

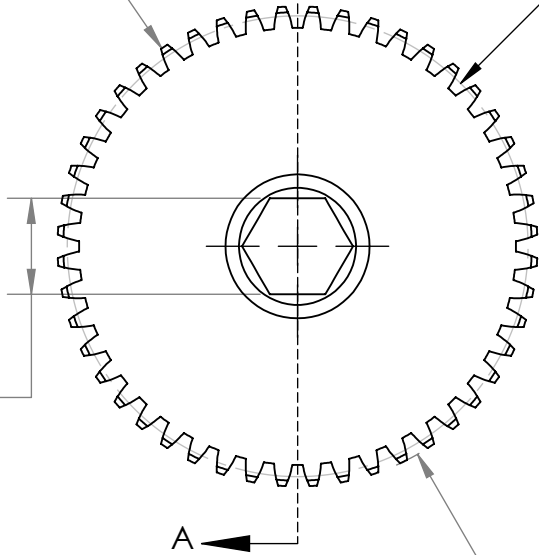
REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	5/18/2022	T. JORGENSEN

$\phi$  2.50  
(OUTSIDE DIAMETER)

A

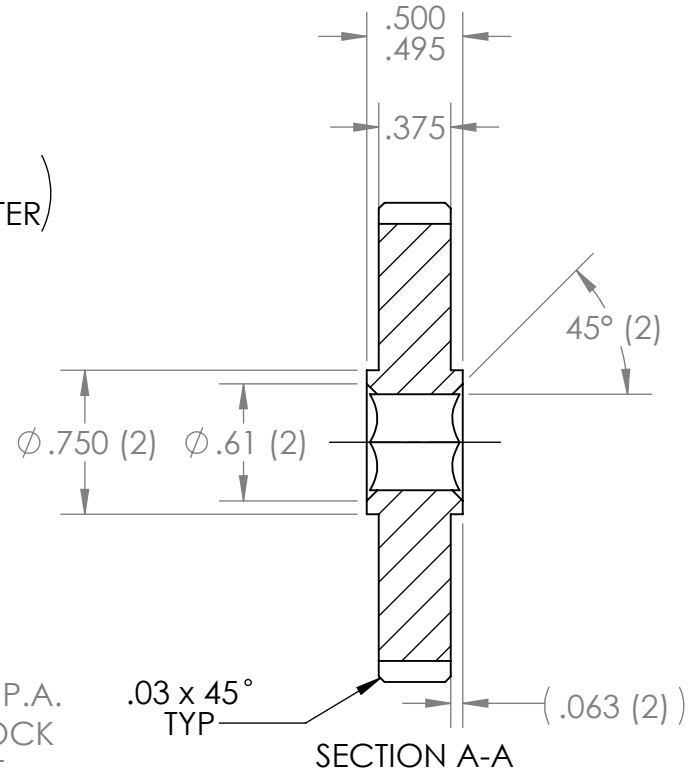
$\phi$  2.400  
(PITCH DIAMETER)

.506  
.501 HEX THRU  
TIMING TO TEETH  
NOT REQUIRED

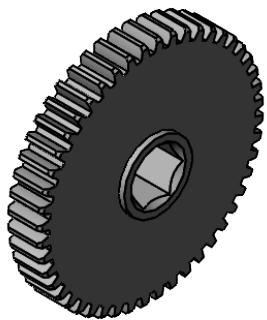


48T 20DP 14.5° P.A.  
SPUR GEARSTOCK  
CLEAN CUT

NO BURRS BETWEEN TEETH



\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*



UNLESS OTHERWISE SPECIFIED:		COMMENTS:	
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.	
TOLERANCES:		BREAK ALL SHARP EDGES.	
FRACTIONAL	$\pm 1/16$		
ANGULAR: MACH	$\pm 1^\circ$		
ANGULAR: BEND	$\pm 5^\circ$		
ONE PLACE DECIMAL	$\pm 0.1$		
TWO PLACE DECIMAL	$\pm 0.01$		
THREE PLACE DECIMAL	$\pm 0.005$		
FOUR PLACE DECIMAL	$\pm 0.0005$		
MATERIAL	4140 STEEL	NAME	DATE
FINISH	DEBURRED ZINC PLATED	CHECKED	NL 5/23/22
		ENG APPR.	
		MFG APPR.	
		Q.A.	
DO NOT SCALE DRAWING			



TITLE:  
48T 20DP 14.5PA  
0.500IN HEX BORE GEAR

SIZE	DWG. NO.	REV
<b>A</b>	am-4714	1
SCALE: 1:1		SHEET 1 OF 1