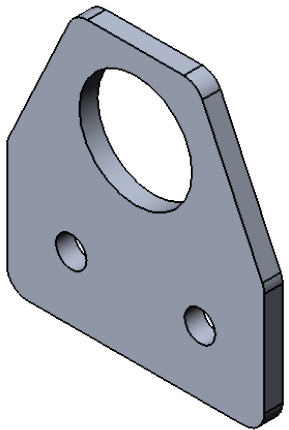
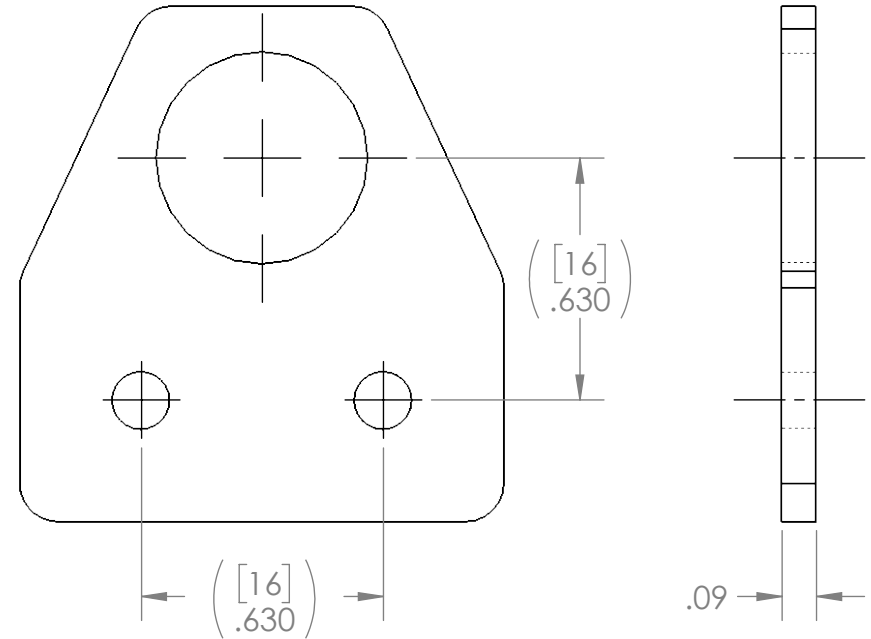
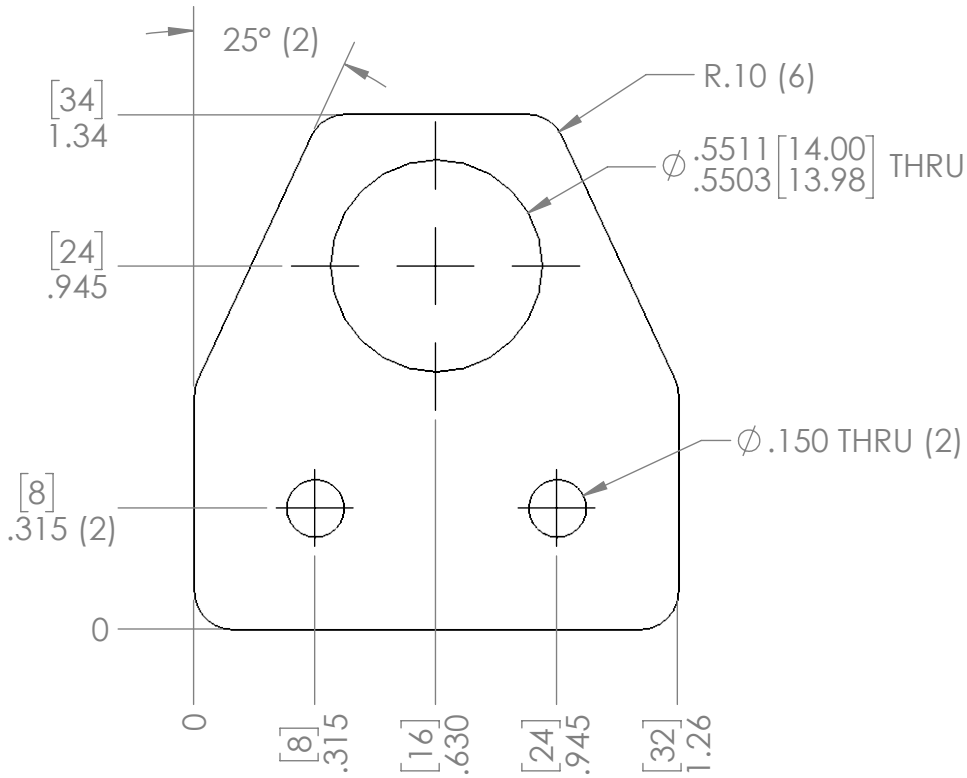



| REVISION HISTORY | | | |
|------------------|----------------|-----------|--------------|
| REV. | DESCRIPTION | DATE | DRAWN BY |
| 1 | ORIGINAL PRINT | 9/17/2021 | B. HEININGER |



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

| | | | | | |
|---------------------------------|---------|-------------------------------------|--|---|----------|
| UNLESS OTHERWISE SPECIFIED: | | COMMENTS: | |  | |
| DIMENSIONS ARE IN INCHES | | DUAL DIMENSIONS ARE IN MILLIMETERS. | | | |
| TOLERANCES: | | BREAK ALL SHARP EDGES. | | TITLE: | |
| FRACTIONAL | ±1/16 | | | 14mm BEARING | |
| ANGULAR: MACH | ±1° | | | S3 MOUNT PLATE | |
| ANGULAR: BEND | ±5° | | | | |
| ONE PLACE DECIMAL | ±0.1 | | | | |
| TWO PLACE DECIMAL | ±0.01 | MATERIAL | | SIZE | DWG. NO. |
| THREE PLACE DECIMAL | ±0.005 | 6061-T6 ALUMINUM | | A | am-4637 |
| FOUR PLACE DECIMAL | ±0.0005 | FINISH | | REV | |
| TUMBLER | | CHECKED | | 1 | |
| DO NOT SCALE DRAWING | | ENG APPR. | | SCALE: 2:1 | |
| | | MFG APPR. | | SHEET 1 OF 1 | |
| | | Q.A. | | | |