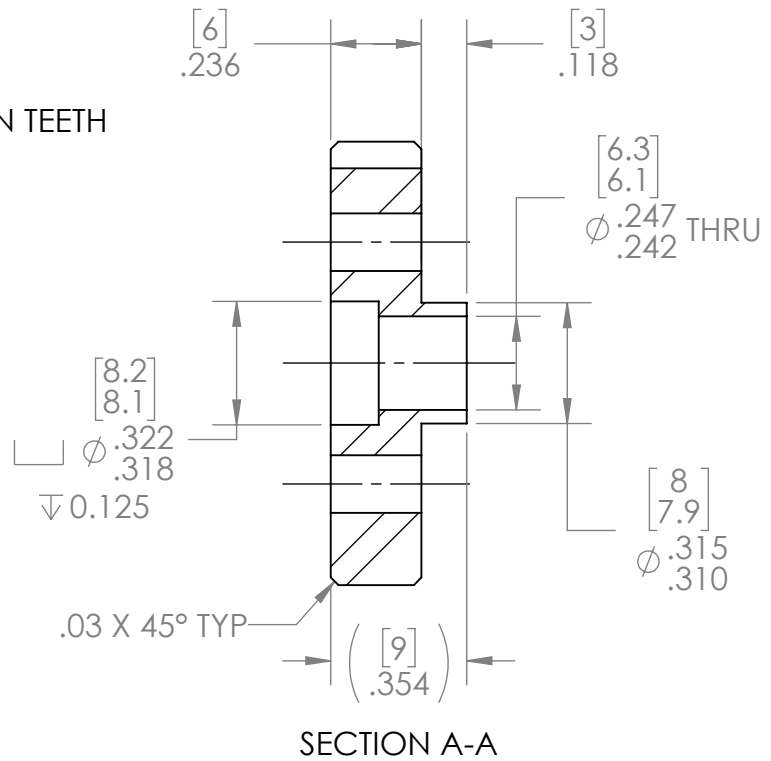
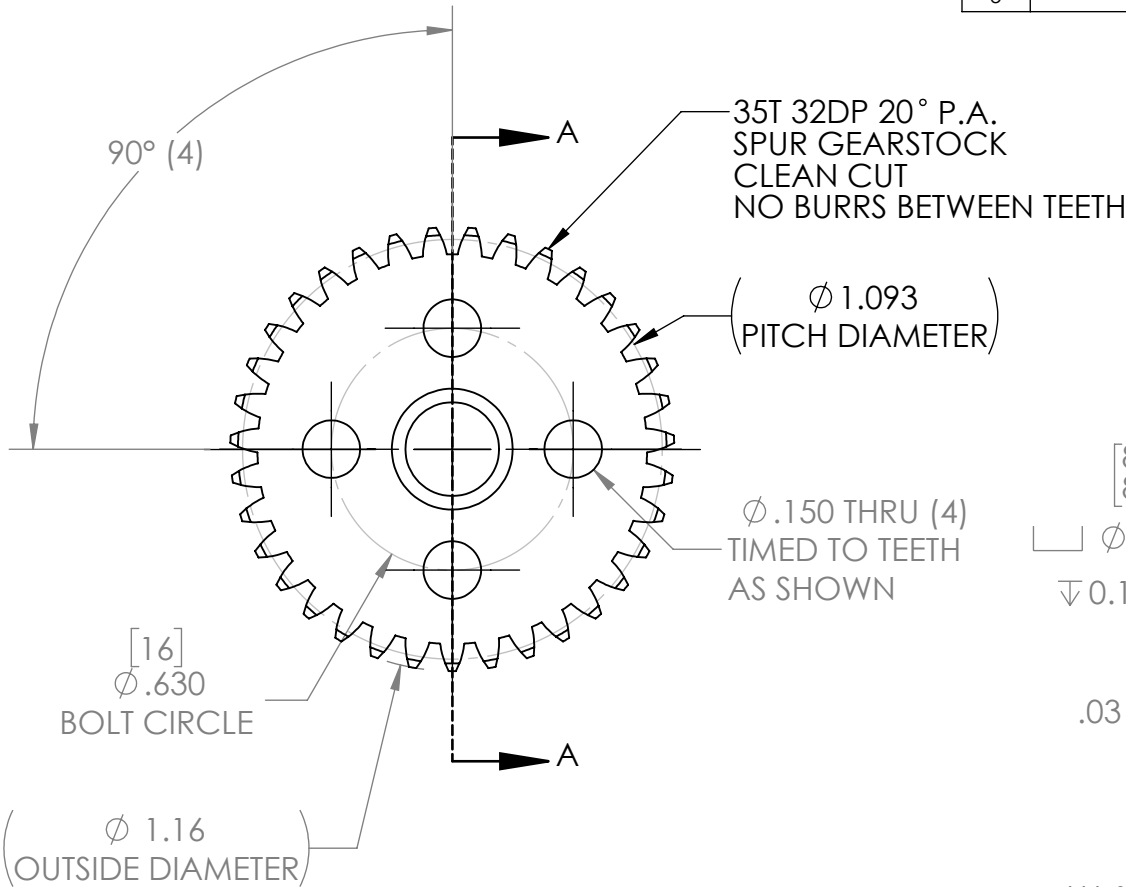



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	6/1/2016	N. LAWRENCE
2	UPDATED TO MEET AMDS-1	8/15/2018	A. BIRKEN
3	FIXED CHAMFER, GEAR NOTES	4/30/2020	N. LAWRENCE
5	DIMENSIONS UPDATED	5/11/2022	T. JORGENSEN



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:		 TITLE: 35T 32DP 20PA 6mm BORE NUB GEAR		
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES				
FRACTIONAL	\pm 1/16					
ANGULAR: MACH	\pm 1°					
ANGULAR: BEND	\pm 5°					
ONE PLACE DECIMAL	\pm 0.1					
TWO PLACE DECIMAL	\pm 0.01					
THREE PLACE DECIMAL	\pm 0.005					
FOUR PLACE DECIMAL	\pm 0.0005					
MATERIAL		NAME	DATE	SIZE	DWG. NO.	REV
4140 STEEL		NL	5/12/22	A	am-3408	5
FINISH DEBURRED		ENG APPR.				
ZINC PLATED		MFG APPR.				
DO NOT SCALE DRAWING		Q.A.		SCALE: 2:1 WEIGHT:		SHEET 1 OF 1