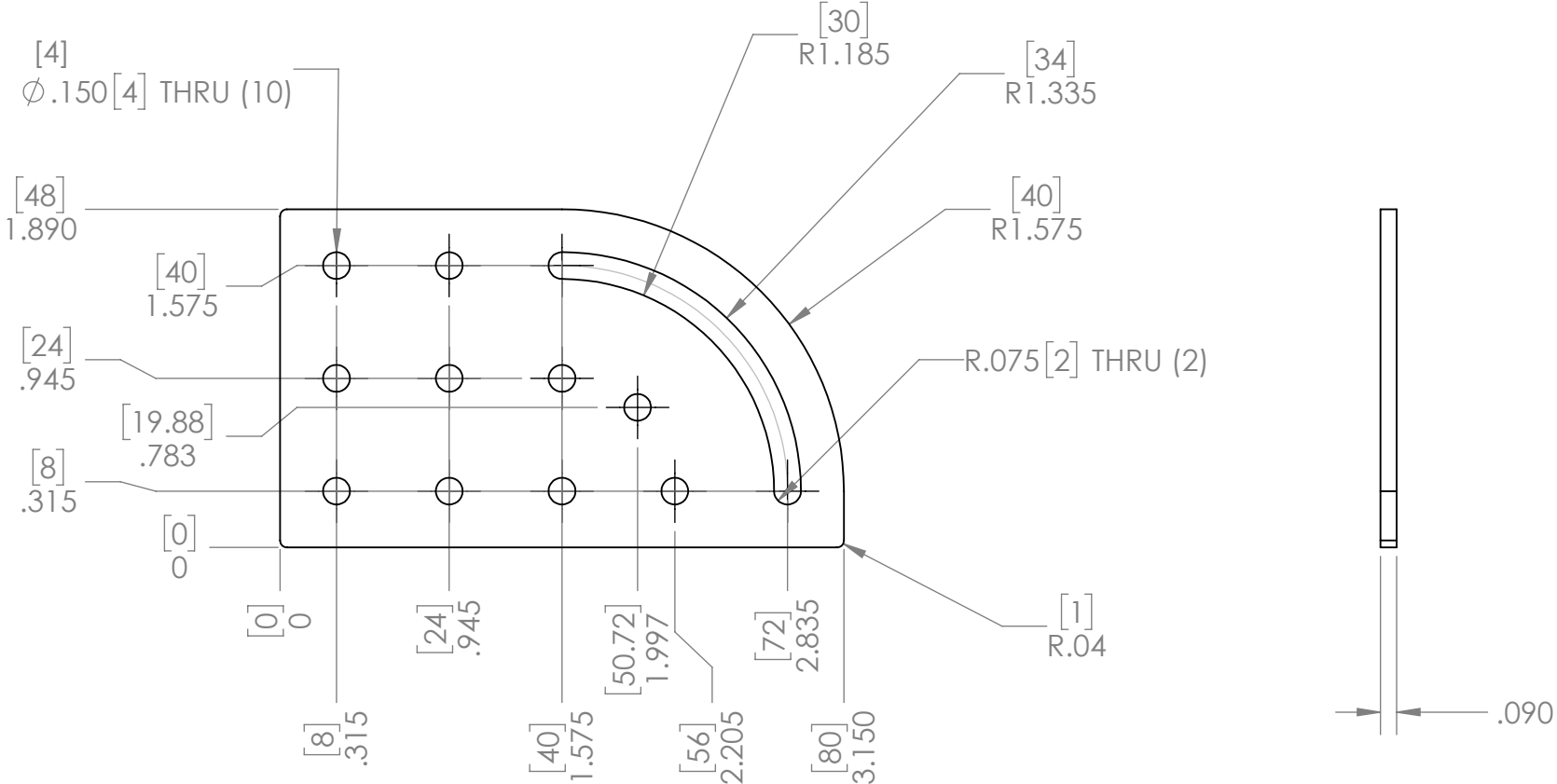



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	5/30/2017	B. HOSDSON
2	DRAWN TO MEET AMDS-1	5/11/2018	B. HODSON



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:		
FRACTIONAL	±1/16			0-90 DEGREE GUSSET		
ANGULAR: MACH	±1°			(S3 TUBE)		
ANGULAR: BEND	±5°			SIZE	DWG. NO.	REV
ONE PLACE DECIMAL	±0.1			A	am-3603	2
TWO PLACE DECIMAL	±0.01			SCALE: 1:1		
THREE PLACE DECIMAL	±0.005			SHEET 1 OF 1		
FOUR PLACE DECIMAL	±0.0005					
MATERIAL	5052 ALUMINUM	CHECKED	NAME	DATE		
FINISH	TUMBLED	ENG APPR.	NL	5/16/18		
DO NOT SCALE DRAWING		MFG APPR.				
		Q.A.				