

4

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1

REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	12/19/2019	N. LAWRENCE

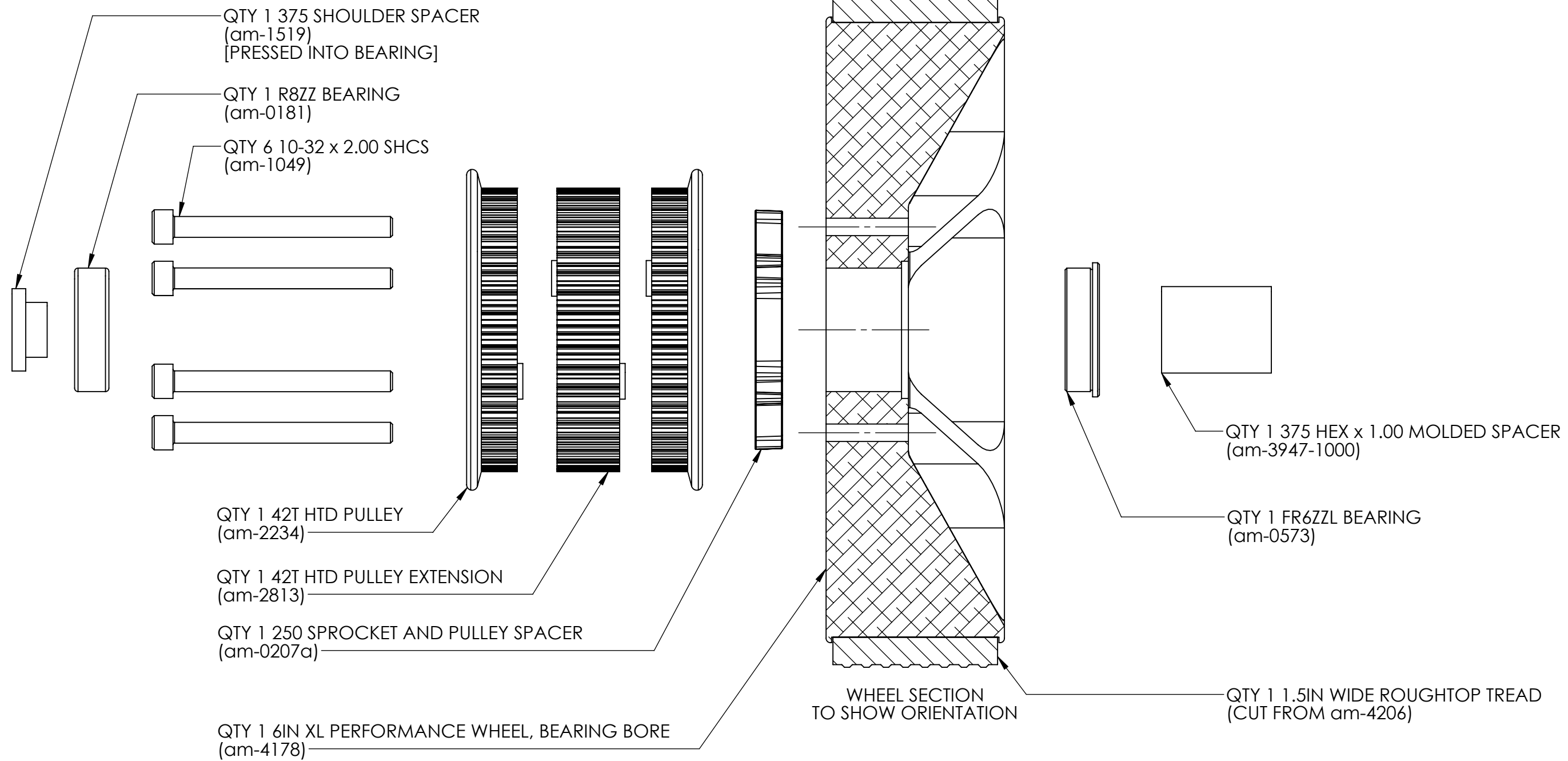


B

B

A

A



\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:	
FRACTIONAL	±1/16			AM14U4 PW68XL	
ANGULAR: MACH	±1°			WHEEL LAYOUT	
ANGULAR: BEND	±5°			SIZE	DWG. NO.
ONE PLACE DECIMAL	±0.1	CHECKED	NAME	KK	12/19/19
TWO PLACE DECIMAL	±0.01	ENG APPR.			
THREE PLACE DECIMAL	±0.005	MFG APPR.			
FOUR PLACE DECIMAL	±0.0005	Q.A.			
MATERIAL		DO NOT SCALE DRAWING		SCALE: 1:1	SHEET 1 OF 3
FINISH				REV	1

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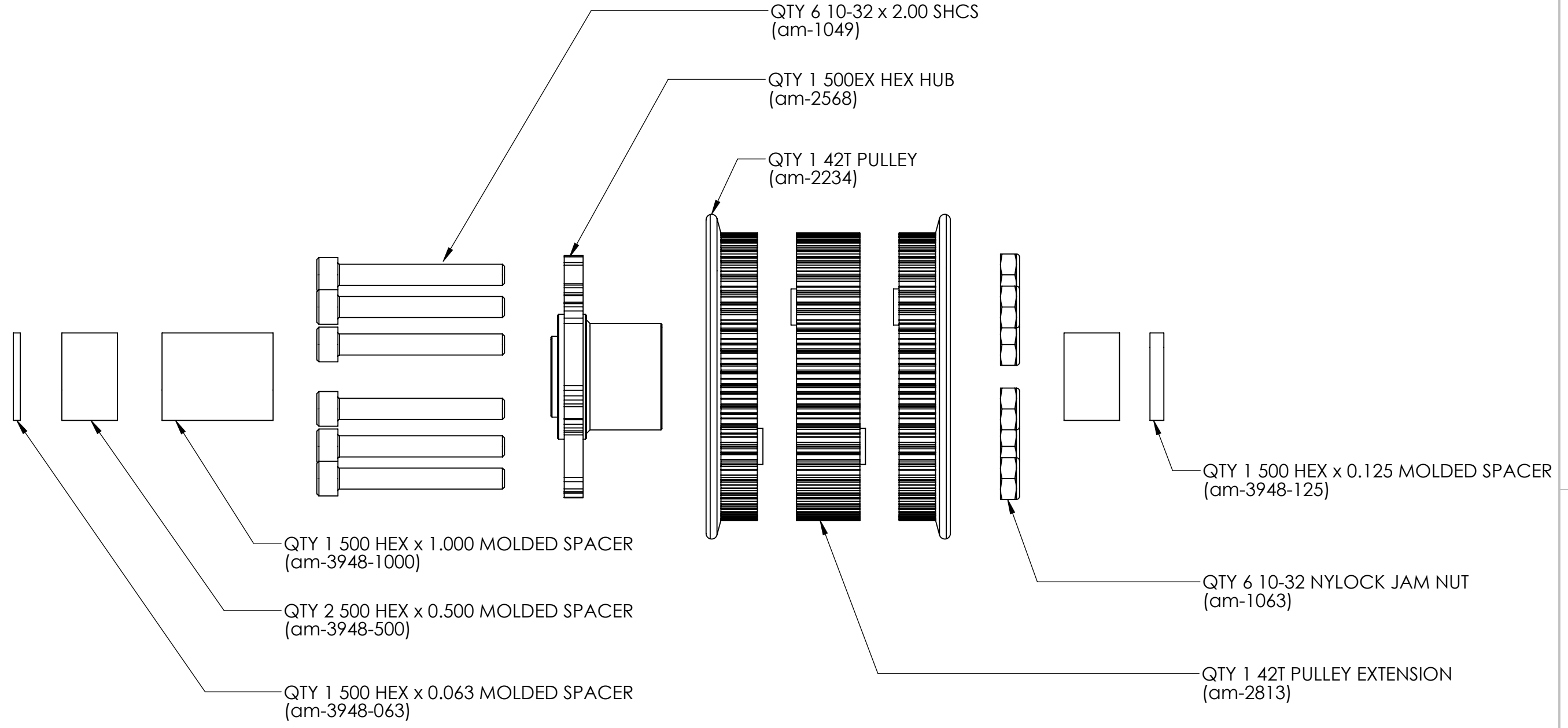
4

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REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	12/19/2019	N. LAWRENCE



\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:	
FRACTIONAL	±1/16			AM14U4 PW68XL	
ANGULAR: MACH	±1°			CENTRE PULLEY LAYOUT	
ANGULAR: BEND	±5°			SIZE DWG. NO. REV	
ONE PLACE DECIMAL	±0.1			A AM14U4_PW68XL 1	
TWO PLACE DECIMAL	±0.01			SCALE: 1:1 SHEET 2 OF 3	
THREE PLACE DECIMAL	±0.005				
FOUR PLACE DECIMAL	±0.0005				
MATERIAL		CHECKED	NAME	DATE	
FINISH		ENG APPR.	KK	12/19/19	
		MFG APPR.			
		Q.A.			
DO NOT SCALE DRAWING					

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REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	12/19/2019	N. LAWRENCE

QTY 8 1/4-20 x 0.75 TFS (am-1310)

QTY 4 3/8-16 NYLOCK NUT (am-1054)

QTY 1 CENTRE PULLEY ASSEMBLY (SEE PAGE 2)

QTY 2 425-5M-15 HTD TIMING BELT (am-3661)

QTY 2 585-5M-15 HTD TIMING BELT (am-2702)

QTY 4 WHEEL ASSEMBLY (SEE PAGE 1)

QTY 4 3.375 IN CHURRO (am-2569)

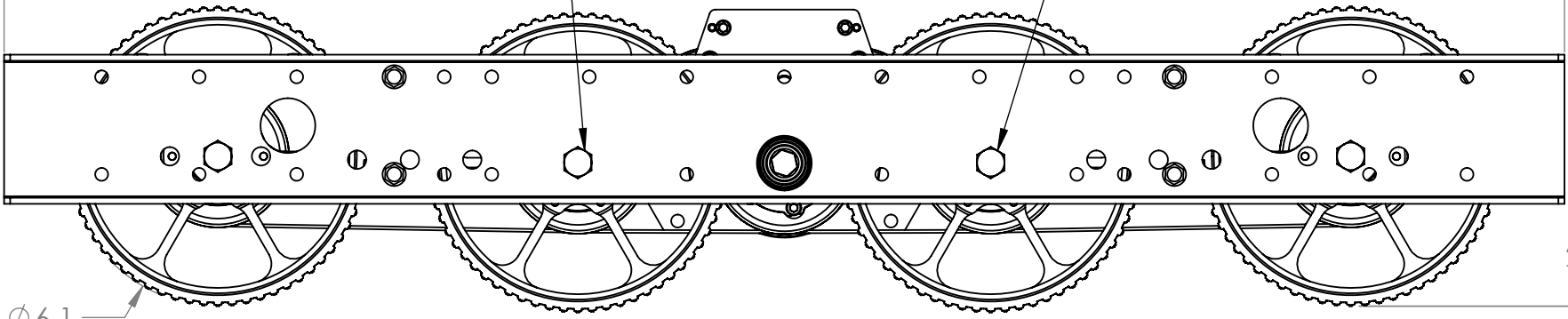
QTY 4 3/8-16 x 4.25 HEX BOLT (am-1297)

QTY 1 FR8ZZ HEX BEARING (am-2986)

THESE AXLE LOCATIONS MUST BE DRILLED OUT TO 3/8"

32.0

\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*



Ø6.1

5.16  
2.10

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TOLERANCES:	±1/16	BREAK ALL SHARP EDGES.	
FRACTIONAL	±1°		
ANGULAR: MACH	±5°		
ANGULAR: BEND	±0.1		
ONE PLACE DECIMAL	±0.01		
TWO PLACE DECIMAL	±0.005		
THREE PLACE DECIMAL	±0.0005		
FOUR PLACE DECIMAL	±0.0005		
MATERIAL		NAME	DATE
FINISH		KK	12/19/19
DO NOT SCALE DRAWING			



TITLE:  
**AM14U4 PW68XL  
POWERTRAIN LAYOUT**

SIZE	DWG. NO.	REV
<b>A</b>	<b>AM14U4_PW68XL</b>	<b>1</b>
SCALE: 1:4		SHEET 3 OF 3

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