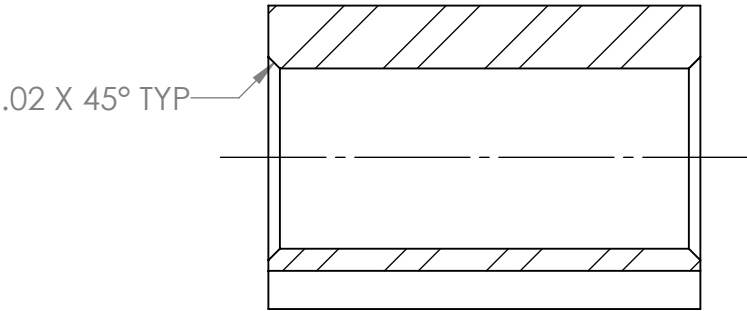
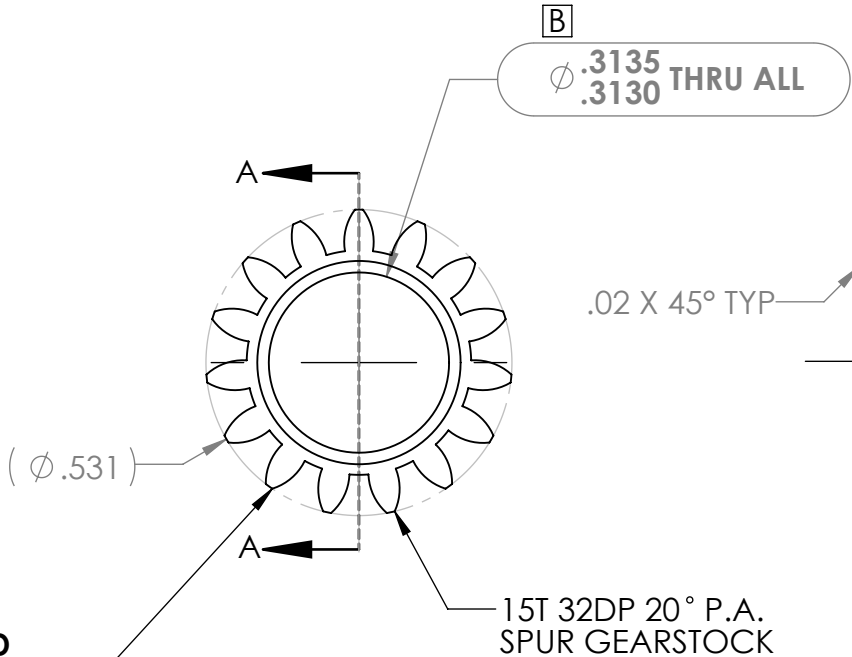
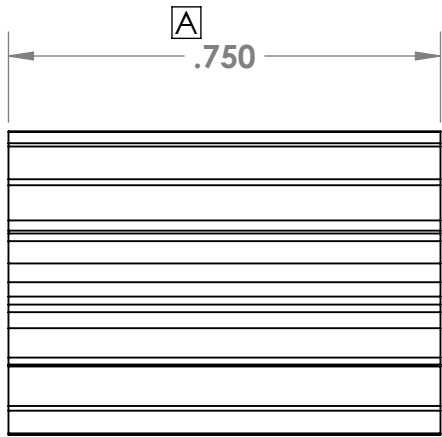


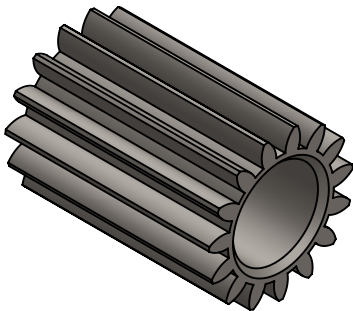
REVISIONS			
REV.	DESCRIPTION	DATE	DRAWN
1	ORIGINAL PRINT	10/31/2016	N. LAWRENCE
2	INCREASED BORE SIZE AND TIGHTENED TOLERANCE	8/17/2018	N. LAWRENCE
3	DECREASED BORE TO TIGHTEN PRESS FIT	1/7/2019	N.MASSOUDA
4	INCREASED BORE TO LOOSEN PRESS FIT... AGAIN	1/8/2020	N. LAWRENCE



SECTION A-A

C CHECK FOR BURRS, CONCENTRICITY AND PERPENDICULARITY OF GEAR TEETH TO BORE

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° ANGULAR: BEND ±5° ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005		BREAK ALL SHARP EDGES		TITLE: 15T 32DP 20° P.A. 314IN BORE GEAR		
MATERIAL 1117 STEEL		NAME	DATE	SIZE A	DWG. NO. am-3482	REV 4
FINISH DEBURRED		CHECKED		SCALE: 3:1		WEIGHT:
DO NOT SCALE DRAWING		ENG APPR.		SHEET 1 OF 1		
		MFG APPR.				
		Q.A.				