	REVISION HISTORY					
	REV.	DESCRIPTION	DATE	DRAWN BY		
	1	ORIGINAL PRINT	6/10/2022	T. JORGENSEN		
.03 x 45° TYP (0UTSIDE DIAMETER) (45° (2) (45° (2) (45° (2) (45° (2) (2) (45° (2) (2) (45° (2)		(0.625 PITCH DIAMETER) (.063 (2)) (.063 (2)) Ø .525 (2) .381 HEX THRU .376 HEX THRU TIMING TO TEETH NOT REQUIRED	.625			

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:					les 6 d' anni	-
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.			AndyMark			
TOLERANCES: FRACTIONAL ANGULAR: MACH ANGULAR: BEND ONE PLACE DECIMAL TWO PLACE DECIMAL THREE PLACE DECIMAL FOUR PLACE DECIMAL		BREAK ALL SHARP EDGES.			20T 32DP 20PA 375IN HEX BORE GEAR			
MATERIAL STEEL: 1117, 4140			NAME	DATE	SIZE	DWG. NO.		RFV
		CHECKED	NM	6/13/22			1005	1
FINISH DEBURRED ZINC PLATED DO NOT SCALE DRAWING		ENG APPR.			A	am-4	4323	
		MFG APPR.						
		Q.A.			S	CALE: 2:1	SHEET 1	OF 1
3				2			1	

