28T 20DP 14.5° P.A.
SPUR GEARSTOCK
CLEAN CUT
NO BURRS BETWEEN TEETH

OUTSIDE DIAMETER

HEX THRU
TIMING TO TEETH
NOT REQUIRED

PITCH DIAMETER

.381
.376

45° (2)

.03 x 45°

SECTION A-A

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

DUAL DIMENSIONS ARE IN MILLIMETERS.

BREAK ALL SHARP EDGES.

TOLERANCES:

FRACTIONAL
ANGULAR: MACH
ANGULAR: BEND
ONE PLACE DECIMAL
TWO PLACE DECIMAL
THREE PLACE DECIMAL
FOUR PLACE DECIMAL

TOLERANCES:

FRACTIONAL
ANGULAR: MACH
ANGULAR: BEND
ONE PLACE DECIMAL
TWO PLACE DECIMAL
THREE PLACE DECIMAL
FOUR PLACE DECIMAL

FINISH

DEBURRED
ZINC PLATED

DO NOT SCALE DRAWING

4140 STEEL

COMMENTS:

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

TITLE:
28T 20DP 14.5PA
0.375IN HEX BORE GEAR

NAME
CHECKED
ENG APPR.
MFG APPR.
Q.A.

DATE
5/18/22
5/18/22

SHEET 1 OF 1
SCALE: 2:1

REV
1

REV. DESCRIPTION DATE DRAWN BY
1 ORIGINAL PRINT 5/18/2022 T. JORGENSEN