1.06 OUTSIDE DIAMETER

.381 HEX THRU TIMING TO TEETH NOT REQUIRED

1.000 PITCH DIAMETER (.063 (2))

.525 (2)

.500

.625

.620

.03 x 45° TYP

.45 (2)

SECTION A-A

32T 32DP 20° P.A. SPUR GEARSTOCK CLEAN CUT NOT BURRS BETWEEN TEETH

45° (2)

375IN HEX BORE GEAR

32T 32DP 20PA 20PA

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL: ± 1/16

ANGULAR: MACH ± 1

ANGULAR: BEND ± 5

ONE PLACE DECIMAL ± 0.1

TWO PLACE DECIMAL ± 0.01

THREE PLACE DECIMAL ± 0.005

FOUR PLACE DECIMAL ± 0.0005

DUAL DIMENSIONS ARE IN MILLIMETERS.

BREAK ALL SHARP EDGES.

COMMENTS:

1117 STEEL

DEBURRED ZINC PLATED

DO NOT SCALE DRAWING

CHECKED RM 6/13/22

ENG APPR.

MFG APPR.

Q.A.

1117 STEEL

DEBURRED ZINC PLATED

DO NOT SCALE DRAWING

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

TITLE:

32T 32DP 20PA 375IN HEX BORE GEAR

SIZE DWG. NO. REV

A am-4326 1

SCALE: 2:1 SHEET 1 OF 1