

4

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1

REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	12/19/2019	N. LAWRENCE

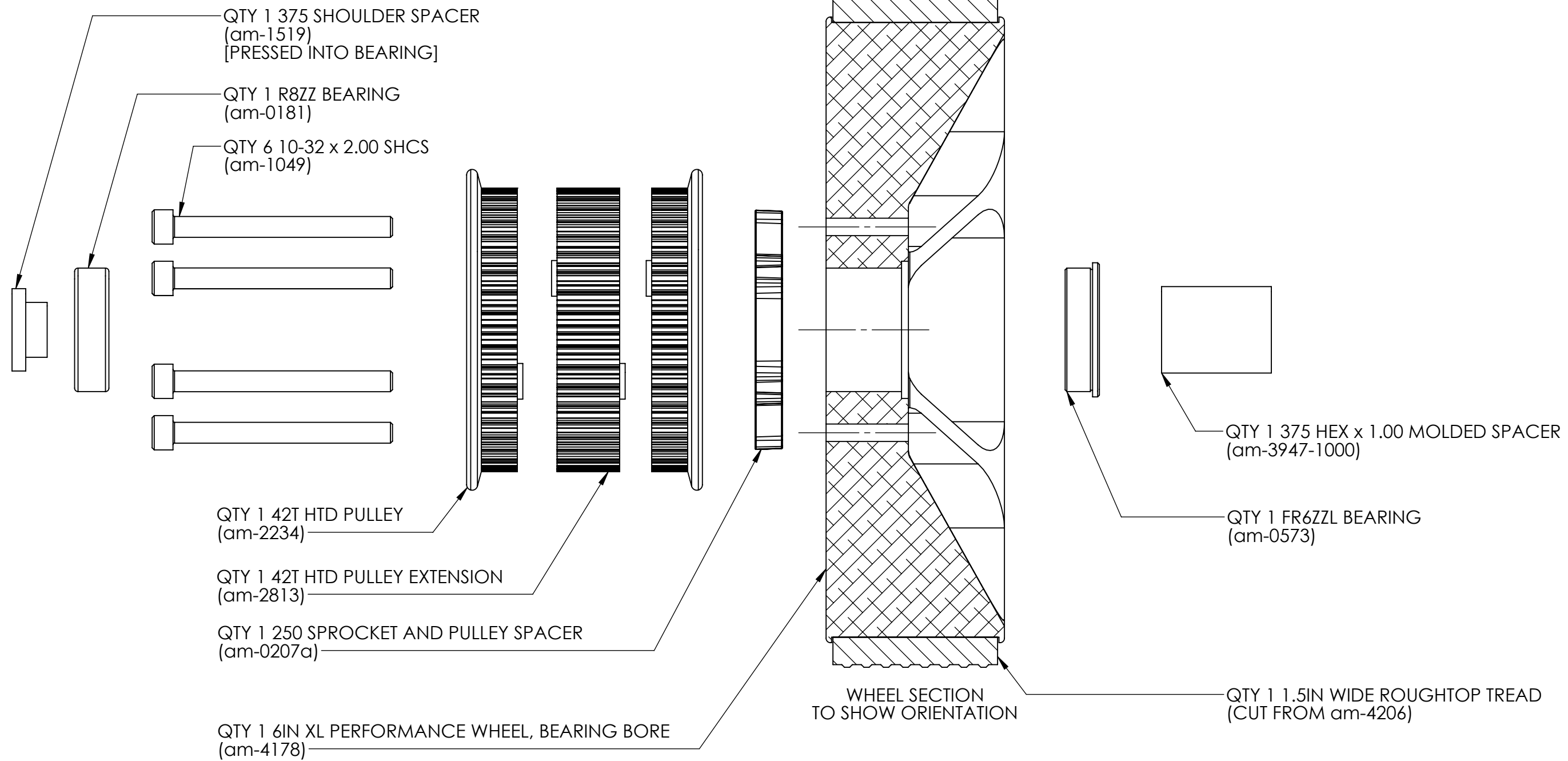


B

B

A

A



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES.		SIZE	DWG. NO.	REV
FRACTIONAL	±1/16			A	AM14U4_PW68XL	1
ANGULAR: MACH	±1°			SCALE: 1:1	SHEET 1 OF 3	
ANGULAR: BEND	±5°					
ONE PLACE DECIMAL	±0.1					
TWO PLACE DECIMAL	±0.01					
THREE PLACE DECIMAL	±0.005					
FOUR PLACE DECIMAL	±0.0005					
MATERIAL		CHECKED	NAME	DATE		
FINISH		ENG APPR.	KK	12/19/19		
		MFG APPR.				
		Q.A.				
DO NOT SCALE DRAWING						

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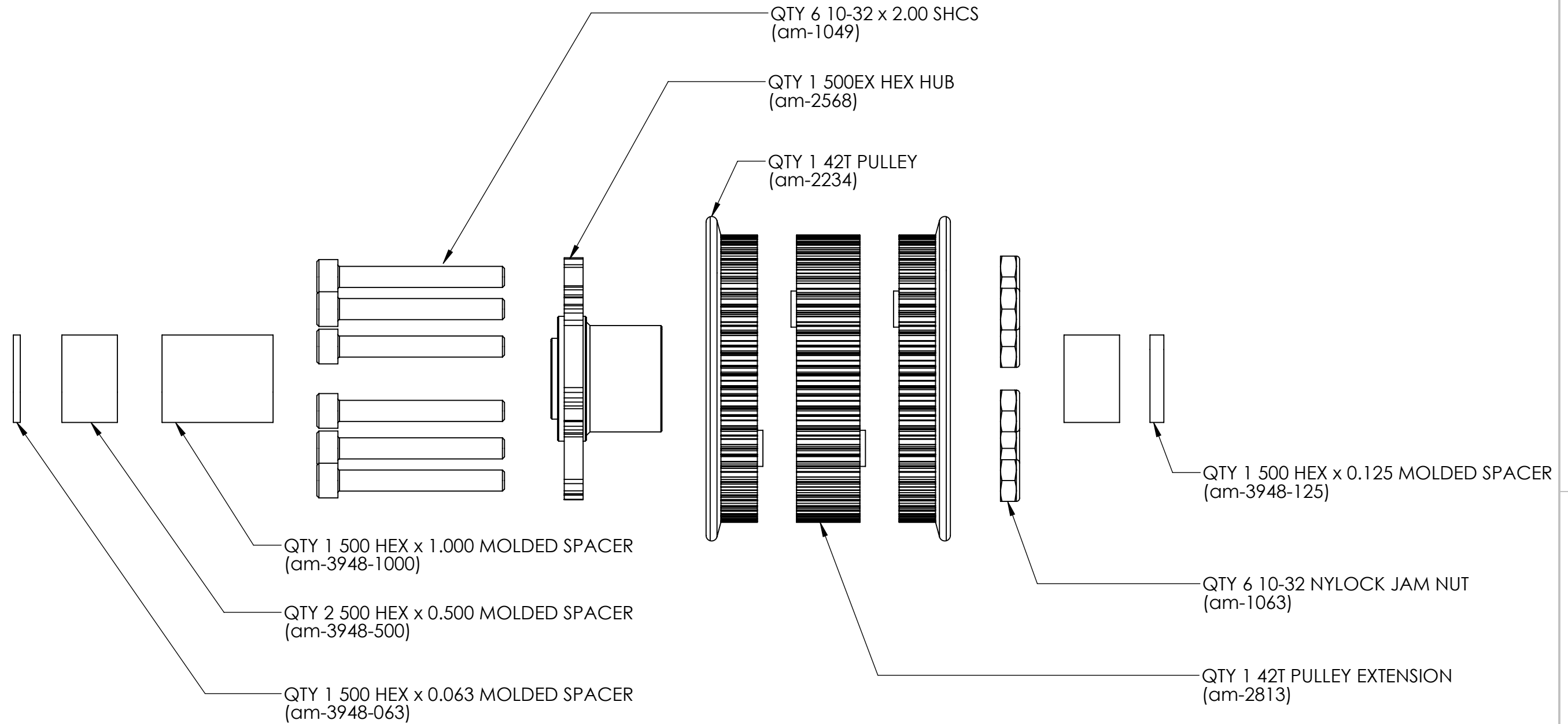
4

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1

REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	12/19/2019	N. LAWRENCE



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:	
FRACTIONAL	±1/16			AM14U4 PW68XL	
ANGULAR: MACH	±1°			CENTRE PULLEY LAYOUT	
ANGULAR: BEND	±5°			SIZE DWG. NO. REV	
ONE PLACE DECIMAL	±0.1	CHECKED	NAME	DATE	1
TWO PLACE DECIMAL	±0.01	ENG APPR.	KK	12/19/19	A AM14U4_PW68XL
THREE PLACE DECIMAL	±0.005	MFG APPR.			SCALE: 1:1 SHEET 2 OF 3
FOUR PLACE DECIMAL	±0.0005	Q.A.			
MATERIAL		DO NOT SCALE DRAWING			

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REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	12/19/2019	N. LAWRENCE

QTY 8 1/4-20 x 0.75 TFS
(am-1310)

QTY 4 3/8-16 NYLOCK NUT
(am-1054)

QTY 1 CENTRE PULLEY ASSEMBLY
(SEE PAGE 2)

QTY 2 425-5M-15 HTD TIMING BELT
(am-3661)

QTY 2 585-5M-15 HTD TIMING BELT
(am-2702)

QTY 4 WHEEL ASSEMBLY
(SEE PAGE 1)

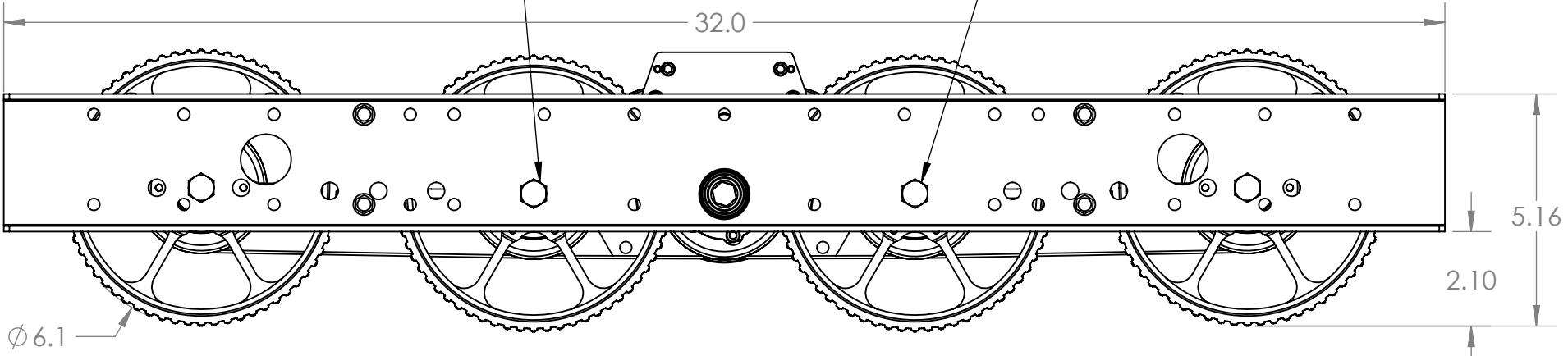
QTY 4 3.375 IN CHURRO
(am-2569)

QTY 4 3/8-16 x 4.25 HEX BOLT
(am-1297)

QTY 1 FR8ZZ HEX BEARING
(am-2986)

THESE AXLE LOCATIONS
MUST BE DRILLED OUT TO 3/8"

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



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DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.	
TOLERANCES:		BREAK ALL SHARP EDGES.	
FRACTIONAL	±1/16	CHECKED	NAME
ANGULAR: MACH	±1°	ENG APPR.	KK
ANGULAR: BEND	±5°	MFG APPR.	DATE
ONE PLACE DECIMAL	±0.1	Q.A.	12/19/19
TWO PLACE DECIMAL	±0.01		
THREE PLACE DECIMAL	±0.005		
FOUR PLACE DECIMAL	±0.0005		
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			



TITLE:
**AM14U4 PW68XL
POWERTRAIN LAYOUT**

SIZE	DWG. NO.	REV
A	AM14U4_PW68XL	1
SCALE: 1:4		SHEET 3 OF 3

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