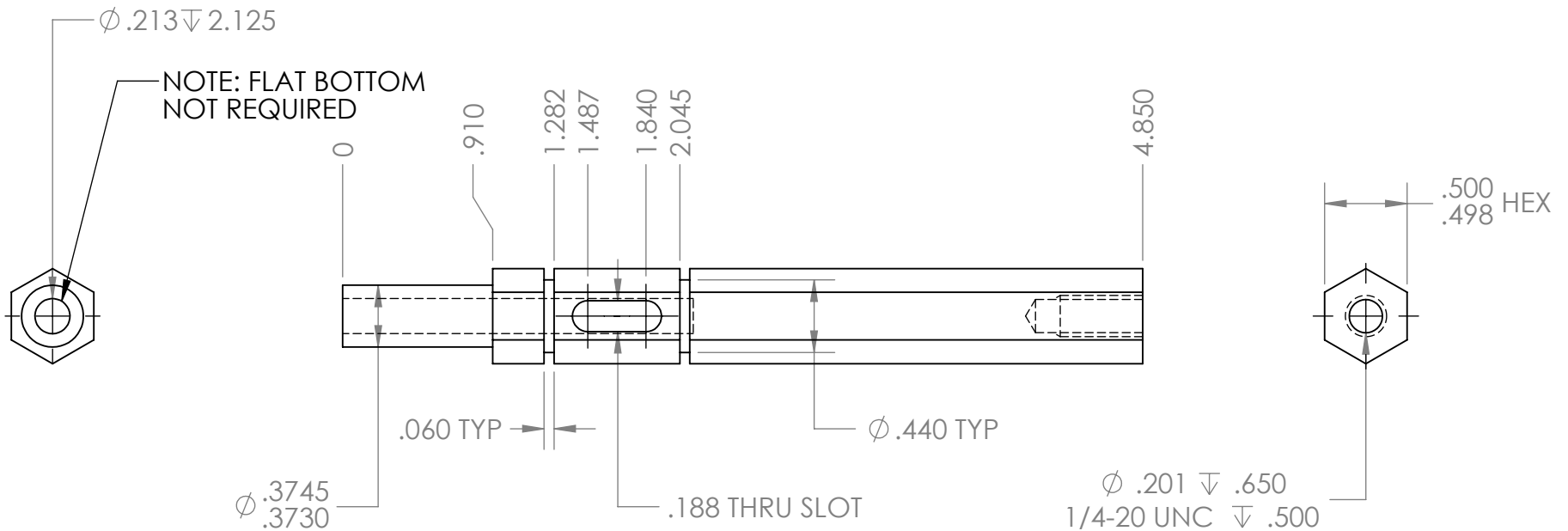
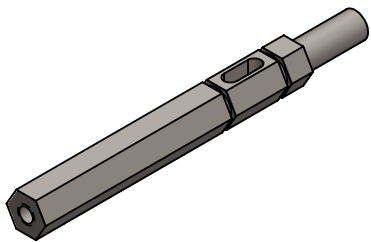



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	11/09/2016	N. LAWRENCE
2	UPDATED TO AMDS-1	6/18/2018	A. MILLS



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES		TITLE:		
FRACTIONAL	$\pm 1/16$			2 STAGE EVO SHIFTER		
ANGULAR: MACH	$\pm 1^\circ$			SHORT HEX OUTPUT SHAFT		
ANGULAR: BEND	$\pm 5^\circ$					
ONE PLACE DECIMAL	± 0.1			SIZE		
TWO PLACE DECIMAL	± 0.01			DWG. NO.		
THREE PLACE DECIMAL	± 0.005			A am-3498		
FOUR PLACE DECIMAL	± 0.0005			REV		
MATERIAL	4140 STEEL	CHECKED	NAME	DATE	1	
FINISH	ZINC PLATED	ENG APPR.	NL	6/22/18	2	
DO NOT SCALE DRAWING		MFG APPR.			SCALE: 1:1	
		Q.A.			WEIGHT:	
						SHEET 1 OF 1