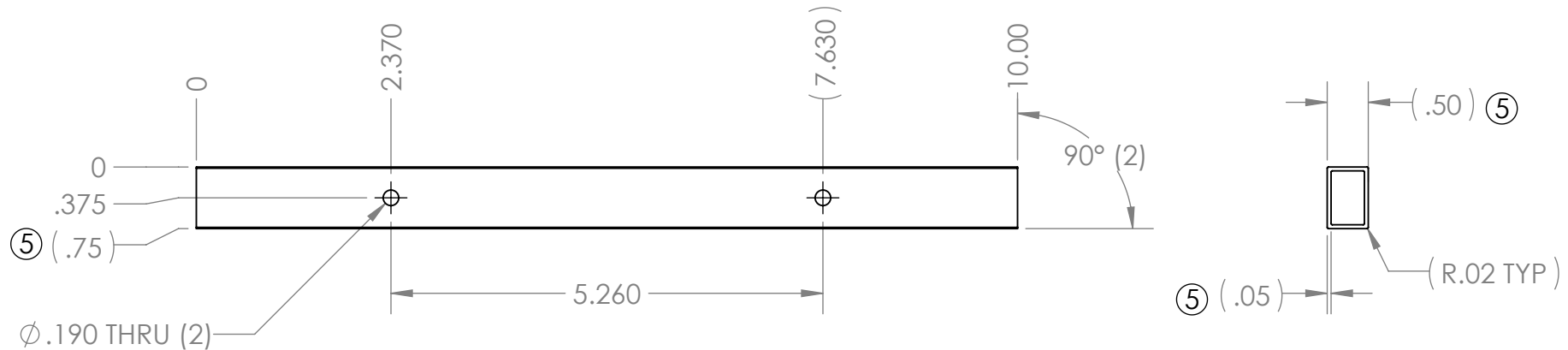
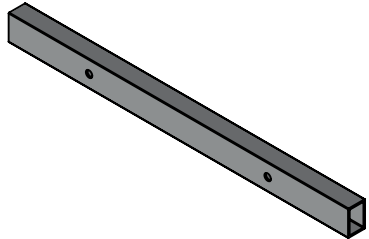



| REVISION HISTORY |   |           |             |
|------------------|---|-----------|-------------|
| REV.             | DESCRIPTION                               | DATE      | DRAWN BY    |
| 1                | ORIGINAL PRINT                            | 5/20/2015 | P. YEUNG    |
| 2                | INCREASED LENGTH, DECREASED HOLE COUNT    | 1/8/2017  | N. LAWRENCE |
| 3                | DRAWN TO MEET AMDS-1                      | 5/29/2018 | A. SHORES   |
| 4                | CHANGED EXTRUSION DIMENSIONS TO REFERENCE | 6/18/2021 | E. SCIME    |
| 5                | UPDATED EXTRUSION DIMENSION TOLERANCES    | 8/10/2021 | N. LAWRENCE |



\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*



|                                 |         |                                     |      |   |  |  |
|---------------------------------|---------|-------------------------------------|------|---|--|--|
| UNLESS OTHERWISE SPECIFIED:     |         | COMMENTS:                           |      |  |  |  |
| <b>DIMENSIONS ARE IN INCHES</b> |         | DUAL DIMENSIONS ARE IN MILLIMETERS. |      |   |  |  |
| TOLERANCES:                     |         | BREAK ALL SHARP EDGES               |      | TITLE:  |  |  |
| FRACTIONAL                      | ±1/16   |                                     |      | FTC FIELD LINK  |  |  |
| ANGULAR: MACH                   | ±1°     |                                     |      | SIZE DWG. NO. REV   |  |  |
| ANGULAR: BEND                   | ±5°     |                                     |      | <b>A</b> am-2580a 5   |  |  |
| ONE PLACE DECIMAL               | ±0.1    |                                     |      | SCALE: 1:4 WEIGHT: SHEET 1 OF 1   |  |  |
| TWO PLACE DECIMAL               | ±0.01   |                                     |      |   |  |  |
| THREE PLACE DECIMAL             | ±0.005  |                                     |      |   |  |  |
| FOUR PLACE DECIMAL              | ±0.0005 |                                     |      |   |  |  |
| MATERIAL                        |         | CHECKED                             | NAME | DATE  |  |  |
| 6063-T6 ALUMINUM                |         | ENG APPR.                           | KK   | 8/10/21   |  |  |
| FINISH                          |         | MFG APPR.                           |      |   |  |  |
| DEBURRED                        |         | Q.A.                                |      |   |  |  |
| DO NOT SCALE DRAWING            |         |                                     |      |   |  |  |