UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL
ANGULAR: MACH 1/16
ANGULAR: BEND 1
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01
THREE PLACE DECIMAL ±0.005
FOUR PLACE DECIMAL ±0.0005

DUAL DIMENSIONS ARE IN MILLIMETERS.

BREAK ALL SHARP EDGES

35T 20DP 14.5° P.A.
SPUR GEARSTOCK
CLEAN CUT
NO BURRS

35T 20DP 14.5° P.A.
HEX BORE GEAR

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

4140 STEEL

DEBURR & ZINC PLATE

DO NOT SCALE DRAWING

**REV**. | **DESCRIPTION** | **DATE** | **DRAWN BY**
--- | --- | --- | ---
1 | ORIGINAL PRINT | 6/19/2017 | K. STAHLLECKER

\[0.380\] PILOT THRU

\[0.500\] .03 X 45° TYP

\[0.525\] TYP

\[0.375\] TYP

\[0.063\] TYP

SECTION A-A

35T 20DP 14.5° P.A.
SPUR GEARSTOCK
CLEAN CUT
NO BURRS