19T 20DP 14.5° P.A.
SPUR GEARSTOCK
CLEAN CUT
NO BURRS BETWEEN TEETH

.381 HEX THRU
TIMING TO TEETH
NOT REQUIRED

.375 OUTSIDE DIAMETER

.950 PITCH DIAMETER

.03 x 45° TYP

.375
.495
.500
.525 (2)

.45 (2)

.500

.45° (2)

SECTION A-A

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL
ANGULAR: MACH ±1/16
ANGULAR: BEND ±1°
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01
THREE PLACE DECIMAL ±0.005
FOUR PLACE DECIMAL ±0.0005

MATERIAL: 4140 STEEL
FINISH: DEBURRED
ZINC PLATED

DUAL DIMENSIONS ARE IN MILLIMETERS.
BREAK ALL SHARP EDGES.

COMMENTS:

TITLE: 19T 20DP 14.5PA
0.375IN HEX BORE GEAR

CHECKED: NM 5/10/22
ENG APPR.
MFG APPR.
Q.A.

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