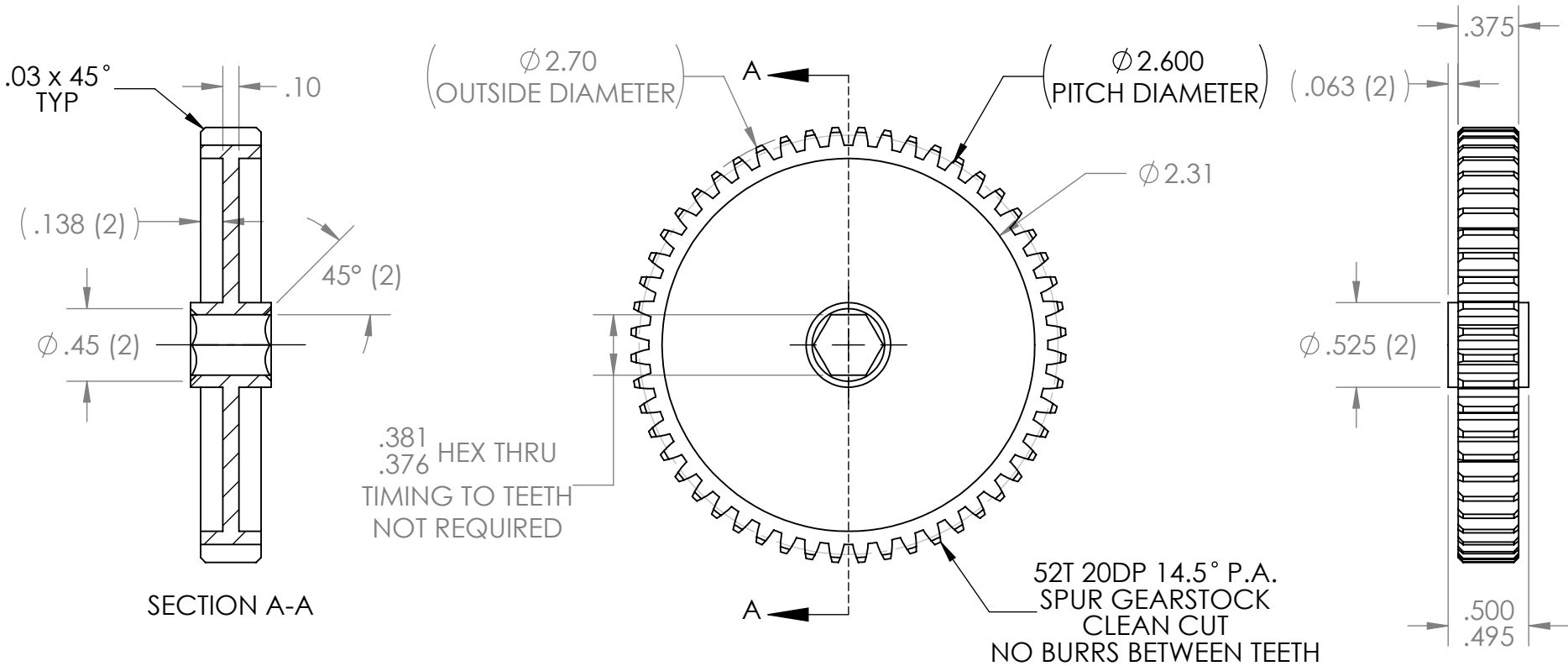
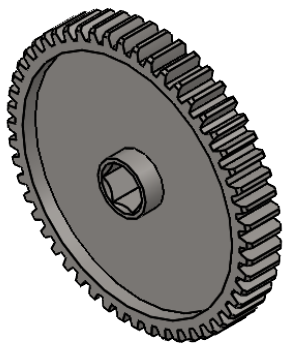



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	6/19/2017	K. STAHLCKER
2	UPDATED TO AMDS-1	6/22/2022	T. JORGENSEN



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.					
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:			
FRACTIONAL	±1/16			52T 20DP 14.5PA			
ANGULAR: MACH	±1°			0.375 HEX BORE GEAR			
ANGULAR: BEND	±5°						
ONE PLACE DECIMAL	±0.1						
TWO PLACE DECIMAL	±0.01	MATERIAL		4140 STEEL	NAME	DATE	
THREE PLACE DECIMAL	±0.005	FINISH		DEBURRED ZINC PLATED	CHECKED	NM	6/22/22
FOUR PLACE DECIMAL	±0.0005	DO NOT SCALE DRAWING		MFG APPR.			
				Q.A.			
				SIZE	DWG. NO.	REV	
				A	am-4733	2	
				SCALE: 1:1		SHEET 1 OF 1	