85T 32DP 20° P.A. SPUR GEARSTOCK
CLEAN CUT
NO BURRS BETWEEN TEETH

SECTION A-A

UNLESS OTHERWISE SPECIFIED:
- BREAK ALL SHARP EDGES.
- DEBURRED
- ZINC PLATED
- 4140 STEEL

DIMENSIONS ARE IN INCHES
- 1/16
- 1/8
- 5/32
- 1/32
- 0.01
- 0.005
- 0.0005

DUAL DIMENSIONS ARE IN MILLIMETERS.

TOLERANCES:
- FRACTIONAL
- ANGULAR: MACH
- ANGULAR: BEND
- ONE PLACE DECIMAL
- TWO PLACE DECIMAL
- THREE PLACE DECIMAL
- FOUR PLACE DECIMAL

COMMENTS:
- DO NOT SCALE DRAWING
- *** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

TITLE:
85T 32DP 20PA
500IN HEX BORE GEAR

<table>
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<td>ORIGINAL PRINT</td>
<td>6/9/2022</td>
<td>T. JORGENSEN</td>
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SCALE: 1:1 SHEET 1 OF 1

DRAWN BY: T. JORGENSEN

DATE: 6/9/2022