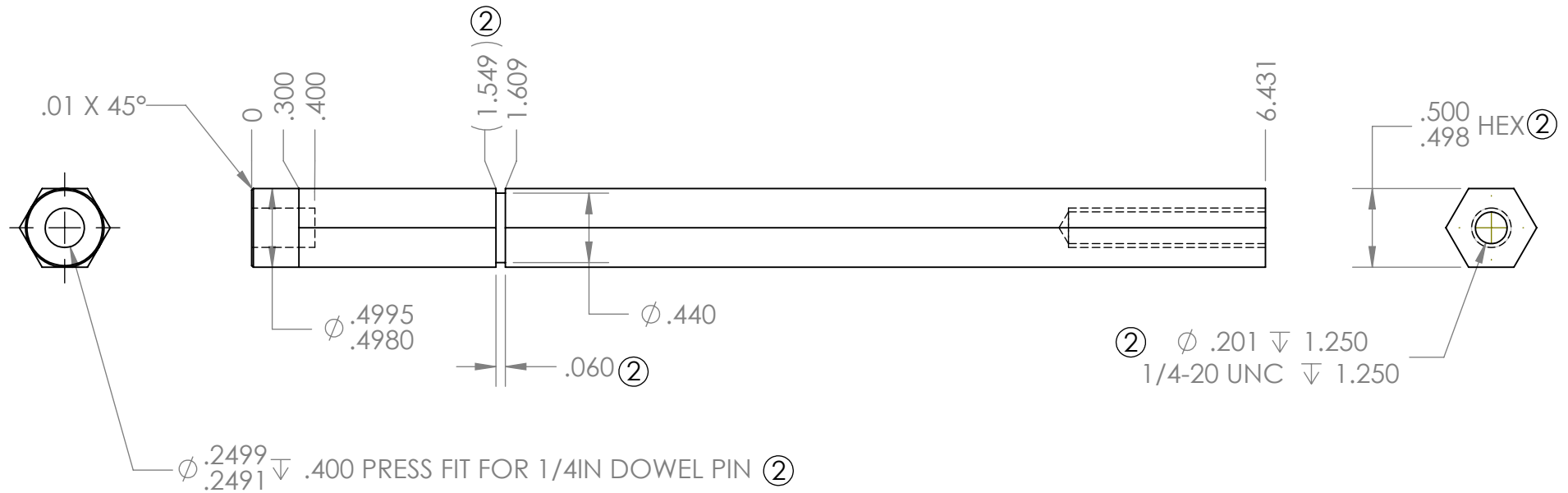
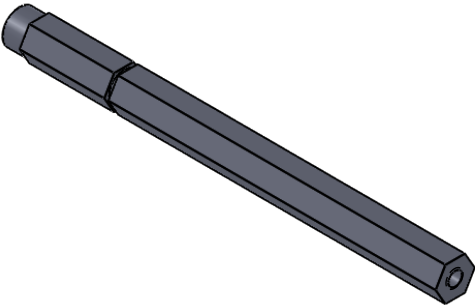



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT		
2	DRAWN TO MEET AMDS-1, TOLERANCES UPDATED, E-CLIP SEAT WIDTH FIX	7/3/2018	A. SHORES



\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*



UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES:		BREAK ALL SHARP EDGES		TITLE:	
FRACTIONAL	$\pm 1/16$			SUPER SHIFTER, LONG	
ANGULAR: MACH	$\pm 1^\circ$			500IN HEX SHAFT	
ANGULAR: BEND	$\pm 5^\circ$			SIZE	
ONE PLACE DECIMAL	$\pm 0.1$			DWG. NO.	
TWO PLACE DECIMAL	$\pm 0.01$			A am-0519	
THREE PLACE DECIMAL	$\pm 0.005$			REV	
FOUR PLACE DECIMAL	$\pm 0.0005$			2	
MATERIAL	7075-T6 AL	NAME	DATE	SCALE: 1:2	
FINISH	TUMBLD	CHECKED	NL	WEIGHT:	SHEET 1 OF 1
DO NOT SCALE DRAWING		ENG APPR.			
		MFG APPR.			
		Q.A.			