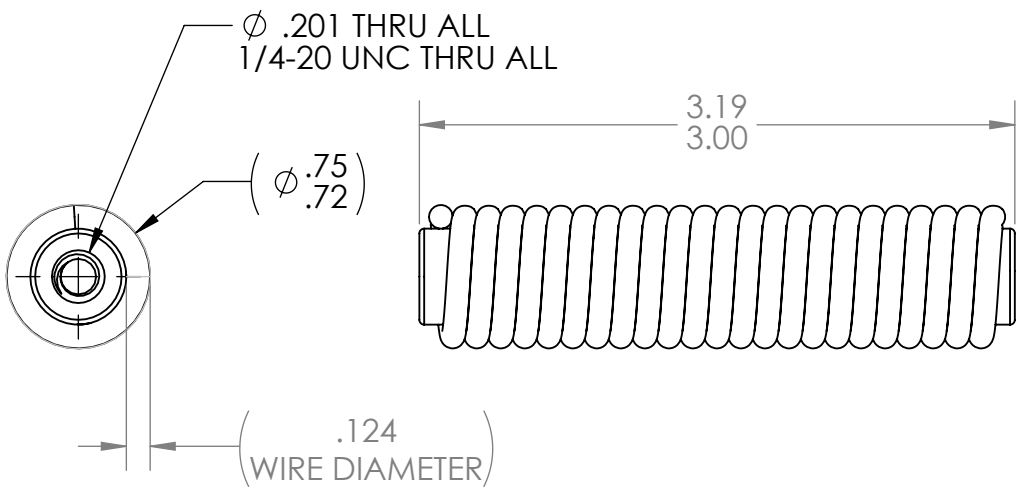
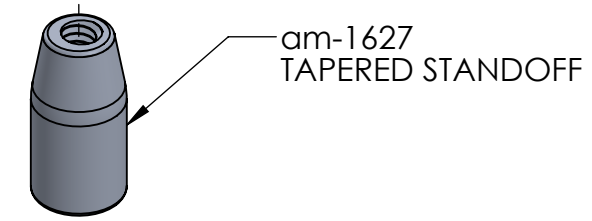
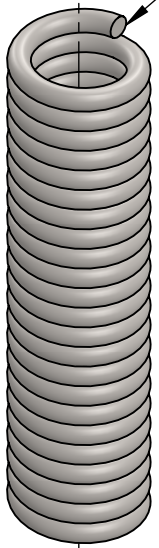
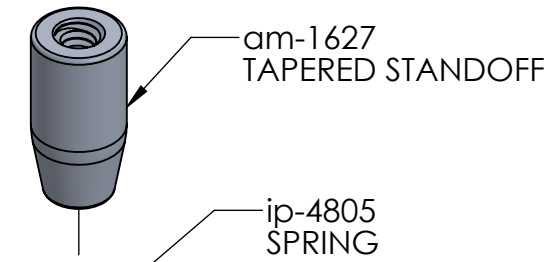
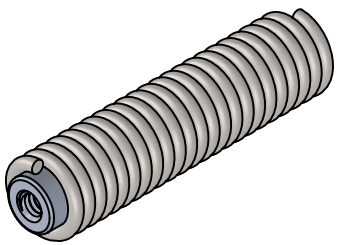



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	9/2/2022	N. LAWRENCE



RATE: ~62 LB/IN REF
TOTAL COILS: 22REF
INITIAL TENSION ~19LB REF
END POSITION: RANDOM
DIRECTION OF WIND: LEFT HAND

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:														
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.														
TOLERANCES:		BREAK ALL SHARP EDGES.			TITLE:											
FRACTIONAL	±1/16	<table border="1"> <tr> <td>SIZE</td> <td>DWG. NO.</td> <td>REV</td> </tr> <tr> <td>A</td> <td>am-4805</td> <td>1</td> </tr> <tr> <td colspan="2">SCALE: 1:1</td> <td>SHEET 1 OF 1</td> </tr> </table>			SIZE	DWG. NO.	REV	A	am-4805	1	SCALE: 1:1		SHEET 1 OF 1	JUNCTION SPRING		
SIZE	DWG. NO.				REV											
A	am-4805				1											
SCALE: 1:1					SHEET 1 OF 1											
ANGULAR: MACH	±1°															
ANGULAR: BEND	±5°															
ONE PLACE DECIMAL	±0.1															
TWO PLACE DECIMAL	±0.01															
THREE PLACE DECIMAL	±0.005															
FOUR PLACE DECIMAL	±0.0005															
MATERIAL	STEEL SPRING ALUMINUM INSERTS	CHECKED	NAME	DATE												
FINISH	ASSEMBLED	ENG APPR.	NM	9/7/22												
DO NOT SCALE DRAWING		MFG APPR.														
		Q.A.														