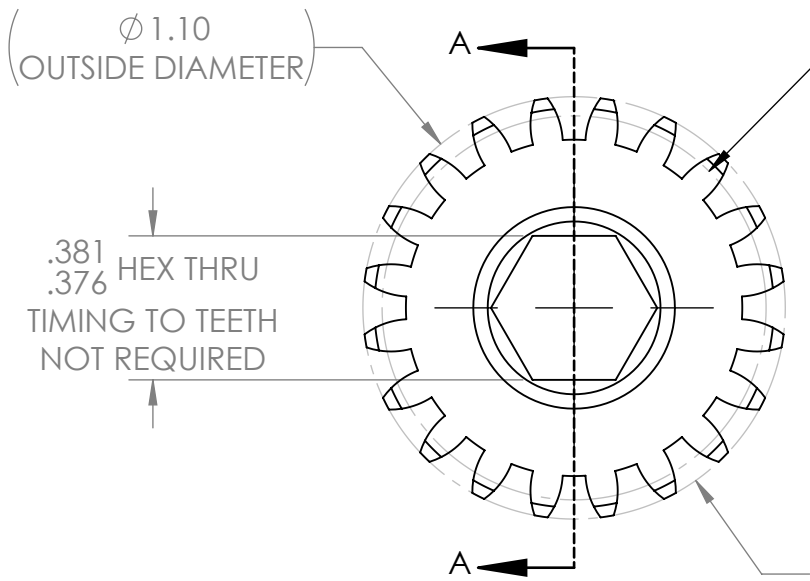
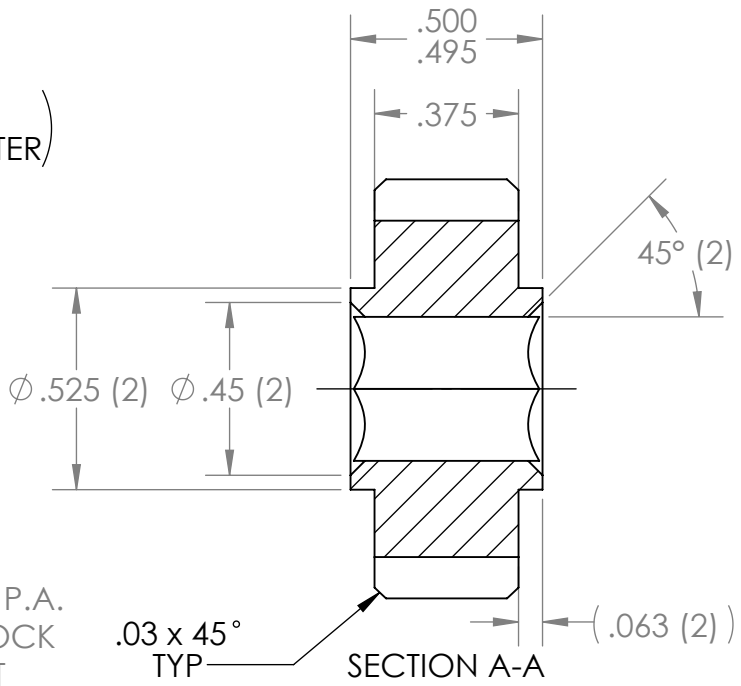


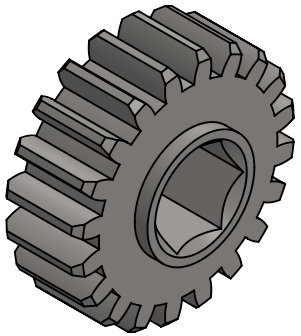
REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	7/7/2017	K. STAHLECKER
2	UPDATED TO AMDS-1	4/20/2020	N. MASSOUDA
3	SECTION VIEW & CHAMFER ADDED	5/19/2022	T. JORGENSEN



20T 20DP 14.5° P.A.
 SPUR GEAR STOCK
 CLEAN CUT
 NO BURRS BETWEEN TEETH



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:	
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.	
TOLERANCES:		BREAK ALL SHARP EDGES	
FRACTIONAL	±1/16		
ANGULAR: MACH	±1°		
ANGULAR: BEND	±5°		
ONE PLACE DECIMAL	±0.1		
TWO PLACE DECIMAL	±0.01		
THREE PLACE DECIMAL	±0.005		
FOUR PLACE DECIMAL	±0.0005		
MATERIAL	4140 STEEL	NAME	DATE
FINISH	DEBURRED ZINC PLATED	CHECKED	NL 5/23/22
		ENG APPR.	
		MFG APPR.	
	DO NOT SCALE DRAWING	Q.A.	



TITLE:
 20T 20DP 14.5PA
 0.375IN HEX BORE GEAR

SIZE	DWG. NO.	REV
A	am-3820	3
SCALE: 2:1	WEIGHT:	SHEET 1 OF 1