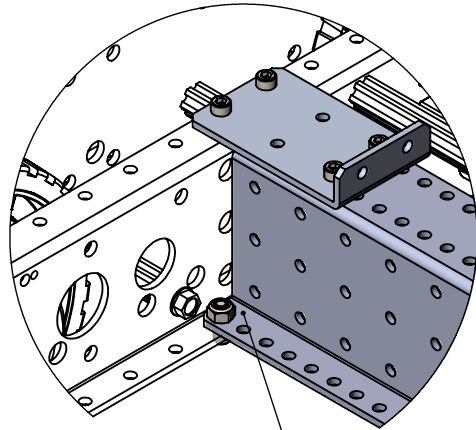
L-BRACKET
(am-2954)

END RAIL
(am-3920)
NOT INCLUDED
CUT TO DESIRED LENGTH




CROSS SHEET
(am-3974)
CUT TO DESIRED LENGTH

DETAIL A
SCALE 1 : 3



CROSS SHEET
ON TOP OF INSIDE FLANGE

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.					
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:			
FRACTIONAL	±1/16			<p style="text-align: center;">AM14U4 FRAME OPENING KIT</p>			
ANGULAR: MACH	±1°						
ANGULAR: BEND	±5°						
ONE PLACE DECIMAL	±0.1						
TWO PLACE DECIMAL	±0.01						
THREE PLACE DECIMAL	±0.005			SIZE	DWG. NO.	REV	
FOUR PLACE DECIMAL	±0.0005			A	am-14U4_FRO	1	
MATERIAL		NAME	DATE	SCALE: 1:6			SHEET 1 OF 1
FINISH		CHECKED					
		ENG APPR.					
		MFG APPR.					
		Q.A.					
DO NOT SCALE DRAWING							