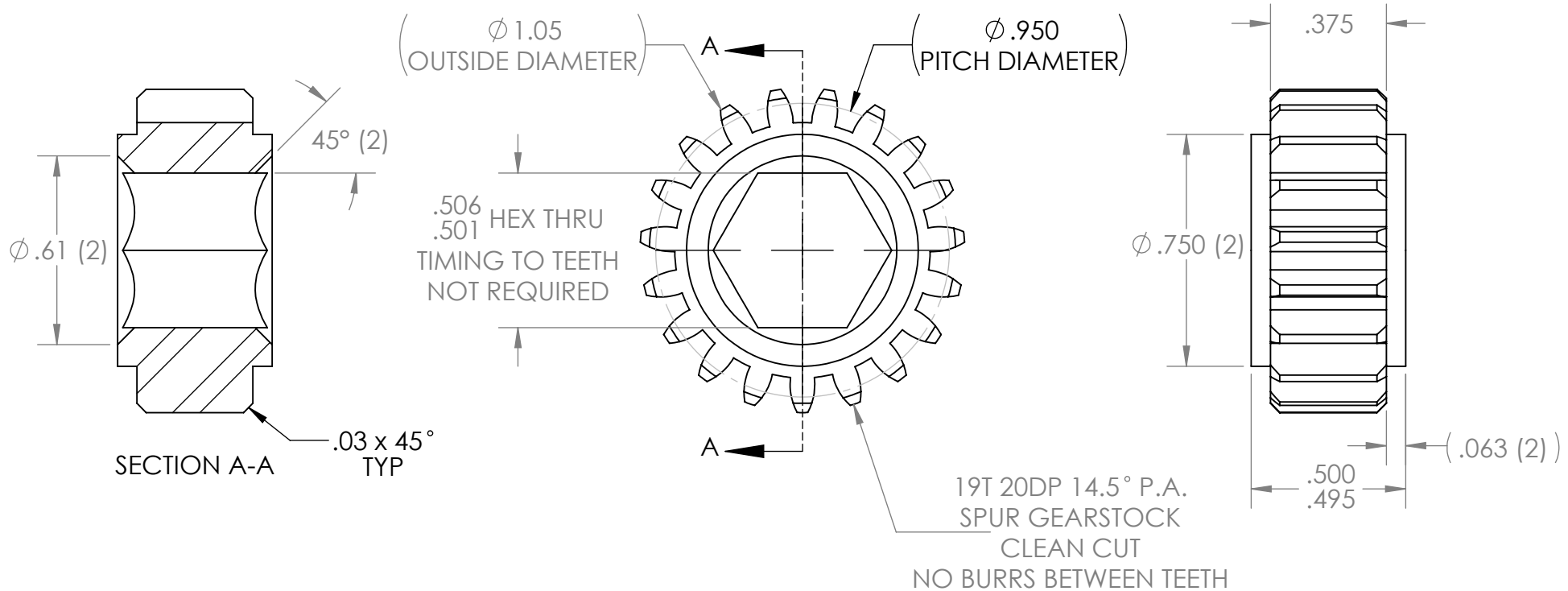



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	6/28/2023	J. DOMINIACK



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.					TITLE:
TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ ANGULAR: BEND $\pm 5^\circ$ ONE PLACE DECIMAL ± 0.1 TWO PLACE DECIMAL ± 0.01 THREE PLACE DECIMAL ± 0.005 FOUR PLACE DECIMAL ± 0.0005		BREAK ALL SHARP EDGES.		19T 20DP 14.5PA 500IN HEX BORE GEAR			
MATERIAL 4140 STEEL		CHECKED	NAME NM	DATE 7/14/23	SIZE A	DWG. NO. am-5131	REV 1
FINISH DEBURRED ZINC PLATED		ENG APPR.		MFG APPR.		SCALE: 2:1	SHEET 1 OF 1
DO NOT SCALE DRAWING		Q.A.					