### REVISION HISTORY

<table>
<thead>
<tr>
<th>REV.</th>
<th>DESCRIPTION</th>
<th>DATE</th>
<th>DRAWN BY</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>ORIGINAL PRINT</td>
<td>10/3/2008</td>
<td>A. BAKER</td>
</tr>
<tr>
<td>2</td>
<td>CHAMFER REMOVED, THICKNESS TO 0.090</td>
<td>10/5/2015</td>
<td>D. BLAU</td>
</tr>
<tr>
<td>3</td>
<td>CHAMFER ADDED, UPDATED TO AMDS-1</td>
<td>7/16/2018</td>
<td>A. MILLS</td>
</tr>
</tbody>
</table>

### TITLE:

60T 25 CHAIN BEARING BORE SPROCKET

### MATERIAL:

6061-T6 ALUMINUM

### FINISH:

TUMBLED

### SIZE:

A am-0237

### SCALE:

1:2

### COMMENTS:

DUAL DIMENSIONS ARE IN MILLIMETERS.
BREAK ALL SHARP EDGES

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DOUBLE DIMENSIONS ARE IN INCHES

1/16

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UNLESS OTHERWISE SPECIFIED:

DUAL DIMENSIONS ARE IN MILLIMETERS.
BREAK ALL SHARP EDGES

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6061-T6 ALUMINUM

TUMBLED

DO NOT SCALE DRAWING

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*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

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DIMENSIONS ARE IN INCHES

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TOLERANCES:

FRACTIONAL

ANGULAR: MACH ±1/16

ANGULAR: BEND ±0.5

ONE PLACE DECIMAL ±0.1

TWO PLACE DECIMAL ±0.01

THREE PLACE DECIMAL ±0.005

FOUR PLACE DECIMAL ±0.0005

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CHECKED NM 7/16/18

ENG APPR.

MFG APPR.

Q.A.