22T #25 SERIES ROLLER CHAIN SPROCKET
CLEAN CUT NO BURRS

OUTSIDE DIAMETER

PITCH DIAMETER

SECTION A-A

UNLESS OTHERWISE SPECIFIED:
DUAL DIMENSIONS ARE IN MILLIMETERS.
BREAK ALL SHARP EDGES.

TOLERANCES:
FRACTIONAL:
ANGULAR: MACH
ANGULAR: BEND
ONE PLACE DECIMAL
TWO PLACE DECIMAL
THREE PLACE DECIMAL
FOUR PLACE DECIMAL

MATERIAL:
7075-T6 AL
FINISH:
DEBURRED
SILVER ANODIZED
DO NOT SCALE DRAWING

COMMENTS:
DUAL DIMENSIONS ARE IN INCHES

7/29/22
Q.A.
MFG APPR.
ENG APPR.
CHECKED
DEBURRED
SILVER ANODIZED
DO NOT SCALE DRAWING

REV
DESCRIPTION
DATE
DRAWN BY
1
ORIGINAL PRINT
7/7/2022
T. JORGENSEN

1 ORIGINAL PRINT 7/7/2022 T. JORGENSEN
22T 25 CHAIN 500IN HEX BORE SYMMETRICAL SPROCKET

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***