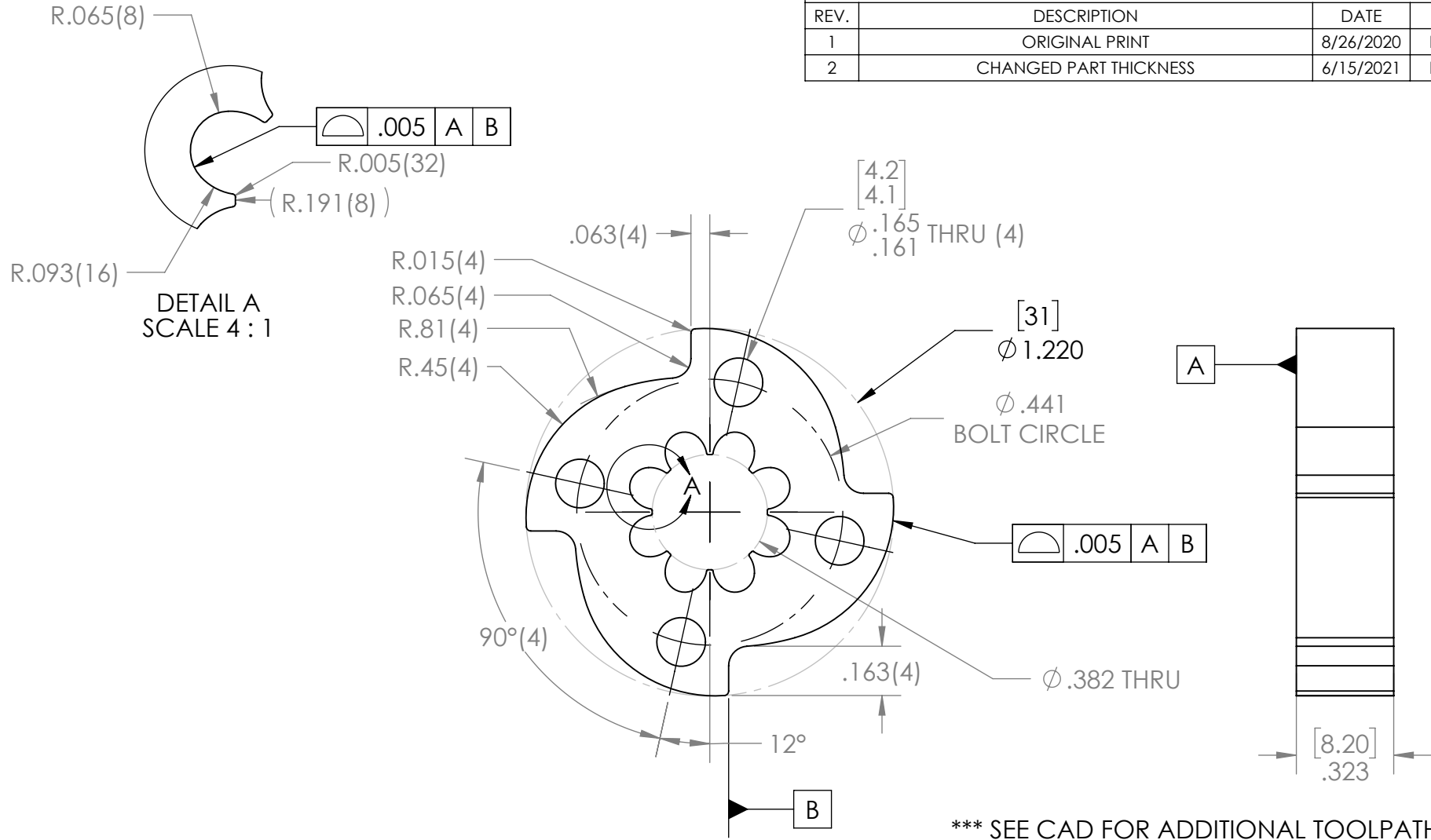
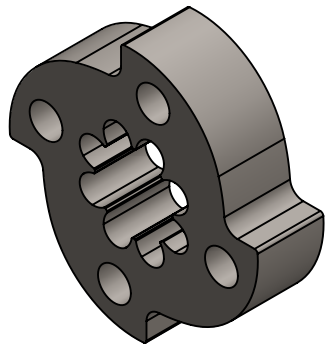


REVISION HISTORY

REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	8/26/2020	R. SIMPSON
2	CHANGED PART THICKNESS	6/15/2021	R. SIMPSON



\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*



UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.					TITLE:
TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° ANGULAR: BEND ±5° ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005		BREAK ALL SHARP EDGES.		RATCHET SPORT GEAR			
MATERIAL 4140 STEEL		CHECKED	NAME NM	DATE 6/15/21	SIZE <b>A</b>	DWG. NO. am-4398	REV 2
FINISH DEBURRED ZINC PLATED		ENG APPR.			SCALE: 2.5:1 SHEET 1 OF 1		
DO NOT SCALE DRAWING		MFG APPR.					
		Q.A.					