3.966 OUTSIDE DIAMETER

3.822 PITCH DIAMETER

1.875 BOLT CIRCLE

0.201 THRU (6)

1.1249 THRU 1.1241

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REV. DESCRIPTION DATE DRAWN BY
1 ORIGINAL PRINT 10/3/2008 A. BAKER
2 CHAMFER REMOVED, THICKNESS TO 0.090 10/5/2015 D. BLAU
3 CHAMFER ADDED, UPDATED TO AMDS-1 7/16/2018 A. MILLS
4 UPDATED MATERIAL AND FINISH 12/19/2019 N. MASSOUDA

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DIMENSIONS ARE IN INCHES

7075-T6 AL SILVER ANODIZE

TABLE OF TOLERANCES:
FRACTIONAL: ±1/16
ANGULAR: MACH ±5°
ANGULAR: BEND ±5°
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01
THREE PLACE DECIMAL ±0.005
FOUR PLACE DECIMAL ±0.0005

UNLESS OTHERWISE SPECIFIED:
DUAL DIMENSIONS ARE IN MILLIMETERS.
BREAK ALL SHARP EDGES

COMMENTS:
*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

NAME DATE
CHECKED NM 7/16/18
ENG APPR.
MFG APPR.
Q.A.

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TITLE:
48T 25 CHAIN BEARING BORE SPROCKET

SIZE DWG. NO. REV
A am-0236 4

SCALE: 1:1 WEIGHT: SHEET 1 OF 1

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DO NOT SCALE DRAWING