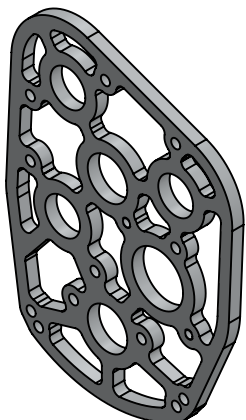
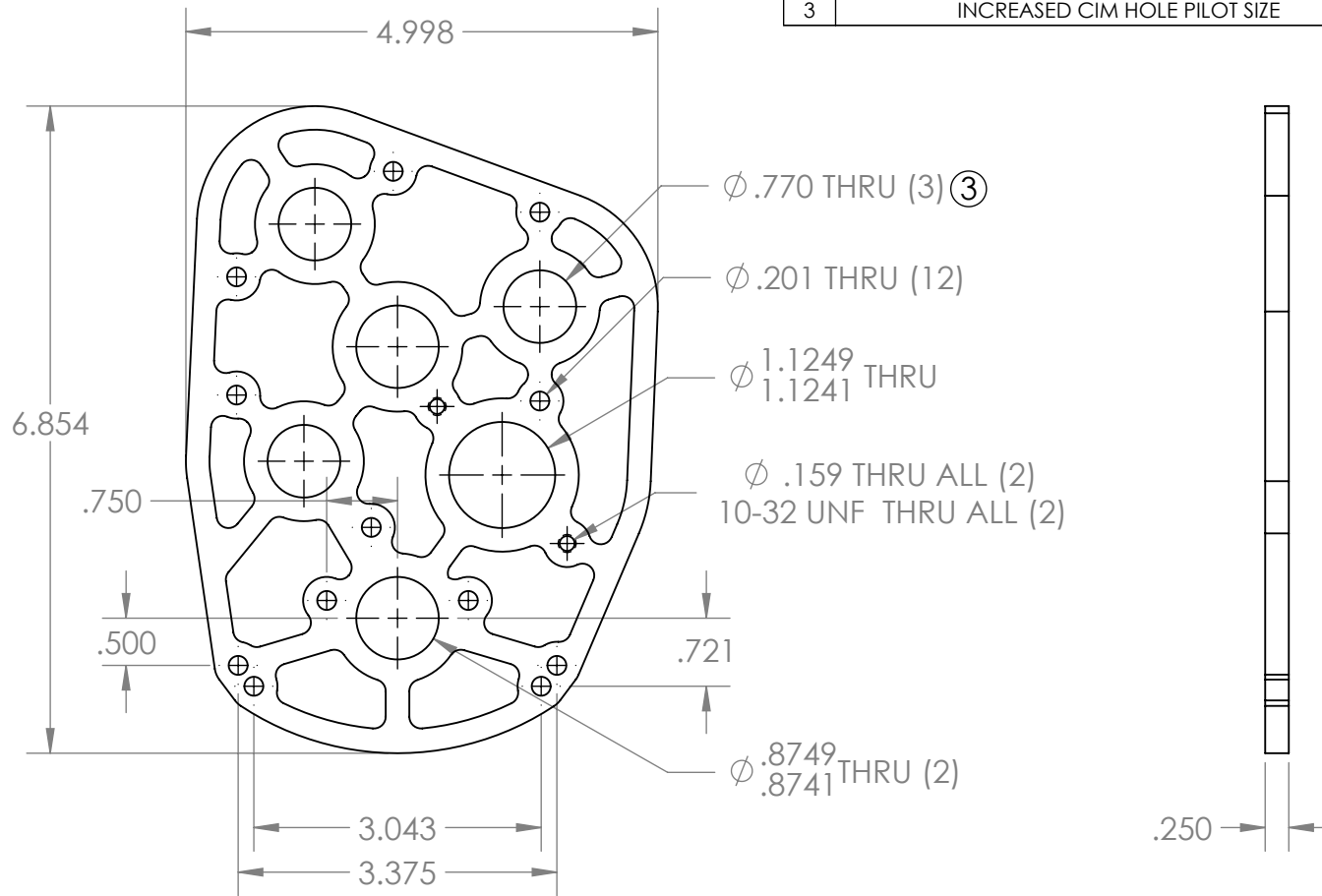



REVISION HISTORY			
REV.	DESCRIPTION	DATE	APPROVED
1	ORIGINAL PRINT	12/16/2016	N. LAWRENCE
2	DRAWN TO MEET AMDS-1	5/16/2018	B. HODSON
3	INCREASED CIM HOLE PILOT SIZE	1/27/2020	N. LAWRENCE



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ ANGULAR: BEND $\pm 5^\circ$ ONE PLACE DECIMAL ± 0.1 TWO PLACE DECIMAL ± 0.01 THREE PLACE DECIMAL ± 0.005 FOUR PLACE DECIMAL ± 0.0005		BREAK ALL SHARP EDGES		EVO SHIFTER 3 STAGE 3 MOTOR PLATE		
MATERIAL		NAME	DATE	SIZE	DWG. NO.	REV
6061 T-6 ALUMINUM		CHECKED		A	am-3530	3
FINISH		ENG APPR.				
TUMBLLED		MFG APPR.				
DO NOT SCALE DRAWING		Q.A.		SCALE: 1:2 WEIGHT:		SHEET 1 OF 1