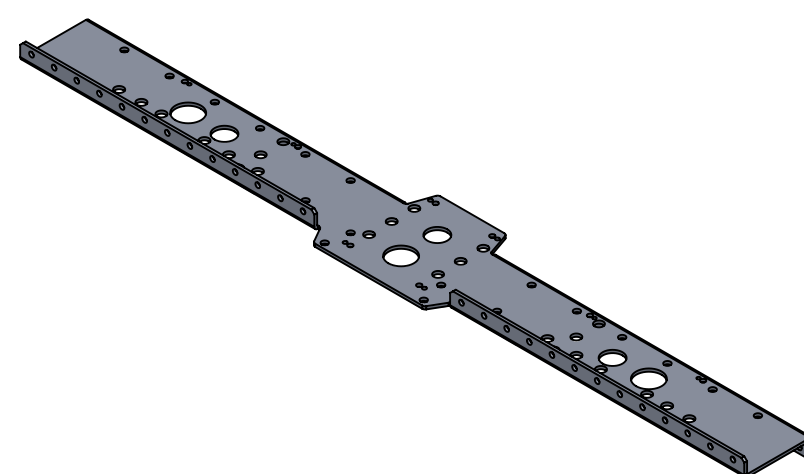
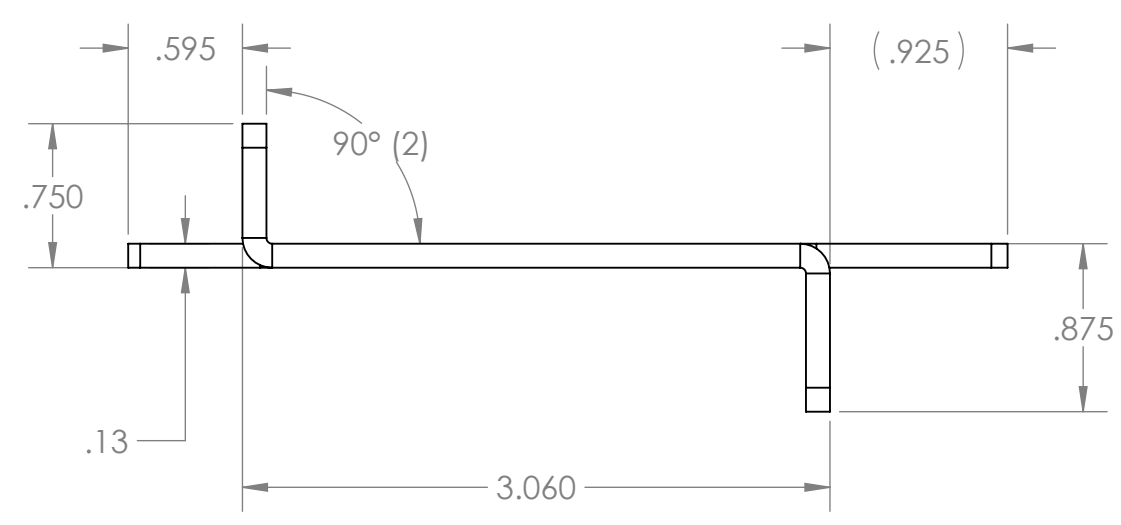
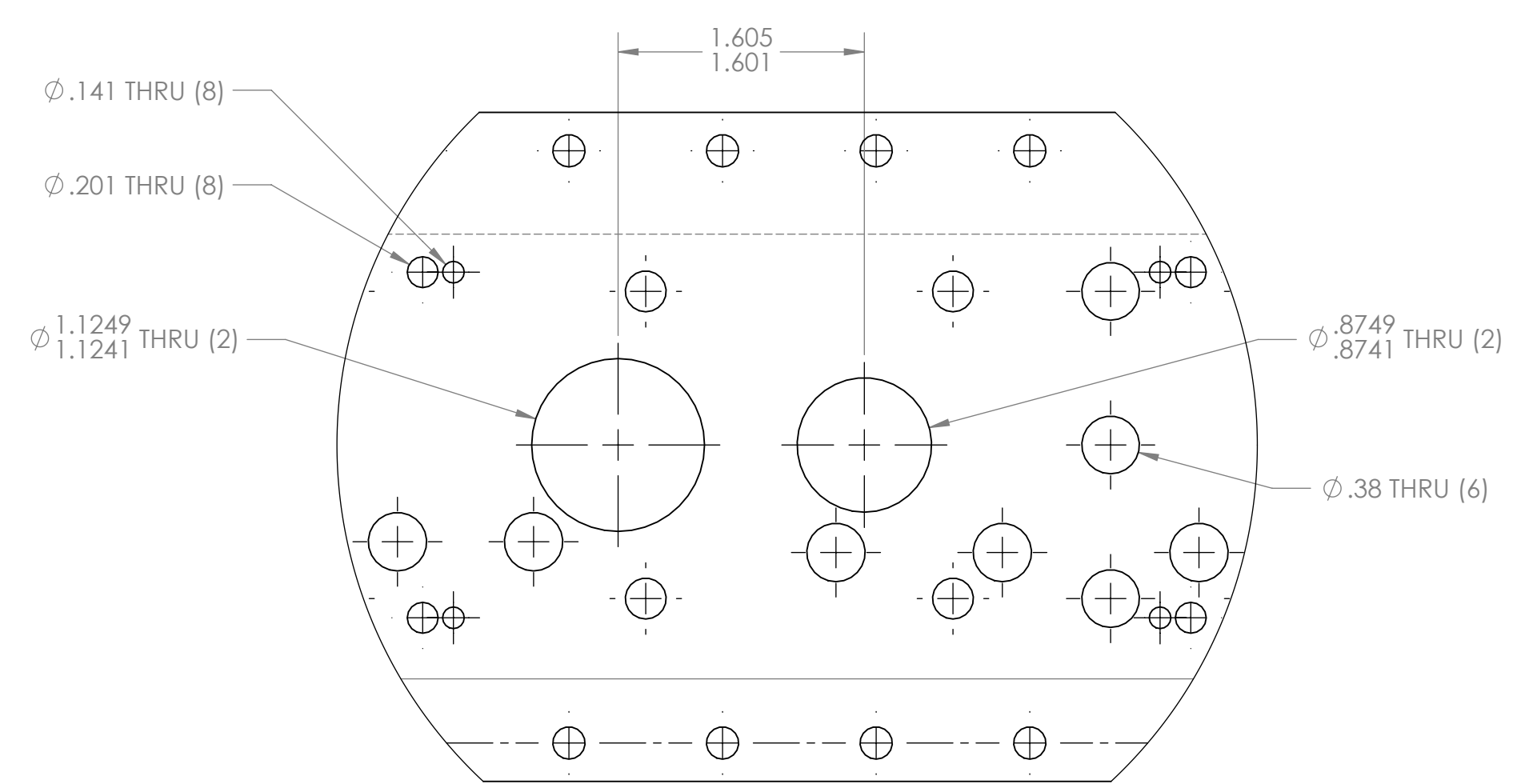
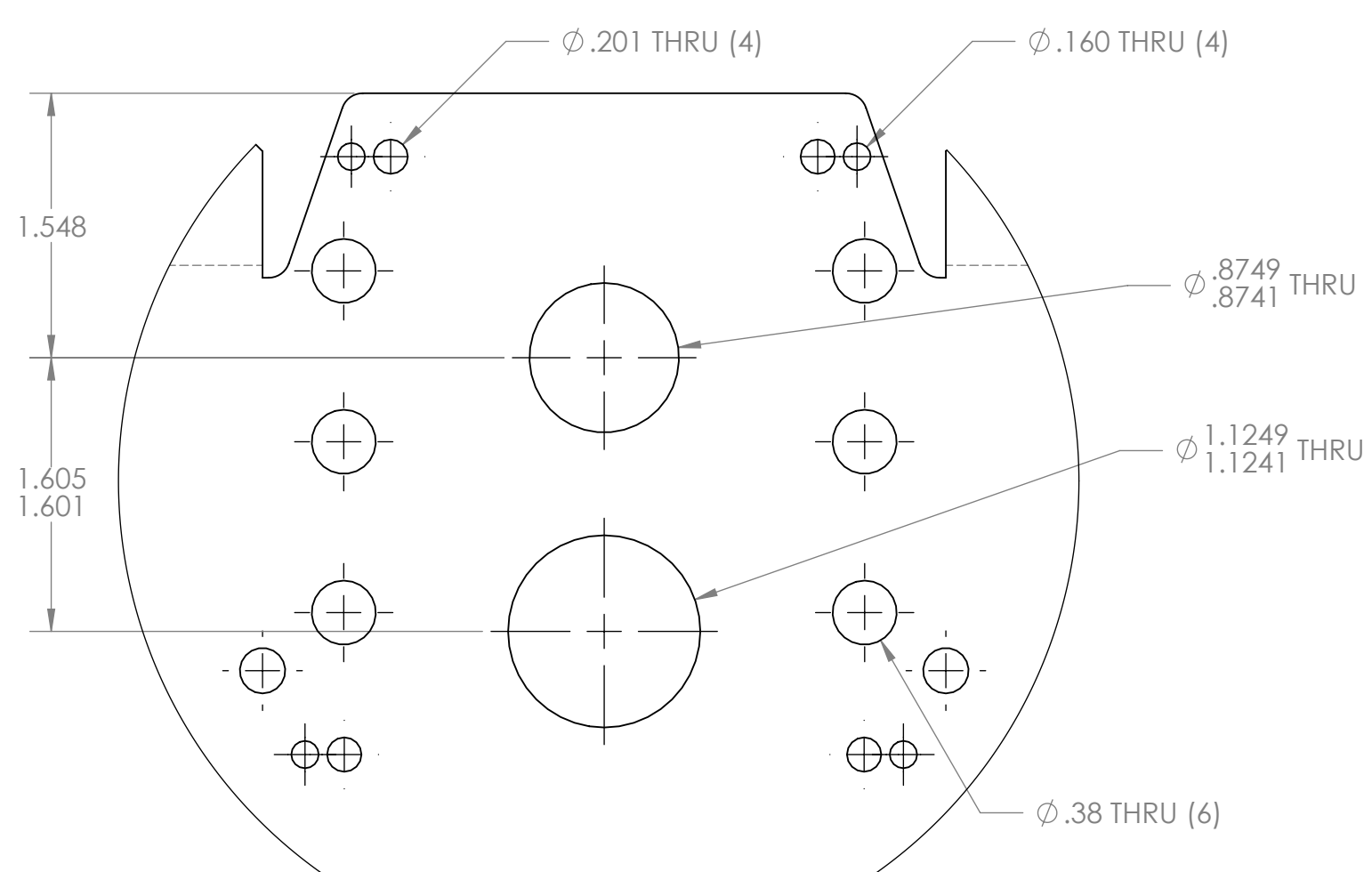
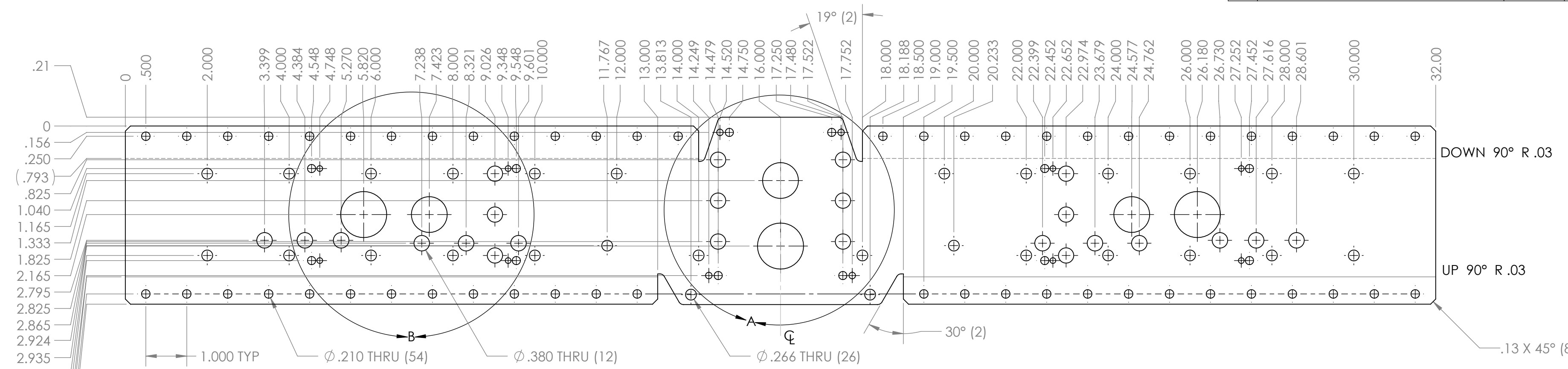


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	7/24/2014	D. BLAU
2	REMOVED BB220 HOLES, ADDED TB MICRO HOLES	6/18/2015	N. LAWRENCE
3	CHANGED BOTTOM FLANGE HOLE SIZE, MOVED CHURRO HOLES	7/18/2018	N. LAWRENCE



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:	
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.	
TOLERANCES:		BREAK ALL SHARP EDGES.	
FRACTIONAL	±1/16	TITLE:	AM14U4 INSIDE RAIL
ANGULAR: MACH	±1°	SIZE	DWG. NO. C am-3922
ANGULAR: BEND	±5°	REV	3
ONE PLACE DECIMAL	±0.1	MATERIAL	5052 AL
TWO PLACE DECIMAL	±0.01	FINISH	DEBURRED
THREE PLACE DECIMAL	±0.005	DO NOT SCALE DRAWING	
FOUR PLACE DECIMAL	±0.0005	CHECKED	NAME DATE
		ENG APPR.	KK 7/19/18
		MFG APPR.	
		Q.A.	

SCALE: 1:2 SHEET 1 OF 1