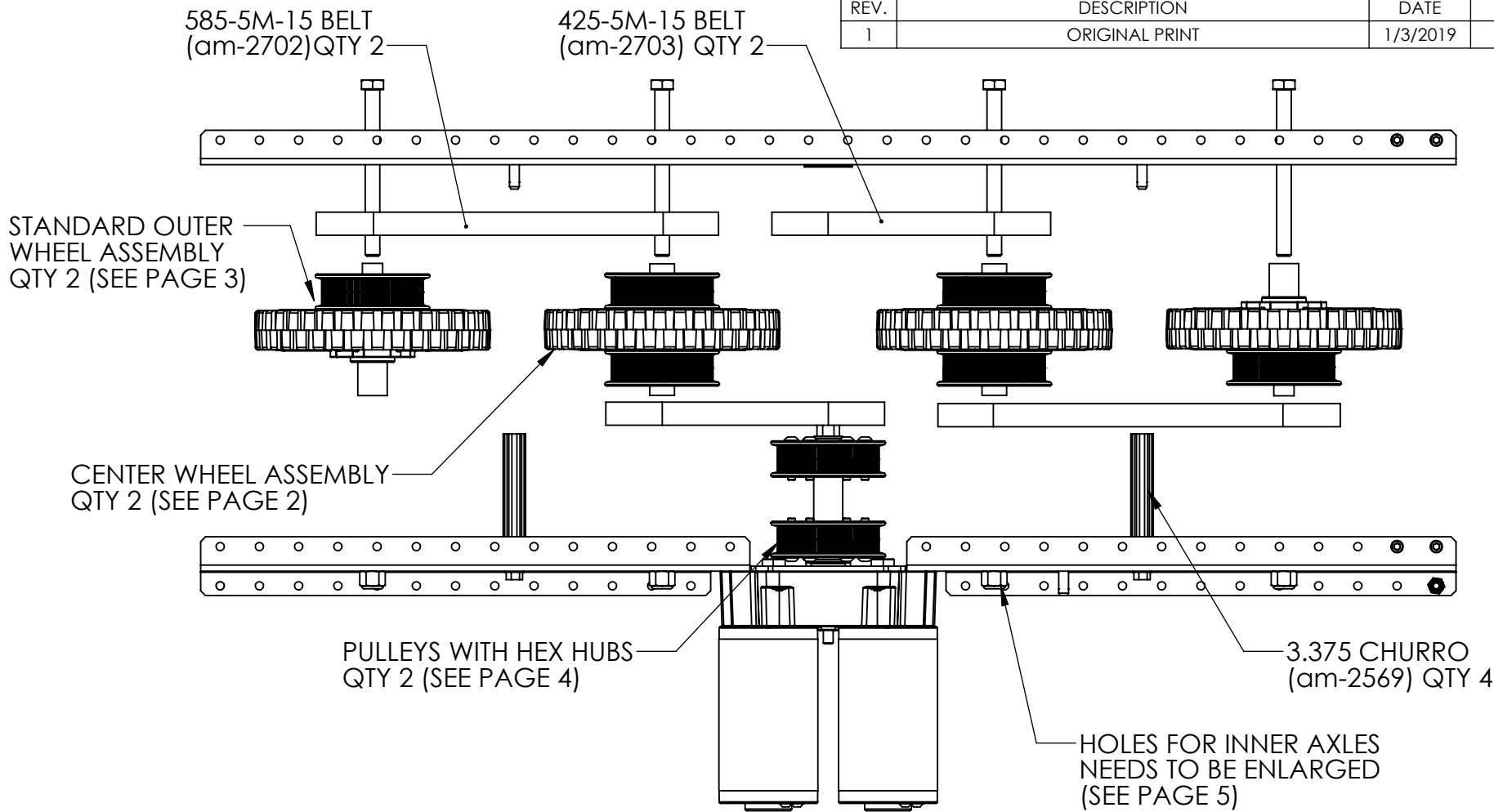



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	1/3/2019	DANNY B

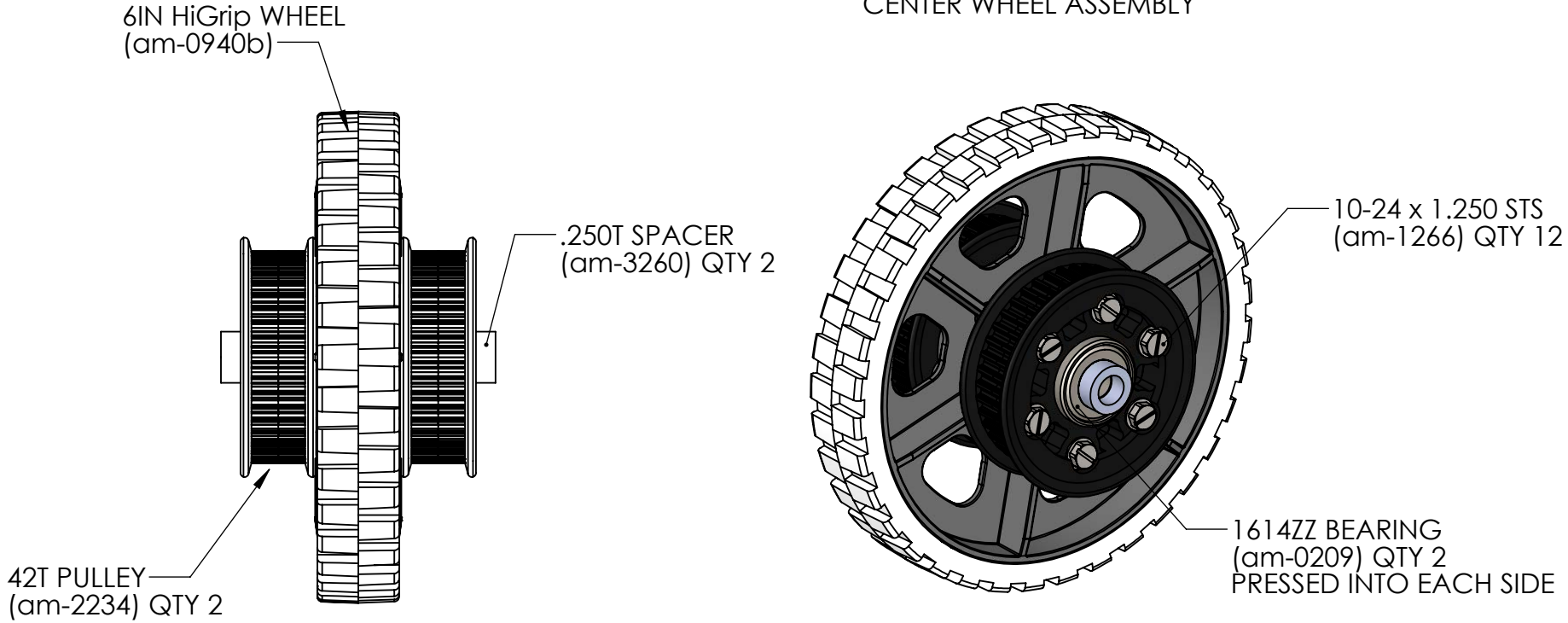


\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*


UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:		
FRACTIONAL	±1/16			AM14U4		
ANGULAR: MACH	±1°			8 WHEEL DRIVE		
ANGULAR: BEND	±5°			UPGRADE KIT		
ONE PLACE DECIMAL	±0.1			SIZE DWG. NO. REV		
TWO PLACE DECIMAL	±0.01			<b>A</b> am-14U4_8WD 1		
THREE PLACE DECIMAL	±0.005			SCALE: 1:4 SHEET 1 OF 5		
FOUR PLACE DECIMAL	±0.0005					
MATERIAL		CHECKED	NAME	DATE		
FINISH		ENG APPR.				
		MFG APPR.				
		Q.A.				
DO NOT SCALE DRAWING						

REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	1/3/2019	DANNY B

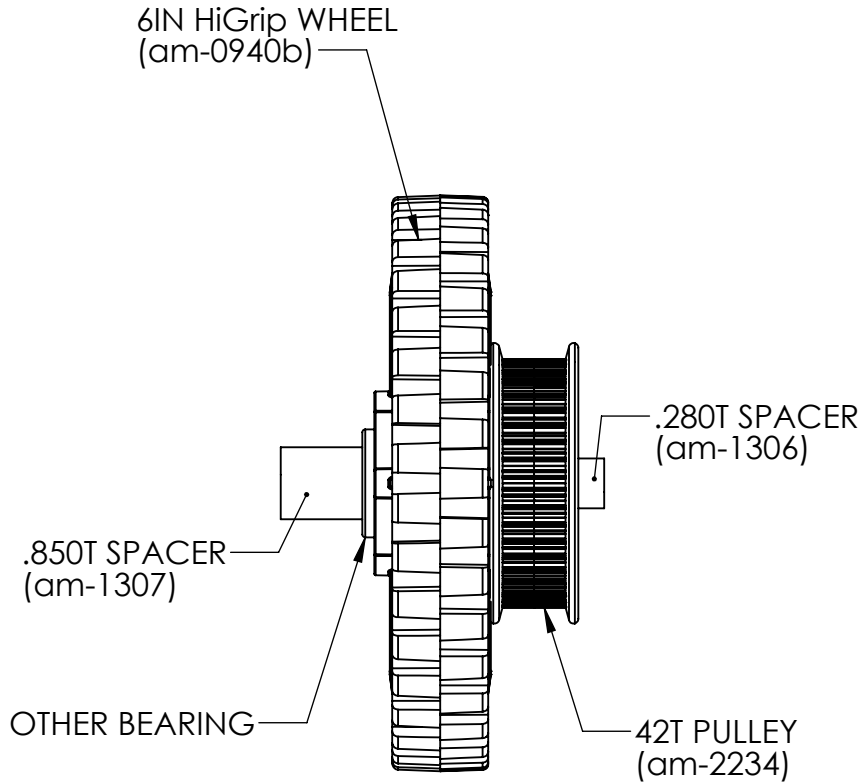
CENTER WHEEL ASSEMBLY



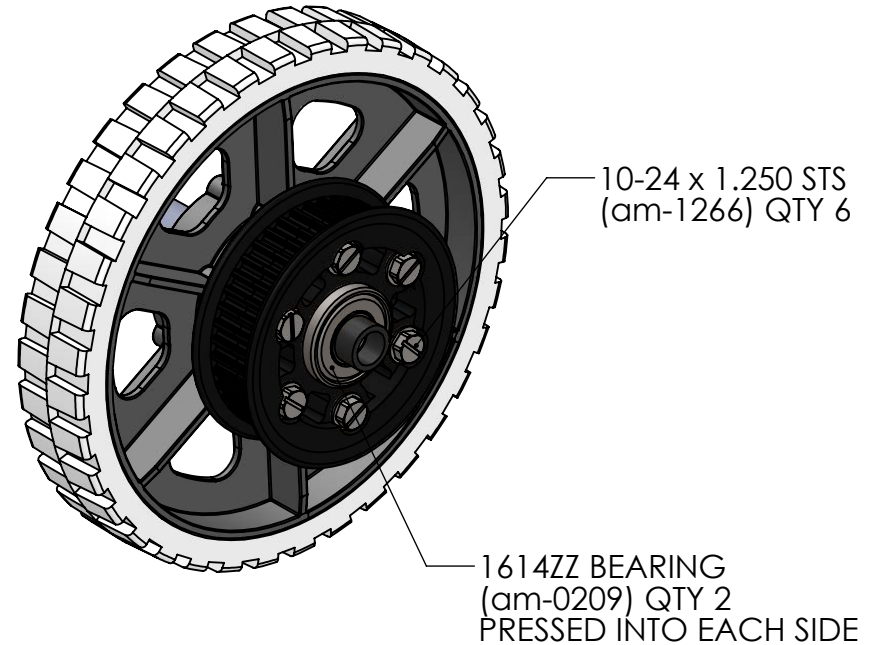
\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

UNLESS OTHERWISE SPECIFIED:		COMMENTS:															
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.															
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE: AM14U4 8 WHEEL DRIVE UPGRADE KIT													
FRACTIONAL	±1/16	<table border="1"> <thead> <tr> <th>CHECKED</th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td> </td> <td> </td> <td> </td> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> </tbody> </table>	CHECKED	NAME	DATE										SIZE	DWG. NO.	REV
CHECKED	NAME		DATE														
ANGULAR: MACH	±1°	DO NOT SCALE DRAWING	A	am-14U4_8WD	1												
ANGULAR: BEND	±5°																
ONE PLACE DECIMAL	±0.1																
TWO PLACE DECIMAL	±0.01																
THREE PLACE DECIMAL	±0.005	SCALE: 1:2		SHEET 2 OF 5													
FOUR PLACE DECIMAL	±0.0005																
MATERIAL																	
FINISH																	


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	1/3/2019	DANNY B



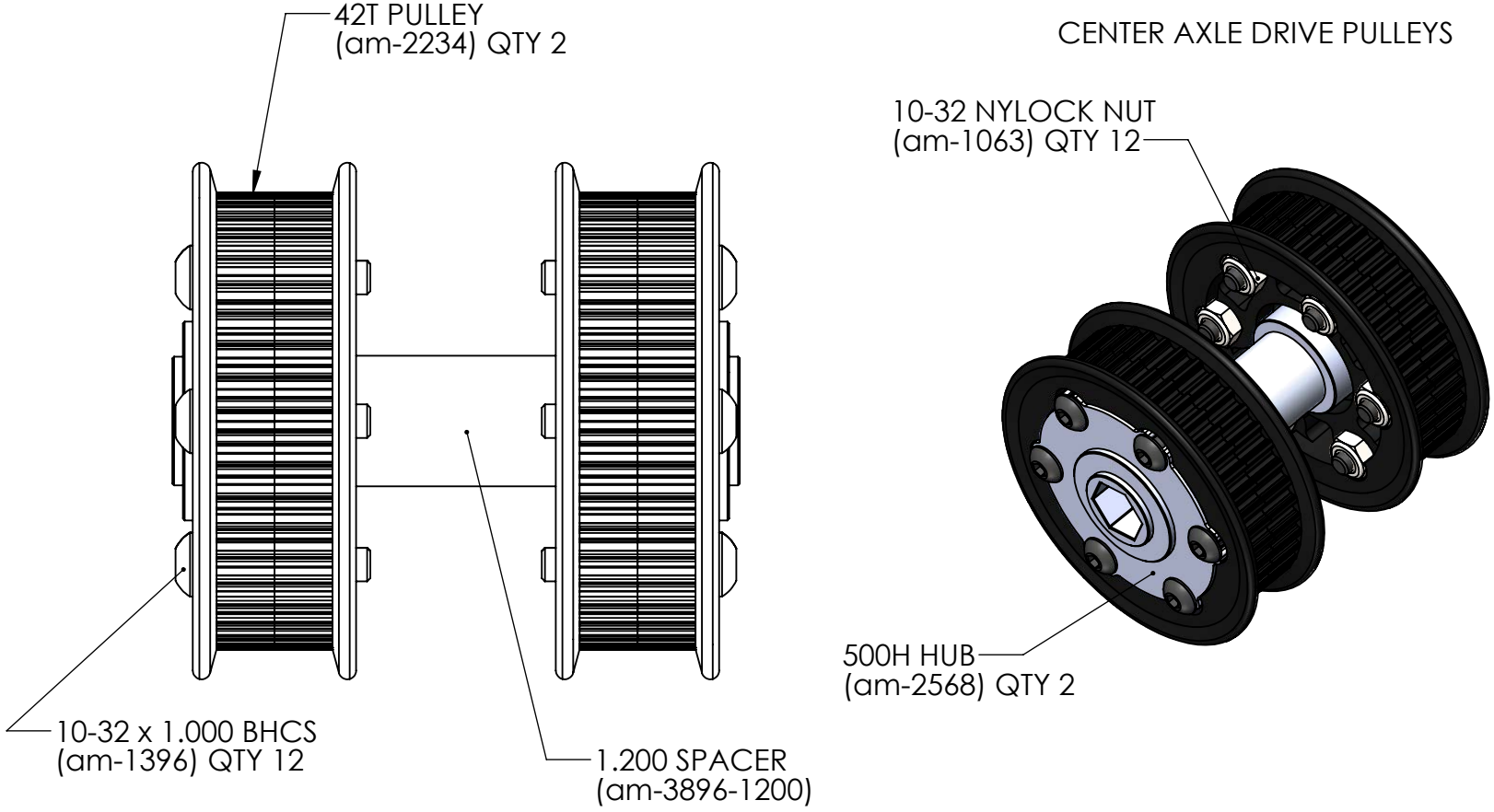
OUTER WHEEL ASSEMBLY  
(SAME AS STANDARD AM14U4)




\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:		
FRACTIONAL	±1/16			AM14U4		
ANGULAR: MACH	±1°			8 WHEEL DRIVE		
ANGULAR: BEND	±5°			UPGRADE KIT		
ONE PLACE DECIMAL	±0.1			SIZE	DWG. NO.	REV
TWO PLACE DECIMAL	±0.01			<b>A</b>	am-14U4_8WD	1
THREE PLACE DECIMAL	±0.005			SCALE: 1:2		
FOUR PLACE DECIMAL	±0.0005			SHEET 3 OF 5		
MATERIAL		CHECKED	NAME	DATE		
FINISH		ENG APPR.				
		MFG APPR.				
		Q.A.				
DO NOT SCALE DRAWING						

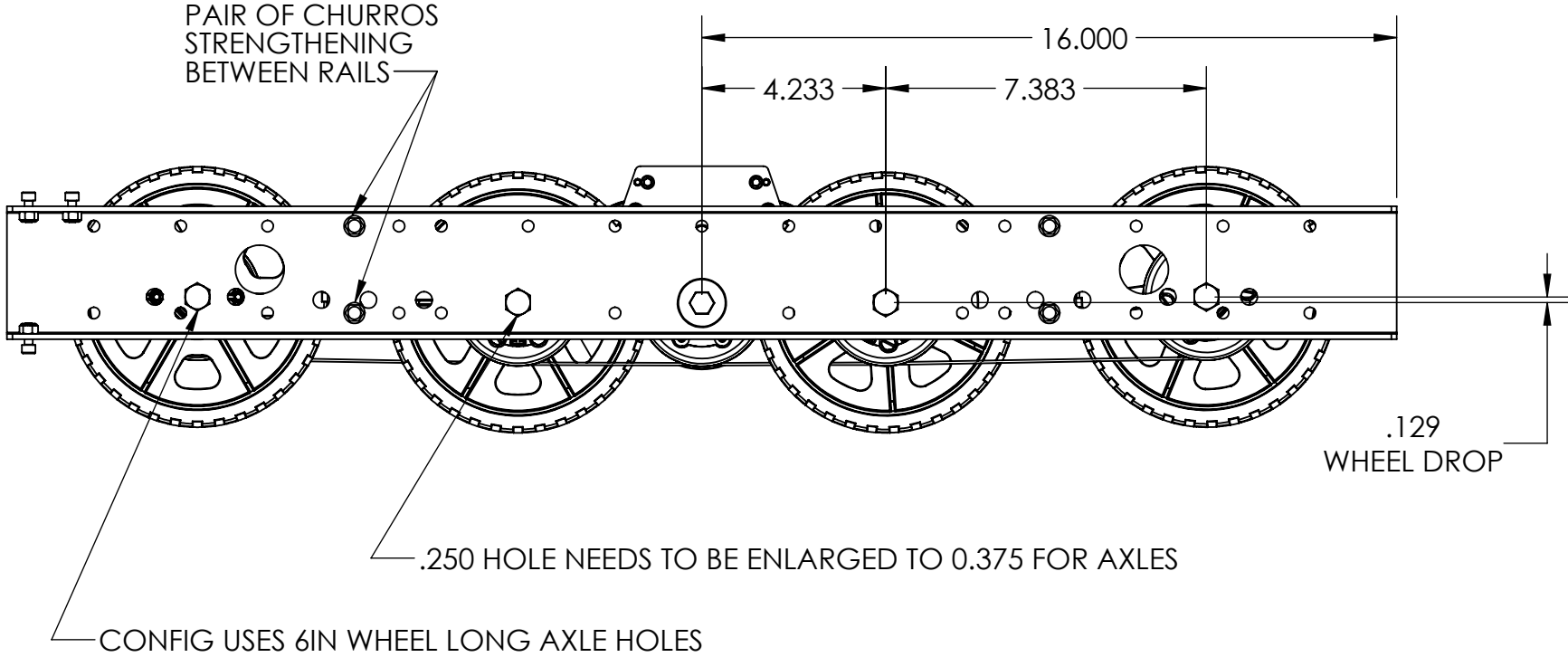
REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	1/3/2019	DANNY B




\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE: AM14U4		
FRACTIONAL	±1/16			8 WHEEL DRIVE		
ANGULAR: MACH	±1°			UPGRADE KIT		
ANGULAR: BEND	±5°			SIZE	DWG. NO.	REV
ONE PLACE DECIMAL	±0.1			<b>A</b>	am-14U4_8WD	1
TWO PLACE DECIMAL	±0.01			SCALE: 1:1.5		
THREE PLACE DECIMAL	±0.005			SHEET 4 OF 5		
FOUR PLACE DECIMAL	±0.0005					
MATERIAL		CHECKED	NAME	DATE		
FINISH		ENG APPR.				
		MFG APPR.				
DO NOT SCALE DRAWING		Q.A.				

REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	1/3/2019	DANNY B



\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.					
TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° ANGULAR: BEND ±5° ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.0005 FOUR PLACE DECIMAL ±0.00005		BREAK ALL SHARP EDGES.		TITLE: AM14U4 8 WHEEL DRIVE UPGRADE KIT			
MATERIAL		CHECKED	NAME	DATE	SIZE	DWG. NO.	REV
FINISH		ENG APPR.			<b>A</b>	am-14U4_8WD	1
DO NOT SCALE DRAWING		MFG APPR.			SCALE: 1:4		SHEET 5 OF 5
		Q.A.					