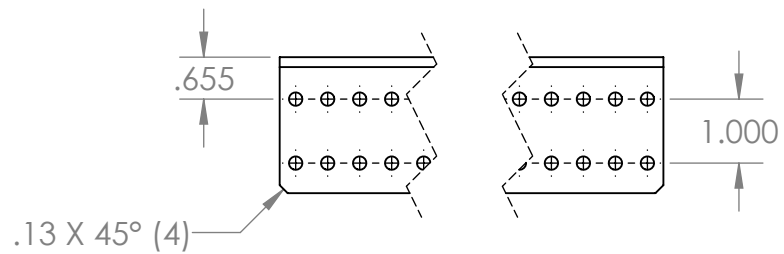
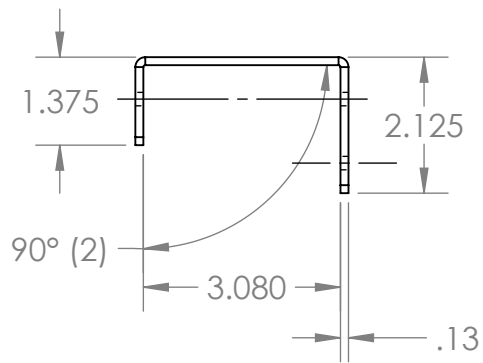
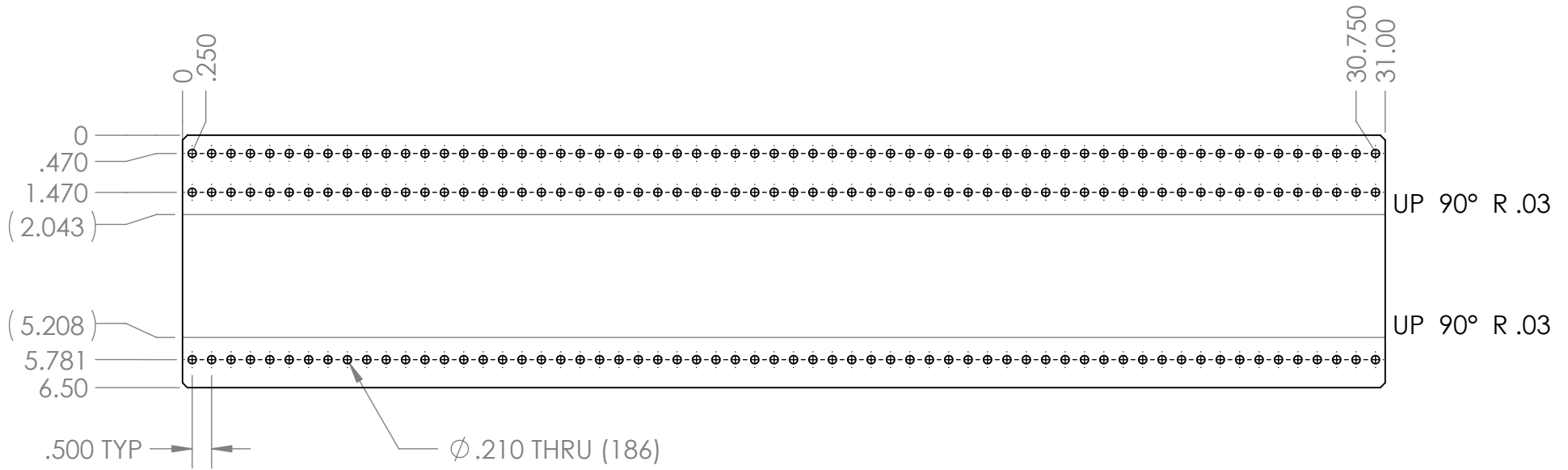
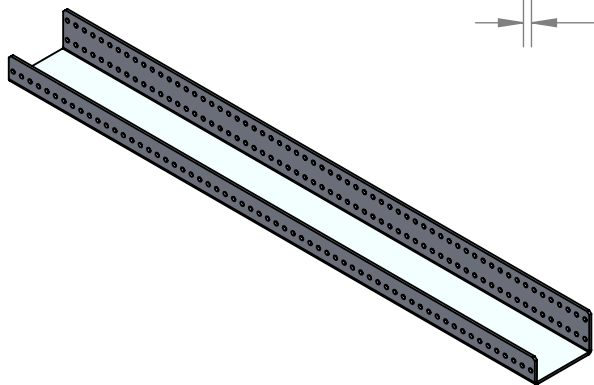



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	7/24/2014	D. BLAU
2	MOVED .100" THRU HOLES	6/18/2015	N. LAWRENCE
3	REMOVED 0.100" THRU HOLES	7/17/2018	N. LAWRENCE



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES		TITLE:		
FRACTIONAL	±1/16			AM14U4		
ANGULAR: MACH	±1°			END RAIL		
ANGULAR: BEND	±5°			SIZE DWG. NO. REV		
ONE PLACE DECIMAL	±0.1			A am-3920 3		
TWO PLACE DECIMAL	±0.01			SCALE: 1:4 WEIGHT: SHEET 1 OF 1		
THREE PLACE DECIMAL	±0.005					
FOUR PLACE DECIMAL	±0.0005					
MATERIAL	5052 AL	CHECKED	NAME	DATE		
FINISH	DEBURRED	ENG APPR.	KK	7/18/18		
DO NOT SCALE DRAWING		MFG APPR.				
		Q.A.				