16.630
BOLT CIRCLE
.319 .316 THRU
2.691 OUTSIDE DIAMETER
.150 THRU (4) 90° (4)
32T #25 SERIES ROLLER CHAIN SPROCKET
CLEAN CUT NO BURRS
2.563 PITCH DIAMETER
.630 BOLT CIRCLE
.319 THRU
Laser engraved
Myriad Pro size 9 font
aligned as shown
3.0
.118
0.007 (2)
.105 14° TYP
.031 TYP
.125 TYP
DETAIL A
SCALE 4 : 1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL: ± .01
ANGULAR: MACH ± .0°
ANGULAR: BEND ± .5°
ONE PLACE DECIMAL ± .1
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005
FOUR PLACE DECIMAL ± .0005

MATERIAL 7075-T6 AL
FINISH DEBURRED
SILVER ANODIZED

COMMENTS:
DUAL DIMENSIONS ARE IN MILLIMETERS.
BREAK ALL SHARP EDGES.

TOOLPATH INFO:
*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

TITLE: 32T 25 CHAIN NUB BORE PLATE SPROCKET

SIZE: A
DWG. NO. am-3284a
REV 1

CHECKED NL 7/29/22
ENG APPR.
MFG APPR.
Q.A.

SCALE: 1:1 SHEET 1 OF 1