**18T #35 SERIES**
ROLLER CHAIN SPROCKET
CLEAN CUT NO BURRS

**OUTSIDE DIAMETER**
\( \phi 2.360 \)

**PITCH DIAMETER**
\( \phi 2.160 \)

**SECTION A-A**

**DIMENSIONS ARE IN INCHES**

<table>
<thead>
<tr>
<th>TOLERANCES:</th>
<th>FRACTIONAL</th>
<th>1/16</th>
<th>1/8</th>
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<tbody>
<tr>
<td>ANGULAR: MACH</td>
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<tr>
<td>ANGULAR: BEND</td>
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<td></td>
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</tr>
<tr>
<td>ONE PLACE DECIMAL</td>
<td>±0.1</td>
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<tr>
<td>TWO PLACE DECIMAL</td>
<td>±0.01</td>
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<tr>
<td>THREE PLACE DECIMAL</td>
<td>±0.005</td>
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<tr>
<td>FOUR PLACE DECIMAL</td>
<td>±0.0005</td>
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**FINISH**
DEBURRED
ZINC PLATED

**MATERIAL**
Cr 42 Mo

**FINISH**
DEBURRED
ZINC PLATED

**COMMENTS:**
DUAL DIMENSIONS ARE IN MILLIMETERS.
BREAK ALL SHARP EDGES.

**UNLESS OTHERWISE SPECIFIED:**
DUAL DIMENSIONS ARE IN MILLIMETERS.
BREAK ALL SHARP EDGES.

**TITLE:**
18T 35 CHAIN
500IN HEX BORE
SYMMETRICAL SPROCKET

**SCALE:**
2.5:2

**REV.**
1

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**REVISION HISTORY**

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<th>DRAWN BY</th>
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<td>ORIGINAL PRINT</td>
<td>7/7/2022</td>
<td>T. JORGENSEN</td>
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**CHECKED**
NL 7/27/22

**ENG APPR.**

**MFG APPR.**

**Q.A.**

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**DO NOT SCALE DRAWING**

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**SEE CAD FOR ADDITIONAL TOOLPATH INFO***