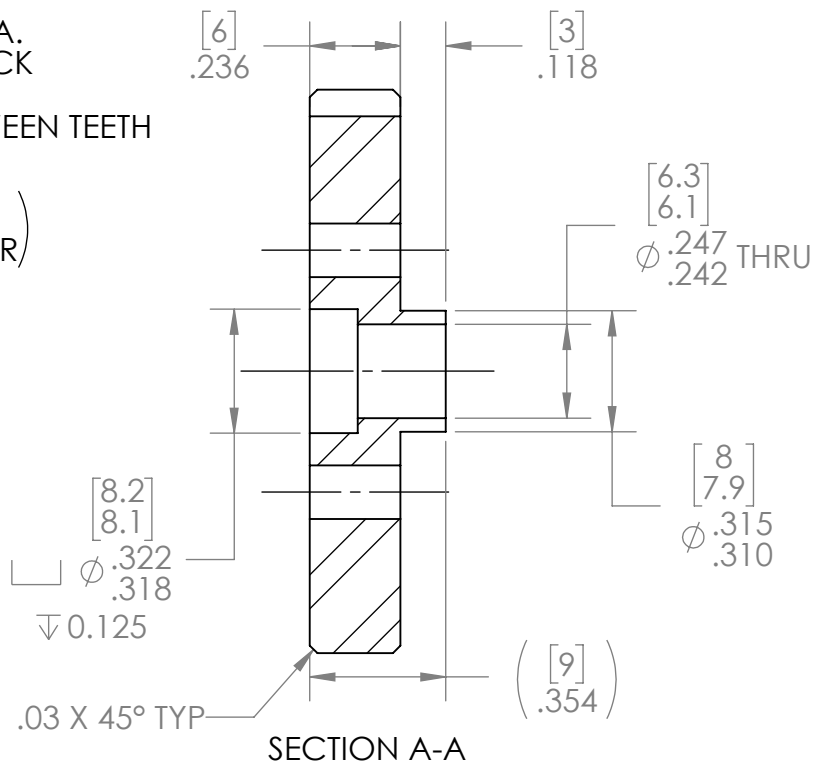
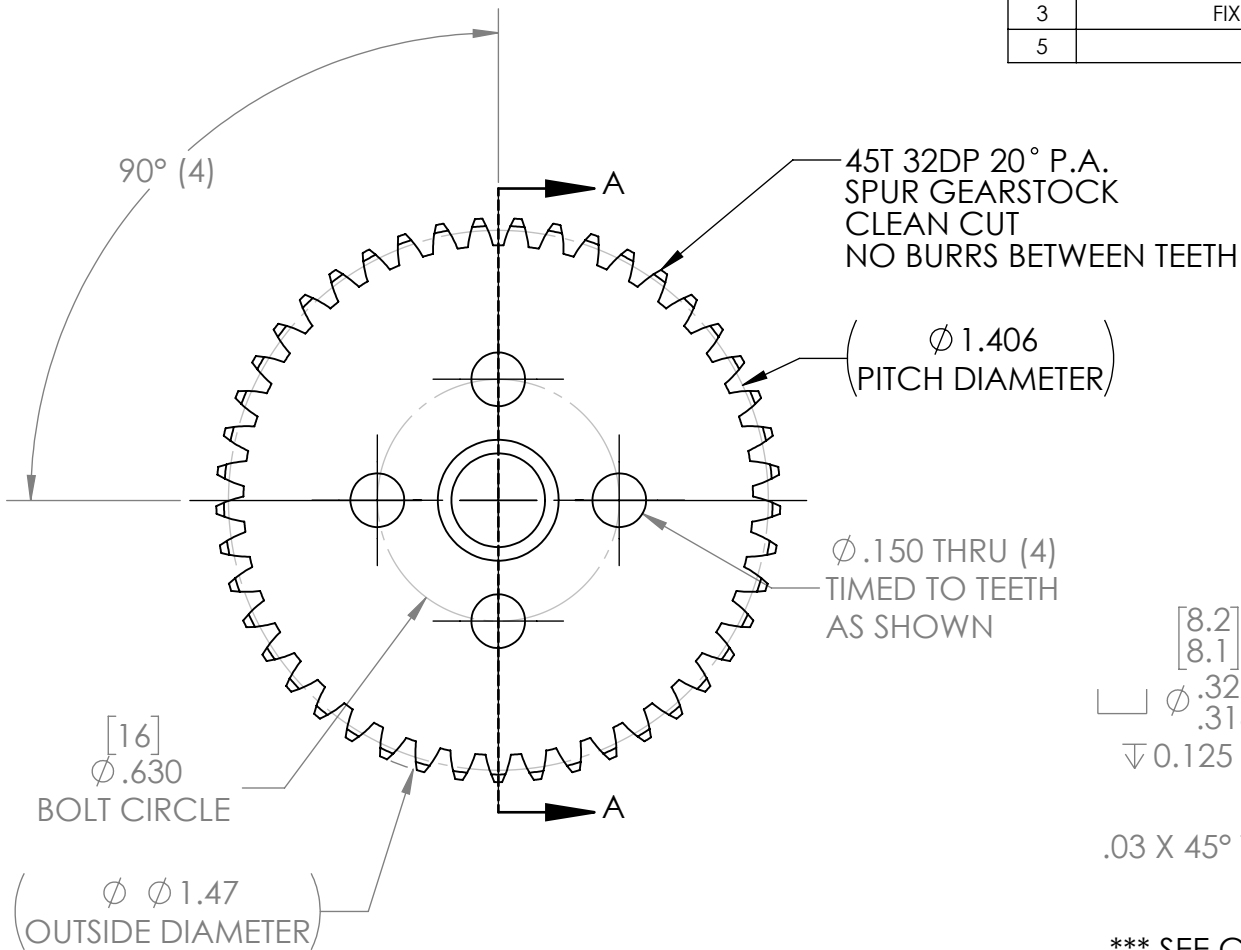



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	6/1/2016	N. LAWRENCE
2	UPDATED TO MEET AMDS-1	8/15/2018	A. BIRKEN
3	FIXED CHAMFER, GEAR NOTES	4/30/2020	N. LAWRENCE
5	DIMENSIONS UPDATED	5/11/2022	T. JORGENSEN



\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES:		BREAK ALL SHARP EDGES		TITLE:	
FRACTIONAL	$\pm 1/16$			45T 32DP 20PA 6mm	
ANGULAR: MACH	$\pm 1^\circ$			BORE NUB GEAR	
ANGULAR: BEND	$\pm 5^\circ$			SIZE	DWG. NO.
ONE PLACE DECIMAL	$\pm 0.1$			<b>A</b>	am-3409
TWO PLACE DECIMAL	$\pm 0.01$			REV	5
THREE PLACE DECIMAL	$\pm 0.005$			SCALE: 2:1	WEIGHT:
FOUR PLACE DECIMAL	$\pm 0.0005$			SHEET 1 OF 1	
MATERIAL	4140 STEEL	CHECKED	NAME NL	DATE 5/12/22	
FINISH	DEBURRED ZINC PLATED	ENG APPR.			
	DO NOT SCALE DRAWING	MFG APPR.			
		Q.A.			

