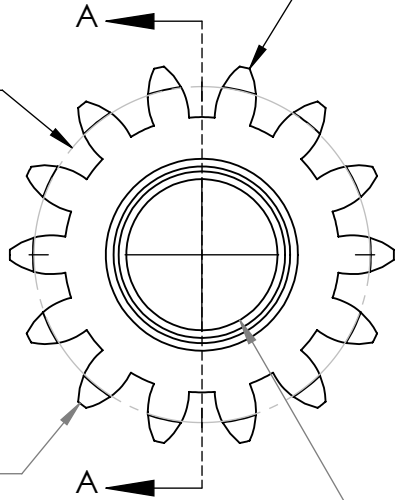


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	6/10/2022	T. JORGENSEN

14T 32DP 20° P.A.
SPUR GEARSTOCK
CLEAN CUT
NO BURRS BETWEEN TEETH

(ϕ .438
PITCH DIAMETER)

(ϕ .50
OUTSIDE DIAMETER)

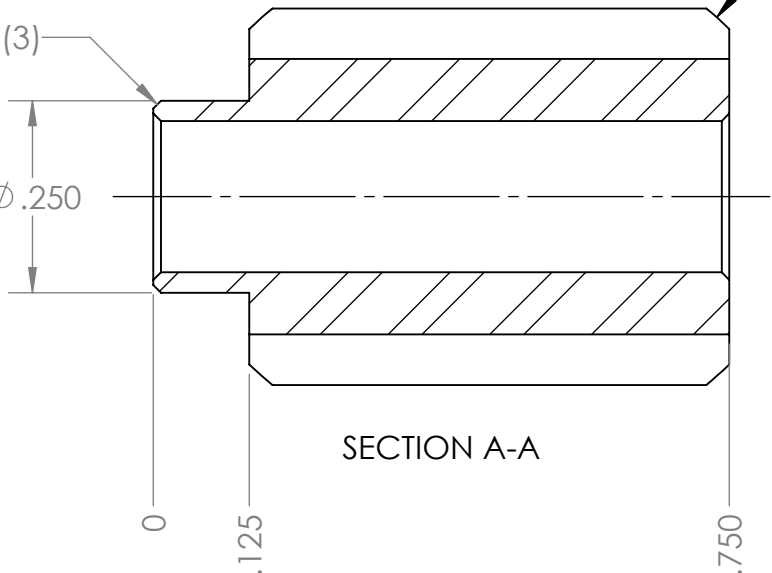


[4.96
4.94]
 ϕ .1955 THRU
.1946

.01 X 45° (3)


ϕ .250

.03 x 45
TYP



SECTION A-A

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:		
FRACTIONAL	$\pm 1/16$			14T 32DP 20PA		
ANGULAR: MACH	$\pm 1^\circ$			5mm BORE GEAR		
ANGULAR: BEND	$\pm 5^\circ$			SIZE	DWG. NO.	REV
ONE PLACE DECIMAL	± 0.1			A	am-4321	1
TWO PLACE DECIMAL	± 0.01			SCALE: 4:1		
THREE PLACE DECIMAL	± 0.005			SHEET 1 OF 1		
FOUR PLACE DECIMAL	± 0.0005					
MATERIAL	STEEL: 1117, 4140	CHECKED	NAME	DATE		
FINISH	DEBURRED ZINC PLATED	ENG APPR.	NL	6/29/22		
DO NOT SCALE DRAWING		MFG APPR.				
		Q.A.				

