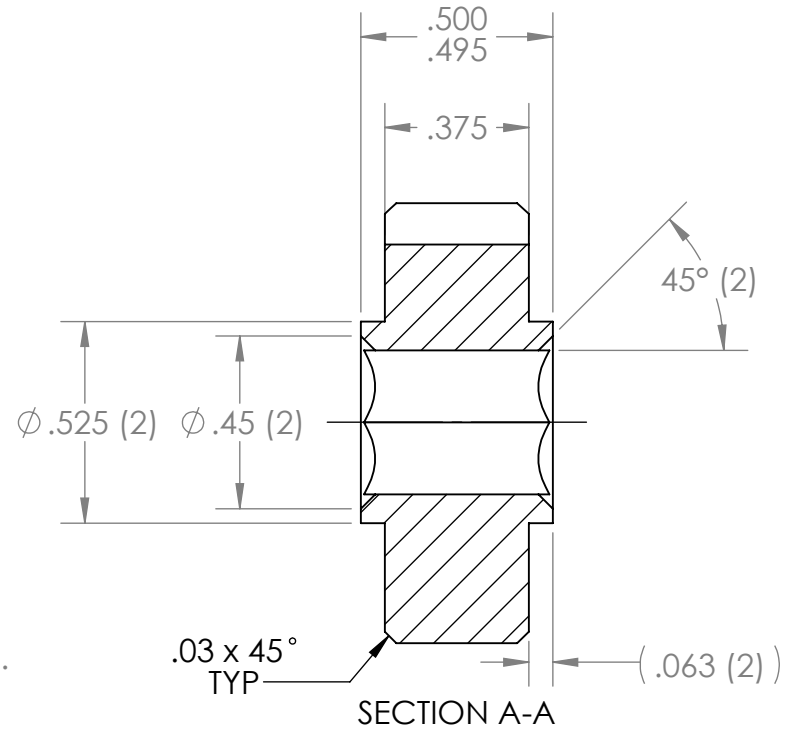
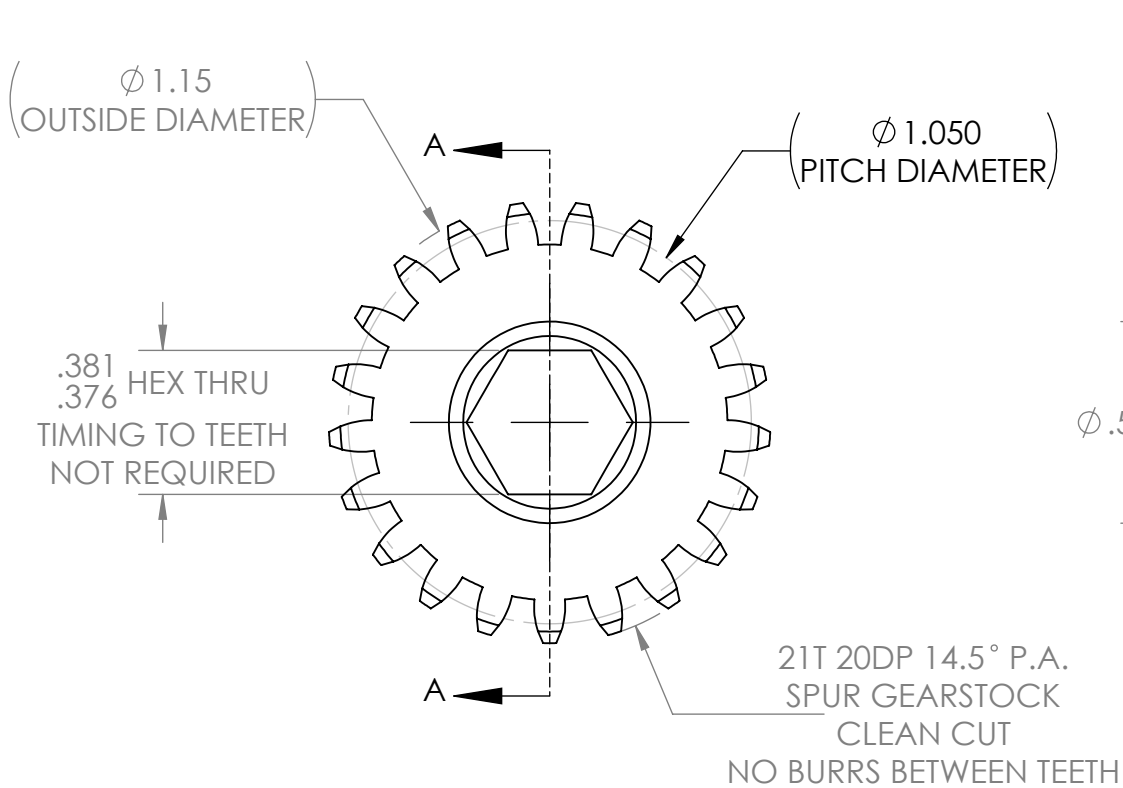
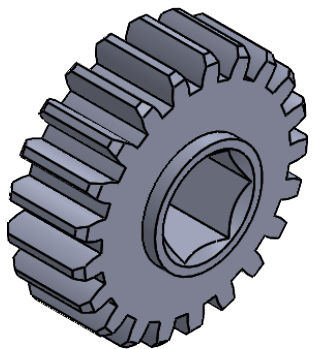



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	5/18/2022	T. JORGENSEN



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ ANGULAR: BEND $\pm 5^\circ$ ONE PLACE DECIMAL ± 0.1 TWO PLACE DECIMAL ± 0.01 THREE PLACE DECIMAL ± 0.005 FOUR PLACE DECIMAL ± 0.0005		BREAK ALL SHARP EDGES.		TITLE:		
MATERIAL 4140 STEEL				21T 20DP 14.5PA		
FINISH DEBURRED ZINC PLATED				0.375IN HEX BORE GEAR		
DO NOT SCALE DRAWING		Q.A.		SIZE	DWG. NO.	REV
				A	am-3646	1
				SCALE: 2:1		SHEET 1 OF 1