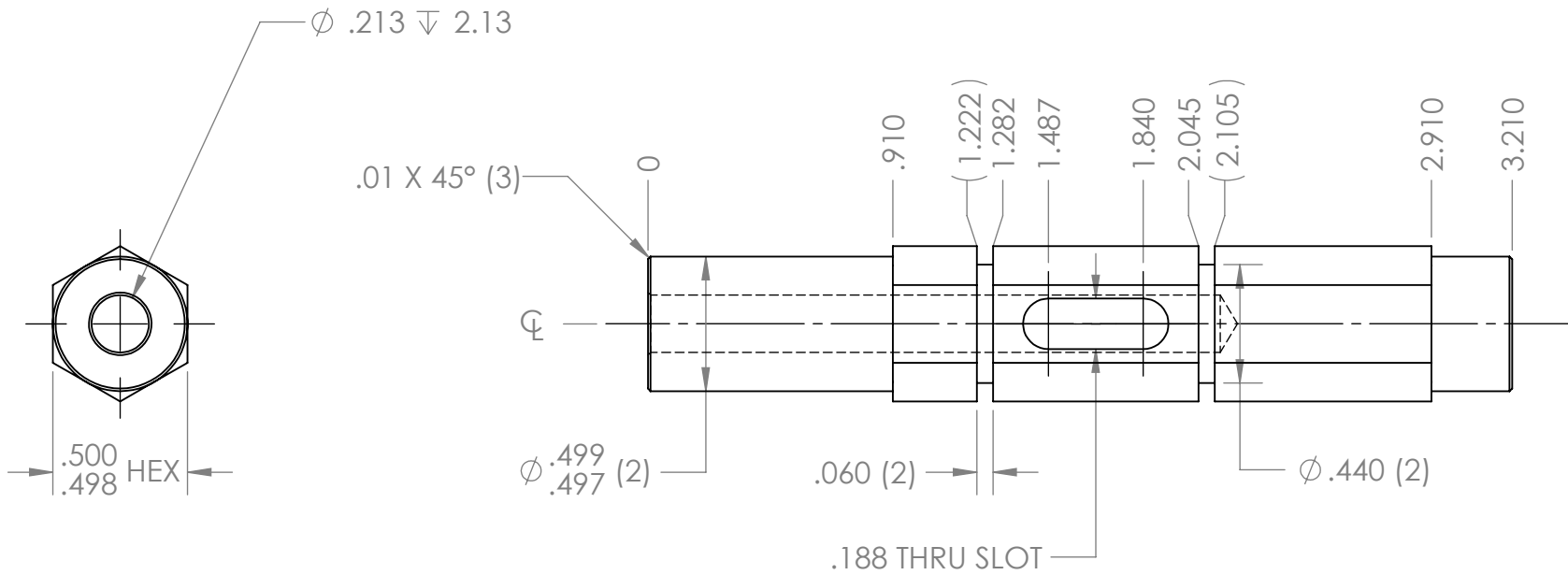
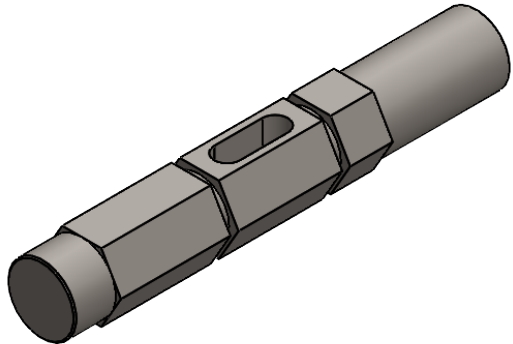



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	11/22/2016	N. LAWRENCE
2	UPDATED TO AMDS-1	7/23/2021	N. MASSOUDA



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES:		BREAK ALL SHARP EDGES		TITLE:	
FRACTIONAL	±1/16			3 STAGE EVO	
ANGULAR: MACH	±1°			SHIFTER SHIFT SHAFT	
ANGULAR: BEND	±5°			SIZE	
ONE PLACE DECIMAL	±0.1			DWG. NO.	
TWO PLACE DECIMAL	±0.01			A am-3519	
THREE PLACE DECIMAL	±0.005			REV	
FOUR PLACE DECIMAL	±0.0005			2	
MATERIAL	4140 STEEL	NAME	DATE	SCALE: 1.5:1	
FINISH	DEBURRED	CHECKED	NL	WEIGHT:	
	ZINC PLATED	ENG APPR.	7/23/21	SHEET 1 OF 1	
		MFG APPR.			
	DO NOT SCALE DRAWING	Q.A.			