

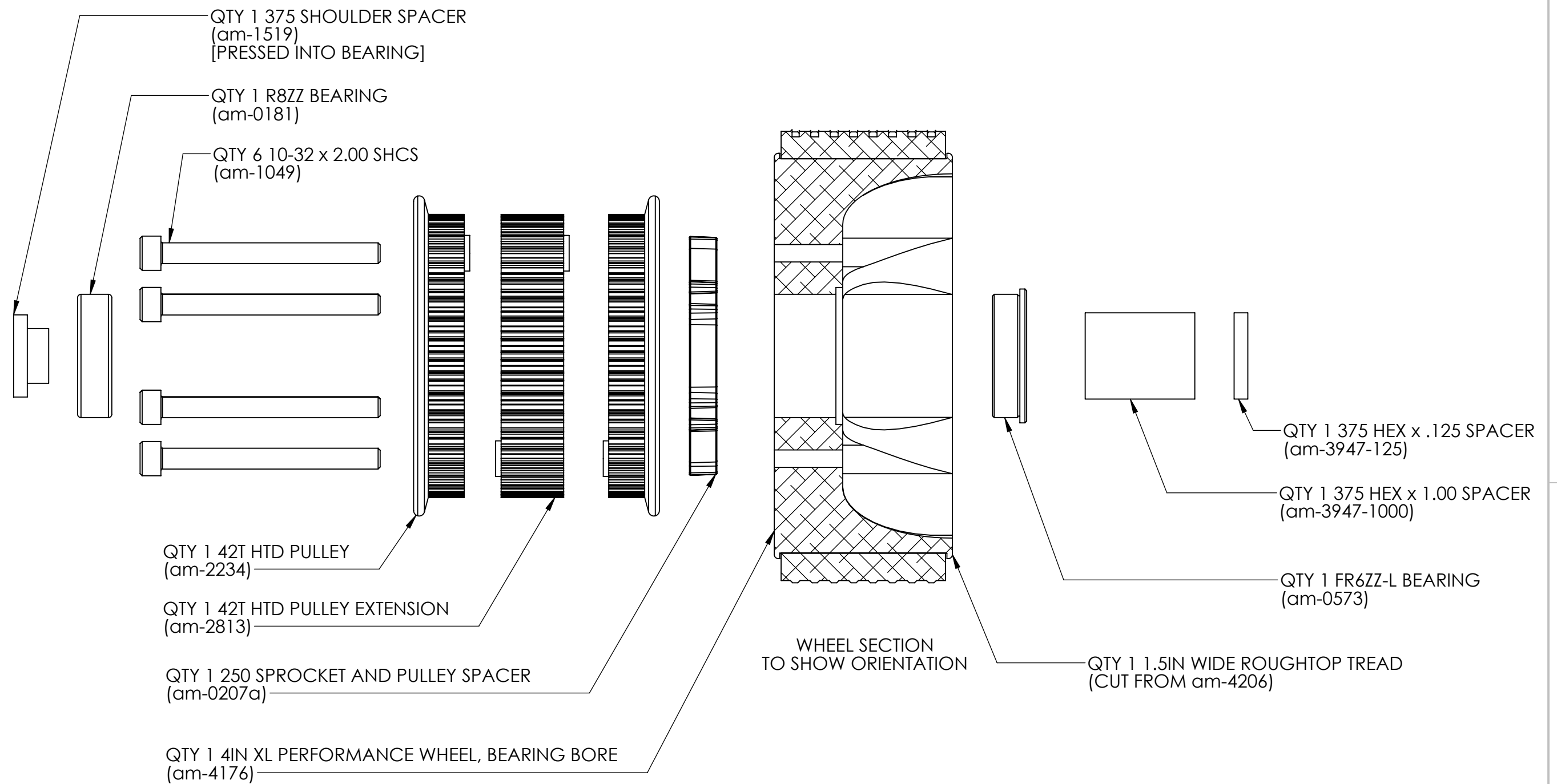
4

3

2

1

REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	12/19/2019	N. LAWRENCE



\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES.		SIZE	DWG. NO.	REV
FRACTIONAL	±1/16			<b>A</b>	AM14U4_PW48XL	<b>1</b>
ANGULAR: MACH	±1°			SCALE: 1:1		
ANGULAR: BEND	±5°			SHEET 1 OF 3		
ONE PLACE DECIMAL	±0.1					
TWO PLACE DECIMAL	±0.01					
THREE PLACE DECIMAL	±0.005					
FOUR PLACE DECIMAL	±0.0005					
MATERIAL		CHECKED	NAME	DATE		
FINISH		ENG APPR.				
		MFG APPR.				
DO NOT SCALE DRAWING		Q.A.				

4

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2

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B

B

A

A

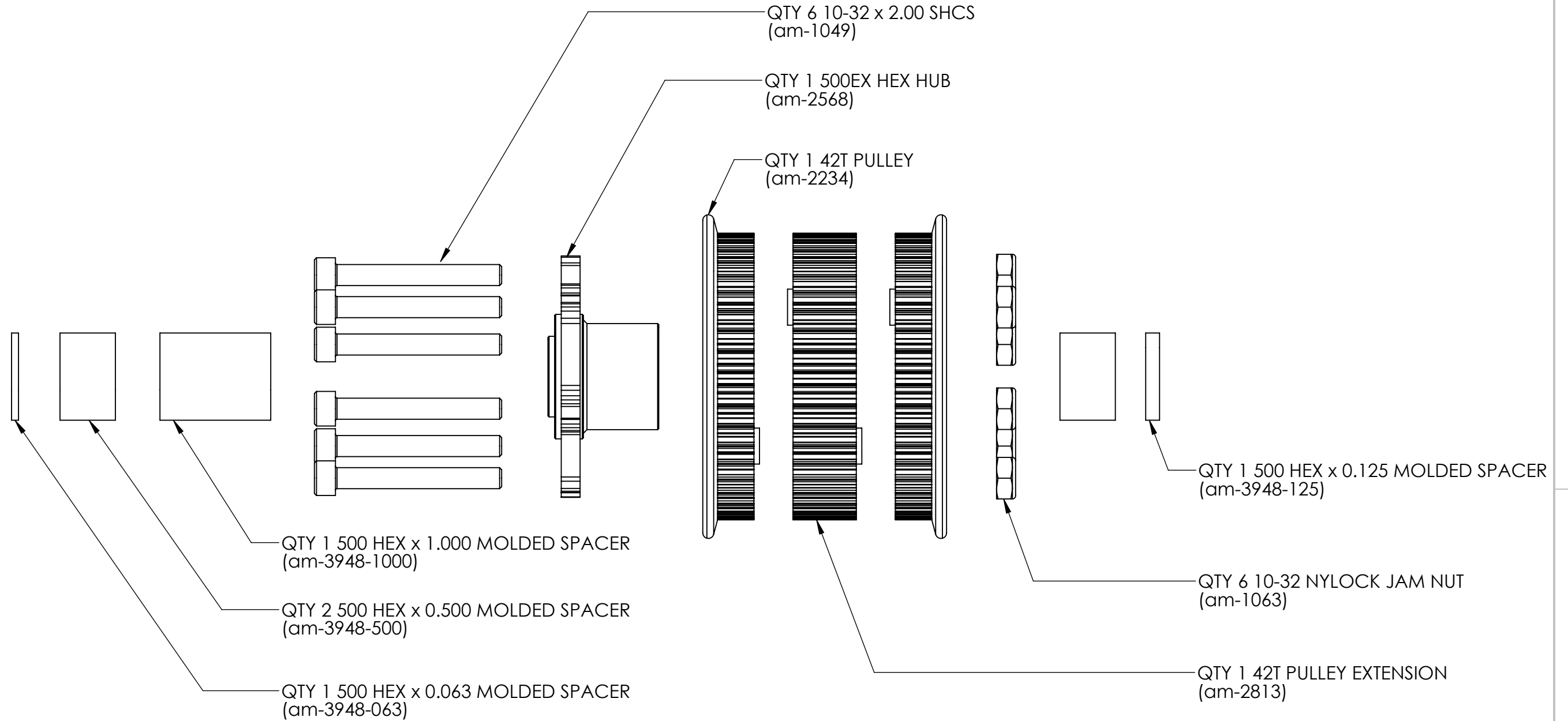
4

3

2

1

REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	12/19/2019	N. LAWRENCE



\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:	
FRACTIONAL	±1/16			AM14U4 PW48XL	
ANGULAR: MACH	±1°			CENTRE PULLEY LAYOUT	
ANGULAR: BEND	±5°				
ONE PLACE DECIMAL	±0.1				
TWO PLACE DECIMAL	±0.01				
THREE PLACE DECIMAL	±0.005				
FOUR PLACE DECIMAL	±0.0005				
MATERIAL		NAME	DATE	SIZE	DWG. NO.
FINISH		CHECKED		<b>A</b>	AM14U4_PW48XL
		ENG APPR.			REV
		MFG APPR.			1
DO NOT SCALE DRAWING		Q.A.		SCALE: 1:1	SHEET 2 OF 3

4

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2

1

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1

REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	12/19/2019	N. LAWRENCE

QTY 8 1/4-20 x 0.75 TFS  
(am-1310)

QTY 4 3/8-16 NYLOCK NUT  
(am-1054)

QTY 1 CENTRE PULLEY ASSEMBLY  
(SEE PAGE 2)

QTY 2 425-5M-15 HTD TIMING BELT  
(am-3661)

QTY 2 585-5M-15 HTD TIMING BELT  
(am-2702)

QTY 4 WHEEL ASSEMBLY  
(SEE PAGE 1)

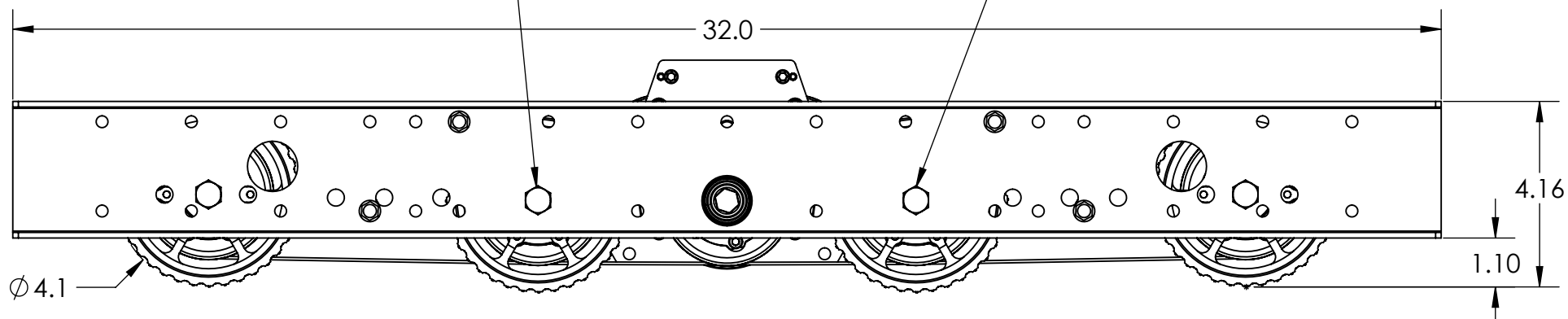
QTY 4 3.375 IN CHURRO  
(am-2569)

QTY 4 3/8-16 x 4.25 HEX BOLT  
(am-1297)

QTY 1 FR8ZZ HEX BEARING  
(am-2986)

THESE AXLE LOCATIONS  
MUST BE DRILLED OUT TO 3/8"

\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*



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TOLERANCES:		BREAK ALL SHARP EDGES.	
FRACTIONAL	±1/16		
ANGULAR: MACH	±1°		
ANGULAR: BEND	±5°		
ONE PLACE DECIMAL	±0.1		
TWO PLACE DECIMAL	±0.01		
THREE PLACE DECIMAL	±0.005		
FOUR PLACE DECIMAL	±0.0005		
MATERIAL		NAME	DATE
FINISH		CHECKED	
		ENG APPR.	
		MFG APPR.	
		Q.A.	
DO NOT SCALE DRAWING			

TITLE: AM14U4 PW48XL POWERTRAIN LAYOUT		
SIZE	DWG. NO.	REV
<b>A</b>	AM14U4_PW48XL	1
SCALE: 1:3.5		SHEET 3 OF 3

4

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