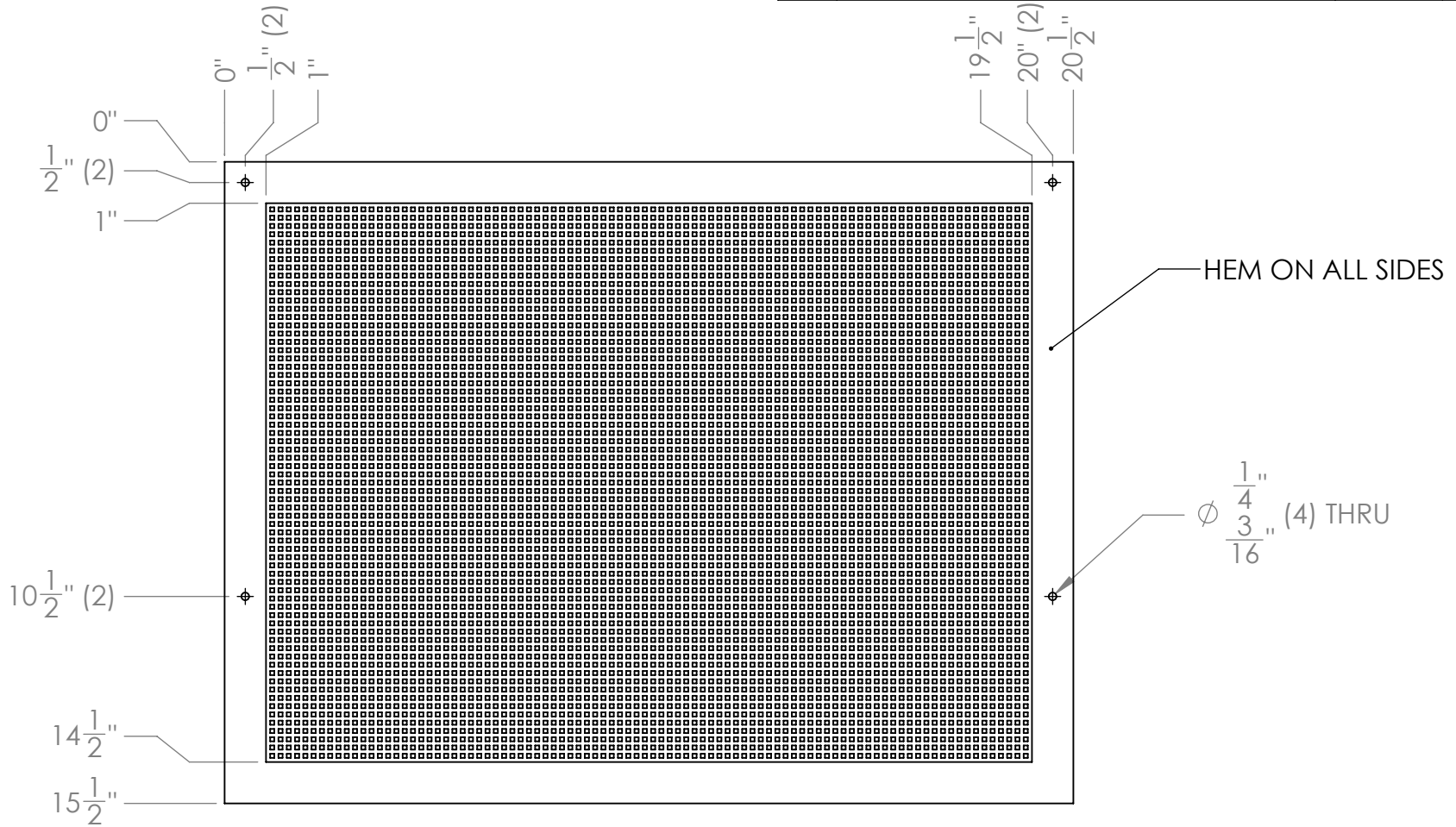



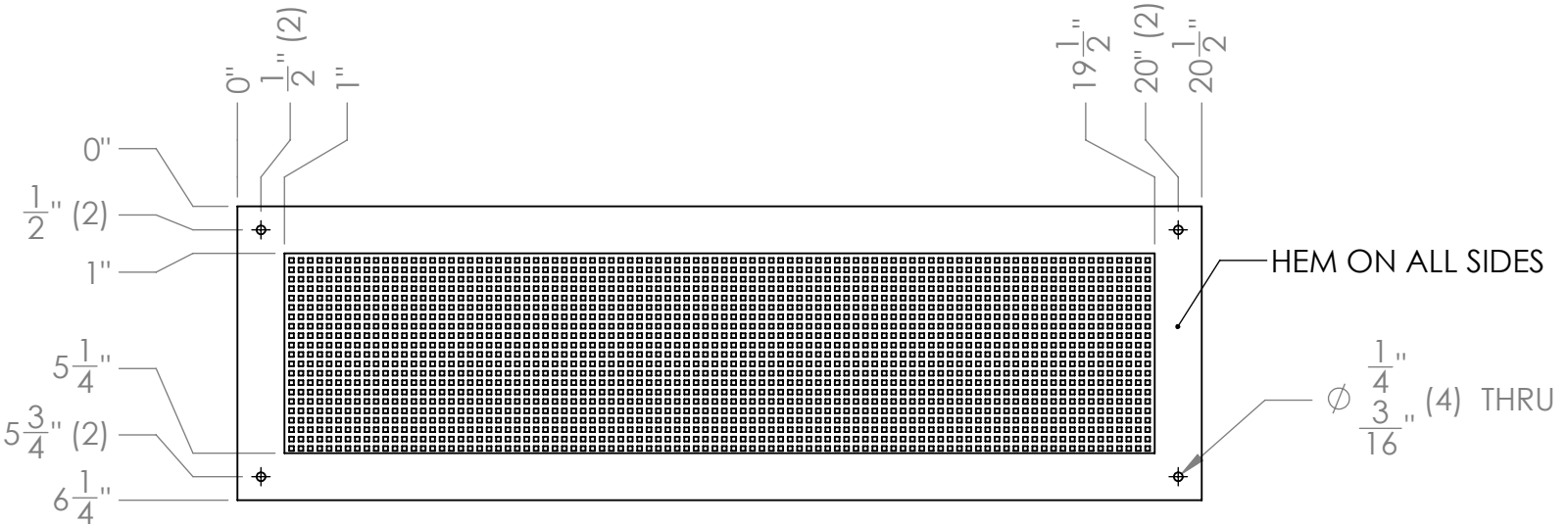
REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	8/20/2020	D. BLAU




\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:		
FRACTIONAL	±1/16			LR21 - TOWER GOAL		
ANGULAR: MACH	±1°			UPPER REAR NET		
ANGULAR: BEND	±5°			SIZE	DWG. NO.	REV
ONE PLACE DECIMAL	±0.1			<b>A</b>	am-4239	1
TWO PLACE DECIMAL	±0.01			SCALE: 1:4		
THREE PLACE DECIMAL	±0.005			SHEET 1 OF 3		
FOUR PLACE DECIMAL	±0.0005					
MATERIAL	BUG SCREEN	CHECKED	NAME	DATE		
FINISH	DEBURRED	ENG APPR.	NL	8/20/20		
DO NOT SCALE DRAWING		MFG APPR.	Q.A.			

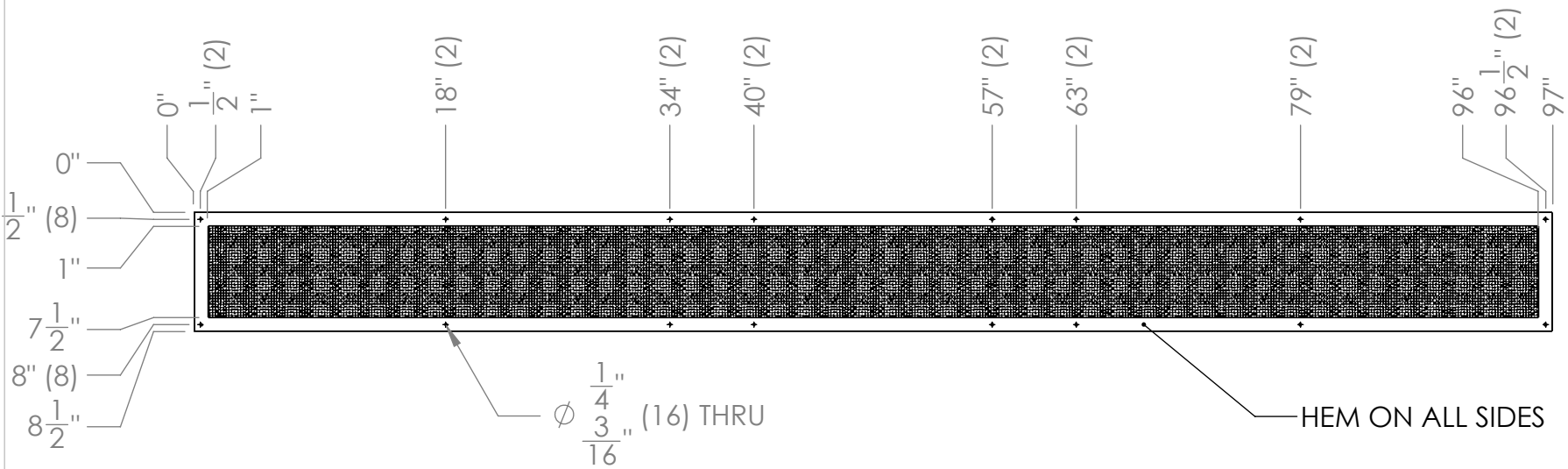
REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	8/20/2020	D. BLAU




\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.					
TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° ANGULAR: BEND ±5° ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005		BREAK ALL SHARP EDGES.		TITLE: <b>LR21 - TOWER GOAL LOWER REAR NET</b>			
MATERIAL <b>BUG SCREEN</b>		CHECKED	NAME NL	DATE 8/20/20	SIZE <b>A</b>	DWG. NO. <b>am-4239</b>	REV <b>1</b>
FINISH <b>DEBURRED</b>		ENG APPR.		MFG APPR.		SCALE: 1:4	
DO NOT SCALE DRAWING		Q.A.		SHEET 2 OF 3			

REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	8/20/2020	D. BLAU



\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.					
TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° ANGULAR: BEND ±5° ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005		BREAK ALL SHARP EDGES.		TITLE: <b>LR21 - TOWER GOAL TOP/SIDES NET</b>			
MATERIAL	BUG SCREEN	CHECKED	NAME NL	DATE 8/20/20	SIZE <b>A</b>	DWG. NO. <b>am-4239</b>	REV <b>1</b>
FINISH	DEBURRED	ENG APPR.	MFG APPR.	Q.A.	SCALE: 1:12 SHEET 3 OF 3		
DO NOT SCALE DRAWING							