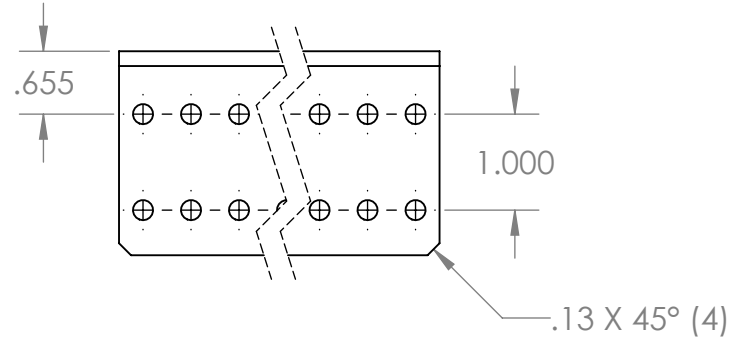
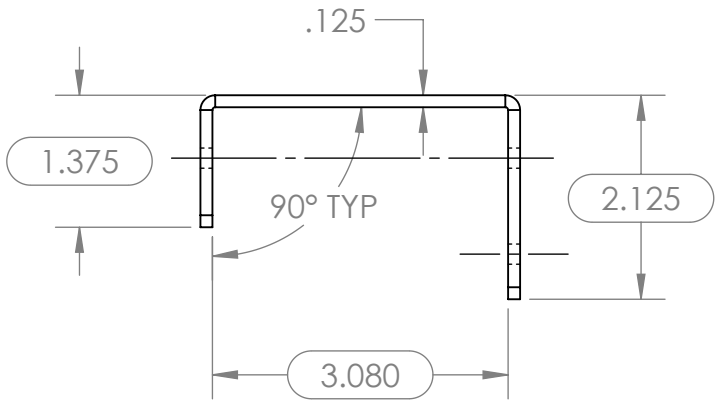
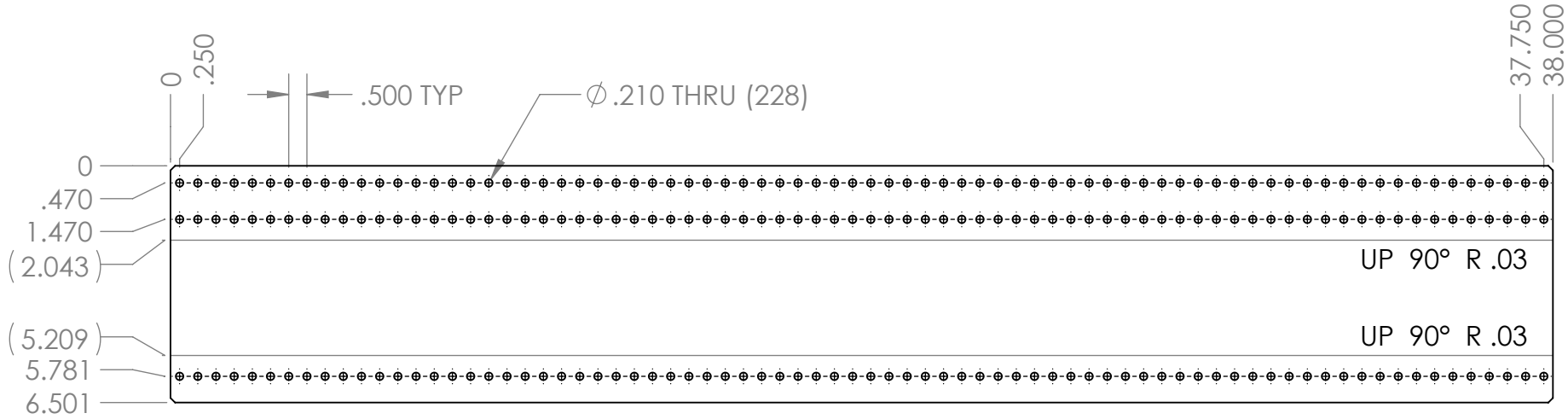
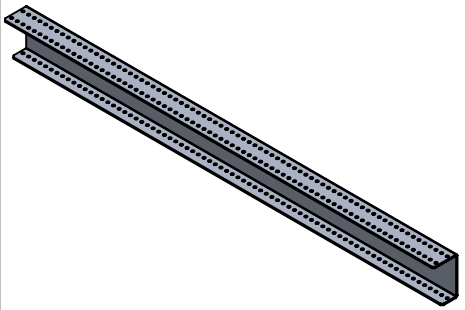



REVISIONS			
REV.	DESCRIPTION	DATE	DRAWN
1	ORIGINAL PRINT	11/21/2016	N. LAWRENCE
2	UPDATED TO AMDS-1, ADDED AM14U4 TO TITLE BLOCK	10/9/2018	N. LAWRENCE



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES		AM14U3 AM14U4		
FRACTIONAL	±1/16			END PLATE XL		
ANGULAR: MACH	±1°			SIZE	DWG. NO.	REV
ANGULAR: BEND	±5°			A	am-3513	2
ONE PLACE DECIMAL	±0.1			SCALE: 1:4.5WEIGHT:		
TWO PLACE DECIMAL	±0.01			SHEET 1 OF 1		
THREE PLACE DECIMAL	±0.005					
FOUR PLACE DECIMAL	±0.0005					
MATERIAL	5052 AL	CHECKED	NAME	DATE		
FINISH	DEBURRED	ENG APPR.				
DO NOT SCALE DRAWING		MFG APPR.				
		Q.A.				