

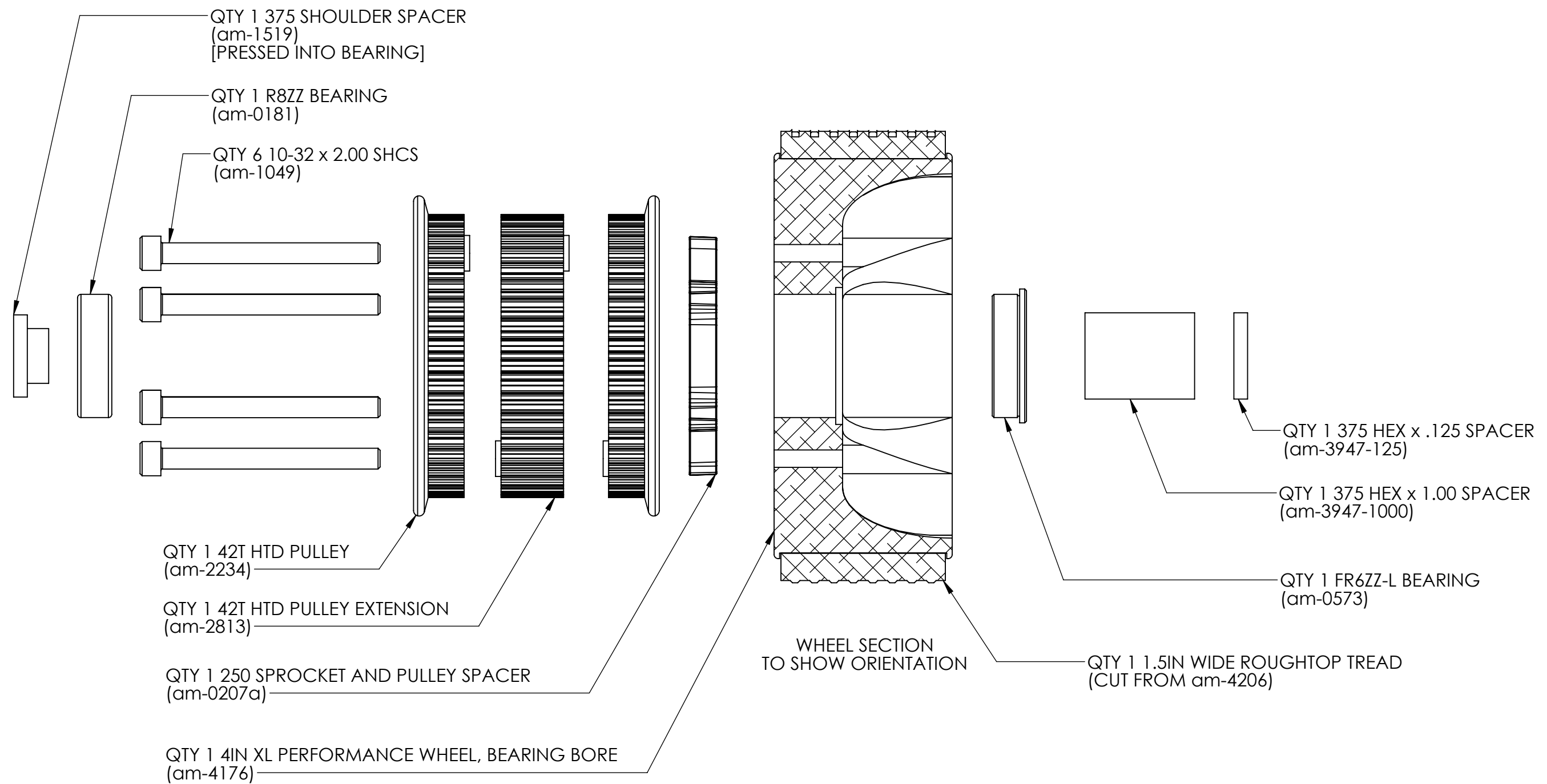
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REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	1/2/2020	N. LAWRENCE



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:	
FRACTIONAL	±1/16			AM14U4 PW4XL	
ANGULAR: MACH	±1°			CORNER WHEEL LAYOUT	
ANGULAR: BEND	±5°			SIZE	DWG. NO.
ONE PLACE DECIMAL	±0.1			A	AM14U4_PW4XL
TWO PLACE DECIMAL	±0.01			SCALE: 1:1	SHEET 1 OF 3
THREE PLACE DECIMAL	±0.005				
FOUR PLACE DECIMAL	±0.0005				
MATERIAL		CHECKED	NAME	DATE	REV
FINISH		ENG APPR.			1
DO NOT SCALE DRAWING		MFG APPR.			
		Q.A.			

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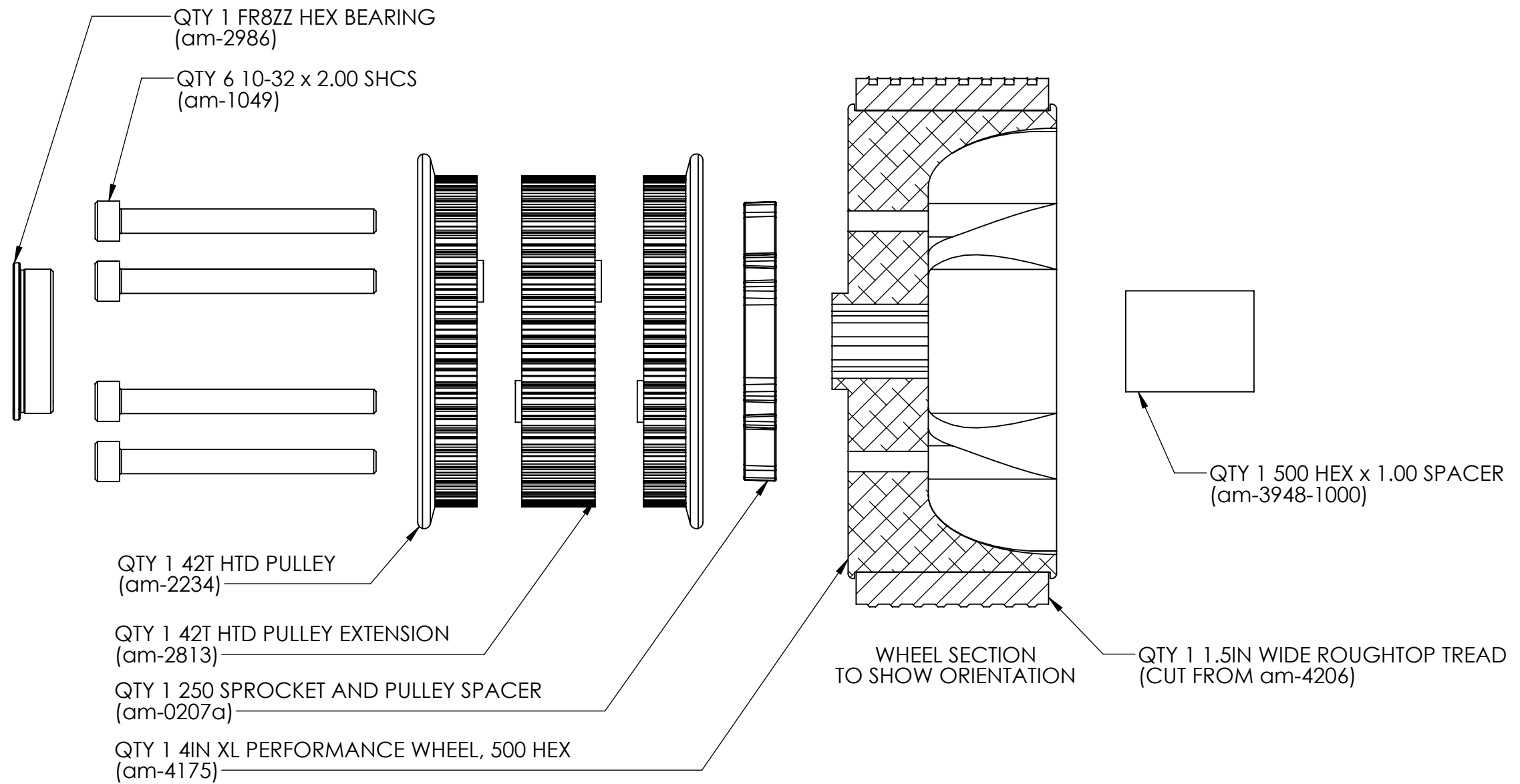
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REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	1/2/2020	N. LAWRENCE



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:		
FRACTIONAL	±1/16			AM14U4 PW4XL		
ANGULAR: MACH	±1°			CENTRE WHEEL LAYOUT		
ANGULAR: BEND	±5°			SIZE	DWG. NO.	REV
ONE PLACE DECIMAL	±0.1			A	AM14U4_PW4XL	1
TWO PLACE DECIMAL	±0.01			SCALE: 1:1		SHEET 2 OF 3
THREE PLACE DECIMAL	±0.005					
FOUR PLACE DECIMAL	±0.0005					
MATERIAL		CHECKED	NAME	DATE		
FINISH		ENG APPR.				
		MFG APPR.				
DO NOT SCALE DRAWING		Q.A.				

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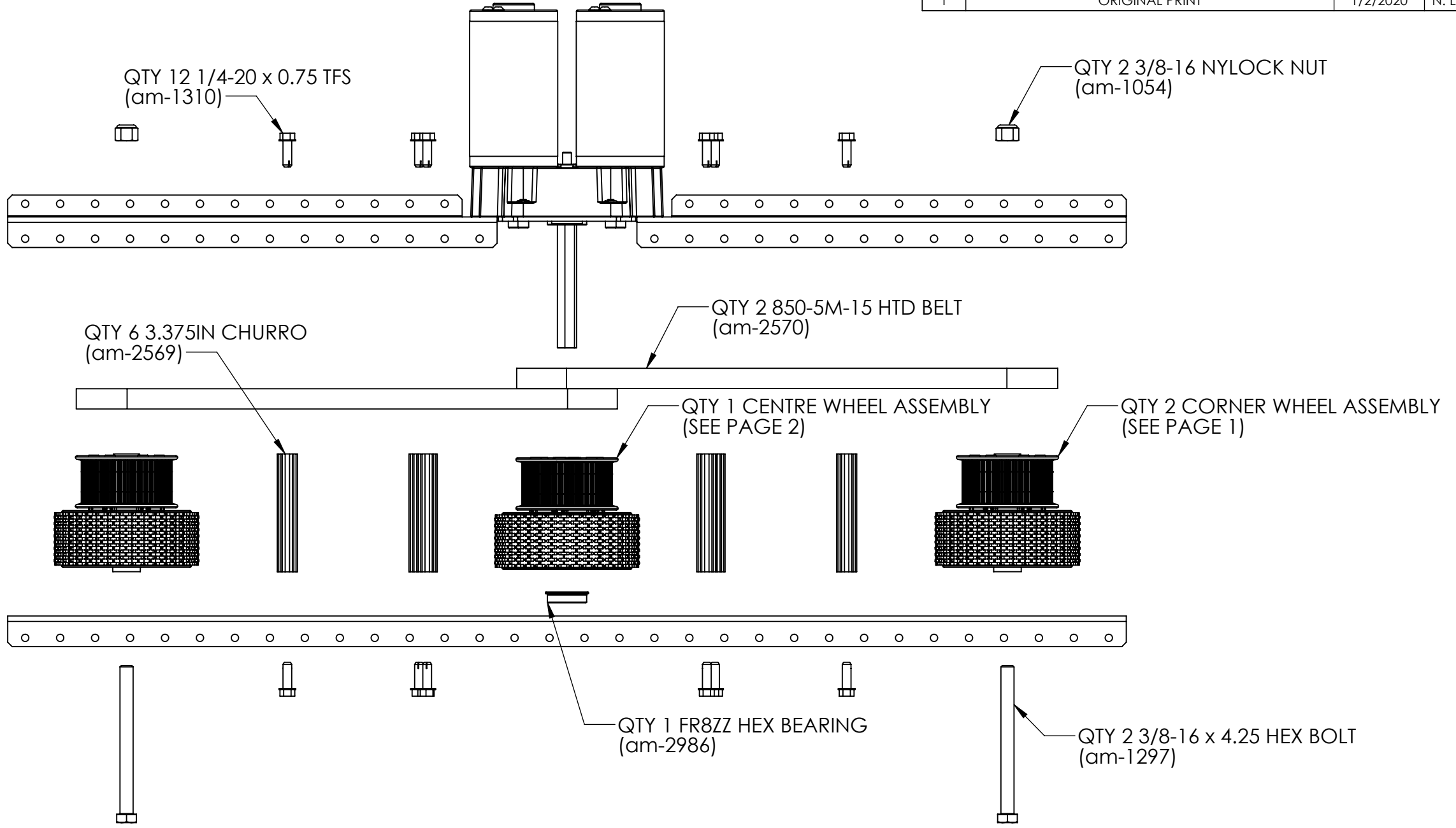
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REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	1/2/2020	N. LAWRENCE

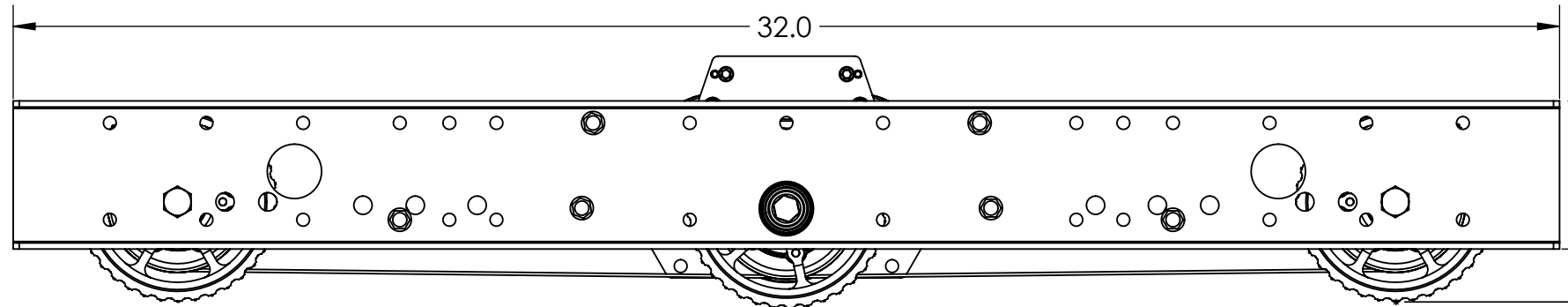


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*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:	
FRACTIONAL	±1/16			AM14U4 PW4XL	
ANGULAR: MACH	±1°			POWERTRAIN LAYOUT	
ANGULAR: BEND	±5°			SIZE	DWG. NO.
ONE PLACE DECIMAL	±0.1			A	AM14U4_PW4XL
TWO PLACE DECIMAL	±0.01			SCALE: 1:3.5	SHEET 3 OF 3
THREE PLACE DECIMAL	±0.005				
FOUR PLACE DECIMAL	±0.0005				
MATERIAL		CHECKED	NAME	DATE	REV
FINISH		ENG APPR.			1
		MFG APPR.			
DO NOT SCALE DRAWING		Q.A.			

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